

COMPRESSOR UNIT

Instruction Manual

C30HVRT

Export Control Policy

Vacuum pumps that pump nitrogen gas at pumping speed of 15000L/S or more fall under row 2(35) of appended table 1 of Japan's Export Trade Control Order, which is based on international export control regimes. Customers must follow all related rules and regulations such as Foreign Exchange and Foreign Trade Act and take appropriate procedures when exporting or re-exporting those products.

Introduction

Thank you for choosing our products. This instruction manual gives information and precautions on handling, installation, operation, and maintenance of the product.

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid possible injury. To ensure proper use of this product, read this instruction manual carefully and keep this manual close at hand so that you can use for reference during operation.

If you purchased our other products and/or optional devices with this product, read relevant instruction manuals carefully.

1. About the personnel who are involved in handling our products

All personnel involved in handling our products should take a general safety education and training that is officially accepted in the country where our product is used. The personnel are also required to have specialized knowledge/skills and qualification on the electricity, the machinery, the cargo handling, and the vacuum. Especially, the personnel should be familiar with handling a cryopump in order to use it safely. Since we offer a training session (which is subject to fees) as needed for people who use cryopumps for the first time, please do not hesitate to contact our Service Engineering Division to join the training session.

2. Warranty

2.1 Gratis warranty period and Warranty coverage

【Gratis warranty period】

Note that an installation period of less than one year after installation in your company or your customer's premises or a period of less than 18 months (counted from the date of production) after shipment from our company, which is shorter, is selected.

【Coverage】

(1) Failure diagnosis

As a general rule, diagnosis of failure should be done on site by customer.

However, ULVAC CRYOGENICS or our service network can perform this service for an agreed fee upon the customer's request. There will be no charge if the cause

of the breakdown is found to be a fault of ULVAC CRYOGENICS.

(2) Damage during transportation

When damage by delivery/transportation is admitted, the product will be repaired free of charge within the range of the guarantee expressed in the sales contract.

(3) Breakdown repairs

There will be a charge for breakdown repairs, replacements and on-site visits for the following seven conditions. In those cases the cost shall be your own expense even though the product is within the warranty period.

- ① Breakdowns due to improper storage or handling, careless accident, software or hardware design by the customer.
- ② Breakdowns due to modifications of the product without consent of the manufacturer.
- ③ Breakdowns due to maintenance of the product without authentic parts or breakdowns resulting from using the product outside the specified specifications of the product.
- ④ Breakdowns due to contamination or corrosion caused by user's use conditions.
- ⑤ Breakdowns due to natural disasters (such as fire, earthquake, flood, lightning, salt damage, and so on), environmental pollution, irregular voltage, and /or usage of undesignated power source.
- ⑥ Breakdowns that are outside the terms of warranty.
- ⑦ Consumables and/or replacement service.

Since the above services are limited to within Japan, diagnosis of failures, etc are not performed abroad. If you desire the after service abroad, please contact ULVAC CRYOGENICS and consult us for details in advance.

2.2 Exclusion of opportunity loss from warranty liability

Regardless of the gratis warranty term, compensation to opportunity losses incurred to your company or your customers by failures of ULVAC CRYOGENICS products and compensation for damages to products other than ULVAC CRYOGENICS products and other services are not covered under warranty.

2.3 Repair period after production is discontinued

ULVAC CRYOGENICS shall accept product repairs for seven years after production of the product is discontinued.

3. Service Form

After the products are delivered, please fill out the following information in the blanks. If you have any questions or technical problems, please feel free to contact the nearest Customer Support Center or headquarters. Please refer to “Service Network”.

Cryopump/Super trap Model	:	_____
Cryopump/Super trap Serial No.	:	_____
Refrigerator Model	:	_____
Refrigerator Serial No.	:	_____
Compressor Model	:	_____
Compressor Serial No.	:	_____
Temperature controller/Thermal display Model	:	_____
Temperature controller/Thermal display Serial No.	:	_____
Option Part Model	:	_____
Optional Part Serial No.	:	_____

4. Notes for repair and maintenance requests

We may decline your request for the repair or the maintenance of our products if you refuse to give us information about the presence of the hazardous substance and/or contaminant.

Also, please be aware that we do not accept liability for damages by the contaminant, which might be caused during transportation to our office or the nearest customer support center. To avoid such accident, please pay careful attention to packing of the product

5. In case of breakdown and accident

When breakdown or accident occurs, we may ask for keeping the product on site as it is or retrieving the product to investigate its cause. Also we may ask for reporting the detailed process and/or the operating condition. When unidentified malfunction was generated, please contact our Service Engineering Division or

the nearest customer support center with reference to the chapter of Service Network. We ask for cooperation about the above.

6. General Precautions

- (1) It is strictly prohibited to duplicate, open, and transfer this instruction manual or any of its parts to a third person without written permission from ULVAC CRYOGENICS.
- (2) Information in this document might be revised without a previous notice for the specification change and the improvement of the product.
- (3) If you have any questions or comments on this document, please do not hesitate to contact us. The phone numbers of local customer support centers are listed at the end of this manual.

Safety Considerations

Our products have been designed to provide extremely safe and dependable operation when properly used. Following safety precautions must be observed during normal operation and when servicing them.



WARNING

A warning describes safety hazards or unsafe practices which could result in severe injury or loss of life.



CAUTION

A caution describes safety hazards or unsafe practices which could result in personal injury or equipment damage.



Toxic gas or chemicals used.

There is a risk of severe injury upon contact.



Corrosive chemicals used.

There is a risk of severe injury upon contact.



Flammable gas used.

There is a danger of fire or burn injury.



Explosive gas used.

There is a risk of fire or explosion.



Hazardous voltage .

Electric shock may cause severe injury or loss of life.



Hot heating part present.

There is a risk of burn injury.

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Manual Description

Below is a description of this manual and the main personnel for each section.

Compressor unit safety instructions

This section describes safety precautions. All personnel must read this section.

Section 1 C30HVRT Compressor description

This section describes types and models of the compressor. It also contains specifications and component descriptions.

All personnel involved in facility planning, installation, operation, maintenance and troubleshooting must read this section.

Section 2 Considerations before installation

This section provides some points to be considered when planning an installation of the cryocooler system.

Personnel with responsibility for installation and operation of the system, including this equipment, must read this section to ensure proper installation and operation.

Section 3 Unpacking and inspection

This section describes unpacking, following inspection and handling of the compressor.

Personnel with responsibilities for those works above must read this section before beginning work.

Section 4 Equipment installation, piping, and wiring

This section describes cooling water piping, helium line installation, and electrical wiring as well as their routings and positions for a cryocooler system.

Authorized mechanical and electrical personnel involved in the installation work must read this section before installation.

Section 5 Operation

This section provides the information to start and maintain operation.

Authorized mechanical and electrical personnel involved in the operating work as well as operators must read this section.

Section 6 Wiring and piping removal and storage

This section provides the information about disconnecting wires and pipes, displacement of the compressor and how to keep and maintain them in storage.

Authorized mechanical and electrical personnel involved in those works must read this section before beginning actual work.

Section 7 Maintenance

This section provides the information on regular maintenance, how to replace component parts and adjust the helium gas pressure. Also provides the list of component parts which require maintenance.

Authorized servicing personnel for cryocooler systems and/or trained operator of this system must read this section before beginning work.

Section 8 Troubleshooting

This section explains troubleshooting procedures and describes alarms and failure information that a compressor indicates.

Authorized servicing personnel must read this section. Also trained operator of the cryocooler system should read this section to be able to conduct troubleshooting.

Personnel involved in installation must also read this section.

Section 9 Disposal of equipment and component parts

This section provides information for disposal. Personnel with responsibility for disposal must read this section.

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Compressor Unit Safety Instructions

Read this manual and follow the safety guidelines during installation, normal operation, and when servicing the compressor unit.

1. Do not Charge Compressor with Excessive Helium



Our Cryo-U[®] Cryopump and Super Trap refrigerator systems make a refrigeration cycle by circulating high pressure helium gas. Filling helium gas more than the defined amount does not improve refrigeration capacity appreciably. Instead, if excessive helium gas is filled and pressure becomes higher than the defined value, gas will release from the safety valve and its sheet may become clogged with dirt. This may even cause a leak as well as overloading of the compressor motor.

Do not fill the helium gas more than the defined amount.

2. Adding Helium Gas and Charging Equipments

When charging helium gas or performing helium line decontamination, read the “Maintenance” section carefully and follow the instructions. Regulators, charging hoses, adopters or other necessary equipments that can be used at the pressure of 2.0MPaG or above are required.

3. Do Not Switch ON and OFF Frequently

Shutdown and Start-up of a compressor unit should be less than 6 times per hour, and ON or OFF condition should be maintained for at least 3 minutes. Switching between ON and OFF too frequently reduce the insulation life of compressor motor and may damage the equipment. When running multiple refrigerators, switching on and off the refrigerator motors must be less than 6 times per hour as well.

Do not turn on and off the compressor to control the temperature of Super Trap.

Please contact us when temperature control of Super Trap is required.

4. Disposal of Used Adsorber



When the refrigerator system is not in operation, the helium gas pressure inside the adsorber is as high as the fill pressure of the compressor. Disposing the adsorber with helium gas inside may cause accidents. For example, if the adsorber was thrown in a burner reactor without discharging helium gas by mistake, the inside pressure of the adsorber would rise as the inside temperature rises and it may explode. If the adsorber was pressed with helium gas still inside, it may also cause an explosion. Refer to “Section 9 Disposal of equipment and component parts” for more information.

Use appropriate charging adaptor to remove helium gas safely.

☆We collect used adsorbers. If there is any used absorber, please contact a person in your local dealership or Ulvac Techno Ltd. to have it picked up or send it directory to our Service Engineering Division. We only accept CTI adsorbers and our adsorbers.

5. Electrical Wiring Connections



- Power supply voltage must be kept within the allowable range. Applying more than the allowed voltage may damage the equipment.
- Refer to “Section 1 Table1-2 Power supply rating” to install a ground-fault circuit interrupter.
- Grounding conductor (earth wire) must be connected (D class grounding (with the ground resistance of below 100Ω)).
- Connect the refrigerator cables and remote cables (signal lines) to the compressor before connecting the compressor to the power supply. These wiring connections must not be done when the compressor is powered on. It could lead to a serious accident such as electric shock and/or damage to the equipment.
- Follow recommended sizes for wires and cables.
- The distance between power line and signal line must be larger than 100mm.

6. Cooling Water

If there is a water leak, there is a danger of electric shock. Ensure there is no water leak from the cooling water piping. If the water pressure is too high, a leak may occur in the cooling water line inside the compressor unit. Adjust and control the cooling water supply pressure to maintain an allowable upper limit (lower than 0.7MPaG) indicated in “Section 1 Table 1-3 Cooling water requirements”

If water stain or some products accumulate in the water line inside the heat exchanger, heat exchange effectiveness will be significantly reduced and helium gas temperature will rise, this may shut down the compressor unit.

We employ the cooling water quality management standard of the Japan Refrigeration and Air Conditioning Industry Association as a standard value of water quality for compressor units. Please refer to “Section 2 Table 2-3 Recommended cooling water for compressor”.

7. Ambient Conditions of the Compressor Unit

The upper limit of the compressor operating ambient temperature is 35°C. Do not use the compressor in unsuitable environments such as dusty, highly humid environments and/or places that are affected by strong electromagnetic waves. (Refer to “Section 1 Table 1-4 Installation environment and operation requirements” and “Table 1-5 Electromagnetic environment resistance characteristics”). Keep electric terminals free from dust to avoid electrical leakage and/or a short circuit.

8. Maintenance Precautions







1. Installation and maintenance of the product must be done by personnel in charge of the equipment or servicing who are familiar with the product structure and risk associated with the operation of the compressor.
2. Input power supply must be shut off before opening the cover of the compressor to avoid the risk of electrical shock.



Also, parts of inside the compressor unit are still hot just after the compressor has been stopped. Wait at least 15 minutes to open the cover to avoid the risk of burns.

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Disposal Consideration

Regulations and the ordinance concerning industrial waste treatment are provided in the country and region to discard. When disposing our products, please process abandonment according to relevant regulations and ordinance, etc.

				WARNING
<p>When it seems that the cryopump and the refrigerator have been used to evacuate a toxic or dangerous material, you must contact a safety supervisor before discarding, and discard it after removing the poisonous material according to directions of the safety supervisor.</p>				

		WARNING
<p>Do not disassemble, pressurize, heat, and/or throw into fire. The adsorber may explode. For safe disposal of an adsorber, follow the procedures below.</p> <ol style="list-style-type: none">(1) Depressurize the high pressure helium gas in the adsorber to an ambient atmospheric pressure. To do so safely, connect the proper tools such as our charging adaptor (for refrigerator maintenance).(2) Before proceeding with disposal work, remove the couplings of the adsorber to visually confirm that it has been depressurized.		

We will offer you Material Safety Data Sheet (called MSDS) of our products upon your request. If you have any questions, please contact our Service Engineering Division or the nearest customer support center.

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Section 1. C30HVRT Compressor Description

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1.1 Introduction

C30HVRT is our compressor for cryocoolers.

NOTE: All personnel involved in installation, operation, adjustment, maintenance and servicing must be familiar with the contents of both the C30HVRT compressor and related components. To ensure safe, reliable system performance, read this manual as well as other relevant manuals completely to gain a thorough understanding before beginning work.

NOTE: When a same item is described in the “Delivery Specifications”, the content in the “Delivery Specifications” should supersede this book.

1.2 Terminology

- 1) The term “Compressor” means compressor assembly. The helium compressor which is a part of the assembly is sometimes called “compressor pump” to differentiate from the assembly.
- 2) The cryocooler system does not start by itself but by the command from a customer’s equipment or high-order system. Thus, the cryocooler system is one of the components of a customer’s whole system.
Henceforth, an interface between the cryocooler system and a customer’s equipment or high-order system is called “equipment-side” for short.

1.3 Cryocooler system documents

The cryocooler system documents basically consist of two manuals: the cryocooler manual and the compressor manual. They are shipped with the purchased products. Accessories for the system and manuals for optional devices are enclosed depending on the product specifications that the customer orders.

1.4 Roles of compressor in cryocooler system

A cryocooler system is consists of a cryocooler and a compressor (hereinafter called “the system”)

The Compressor provides high pressure helium gas for the cryocooler through helium supply flexible hose. Cryocooler expands high pressure helium gas and provides cooling. Lowered pressure helium gas returns to the compressor through the helium return flexible hose. The compressor compresses the low pressure helium gas to turn it into high pressure gas and supply it to the cryocooler again.

This helium line is a closed circuit and helium gas is cycled to use. Therefore refilling helium gas is not necessary for long time.

Helium gas is compressed in a highly-reliable oil injection type helium compressor. Helium gas recovers its purity as it flows through an oil separator and an adsorber, where contaminants are removed.

It is necessary to check the elapsed time of operation and replace adsorber regularly to maintain cryocooling capacity as well as prevent breakdown of the cryocooler. Refer to "Section 7.2 Replacement of adsorber".

The Compressor requires maintenance. Read "Section 7 Maintenance" thoroughly and conduct regular maintenance.

1.5 Compressor specifications

1.5.1 External view

Figure 1-1 shows external view of C30HVRT.

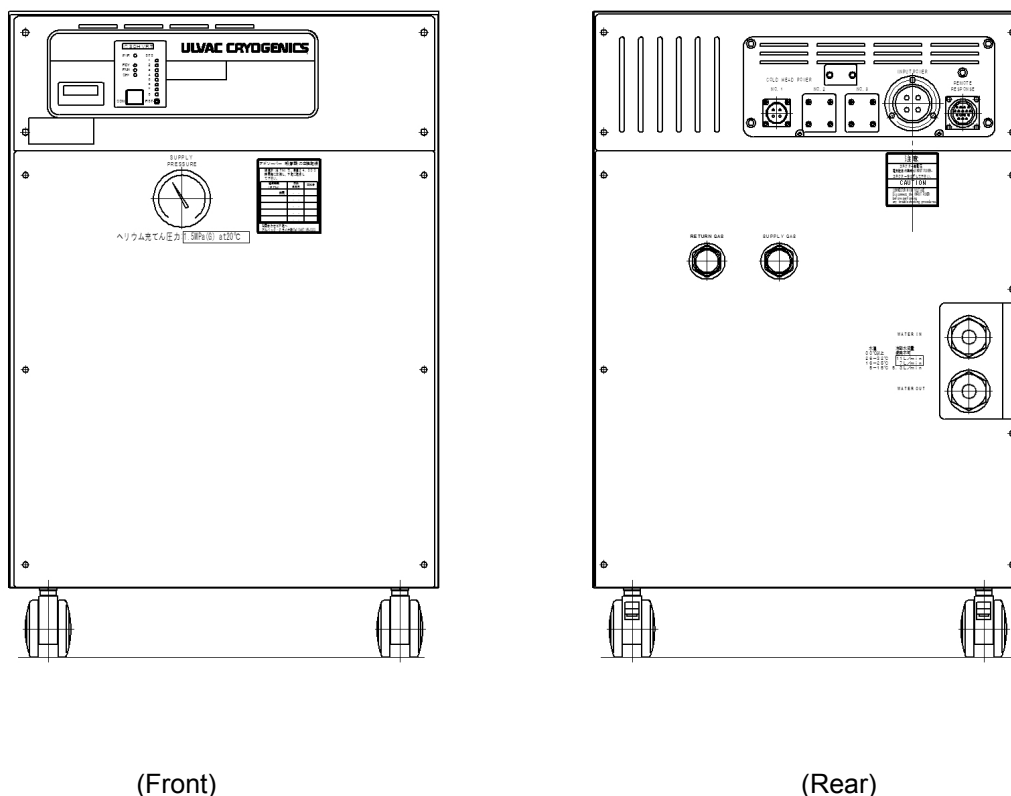


Figure 1-1 C30HVRT External view



CAUTION

Do not place objects or equipments on top of a compressor. It prevents heat release from the compressor as well as applying unnecessary heat to the equipments placed on it.

1.5.2 Dimensions

Figure 1-2 shows the dimensions.

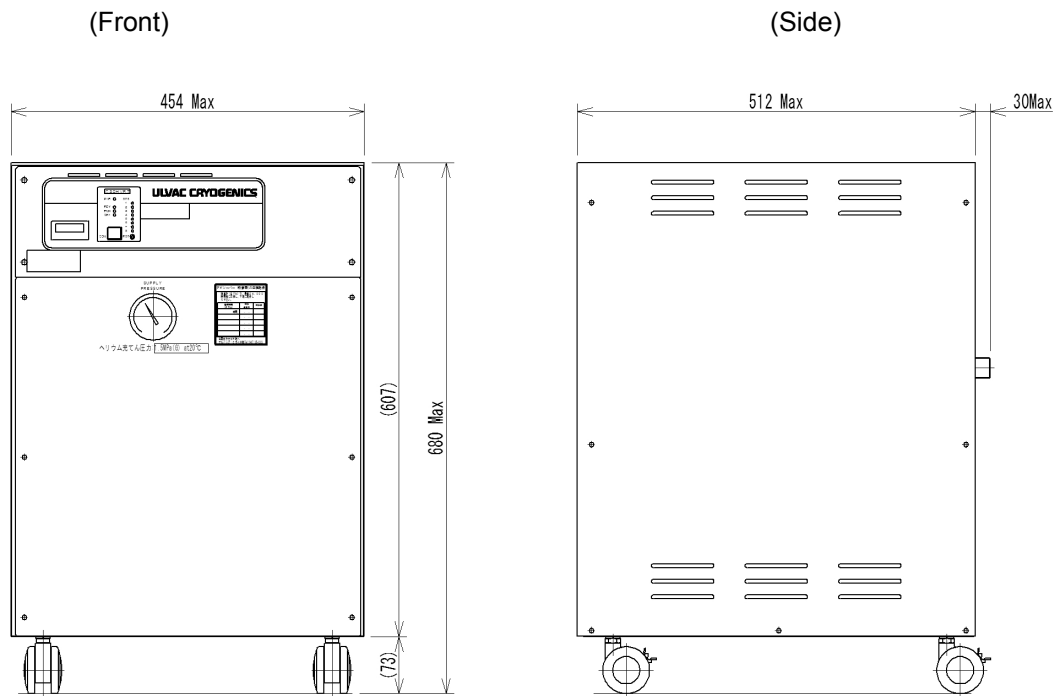


Figure 1-2 C30HVRT Compressor dimensions

1.5.3 Weight

Table 1-1 shows weights of different types of compressor.

Table 1-1 Compressor weight	
Model	Weight [kg]
C30HVRT	121

*The weights in this table are of standard compressors. The weight depends on the specifications of the customer's order.

1.5.4 General specifications

The tables below show power supply rating, cooling water requirements, installation environment, operation requirements and electromagnetic environment resistance characteristics. (Tables 1-2~1-5)

Table 1-2 Power supply rating

Item		C30HVRT
Rated working voltage	50Hz	190 – 220 VAC
	60Hz	200 – 230 VAC
Power phase		3
Stationary power consumption ^(*)	50Hz	5.8kW
	60Hz	7.2kW
Power factor		0.85
Stationary electric current consumption ^(*) ^(*)	50Hz	20A
	60Hz	23A
Locked rotor electric current		151A
Customer-supplied rated electric current (minimum) ^(*)		40A/ 5kA
Grounding		D class grounding (with the ground resistance of 100Ω or less)
^(*) During cooling down of the cryocooler, until it stabilizes at a low temperature, the electric current value is about 10% larger than the stationary electric current. Longer flexible hoses also increase the electric current. (A set of 20m flexible hose will increase the electric current by 5% compared to the nominal value. ^(*) Circuit Breaker Current Rating / Interrupt Rating ^(*) Cryocooler operation at 20K		

Table 1-3 Cooling water requirements

Item	Requirements
Water temperature (Cooling water inlet)	5 – 32 °C
Flow rate	5 - 15 L/min
Cooling water supply pressure	Max. 0.7MPaG
Pressure drop (water inlet to water outlet)	0.02 – 0.17MPa (See Fig. 2-3)
Alkalinity (pH)	6.5 – 8.0 pH
Calcium Carbonate	< 75ppm
Refer to "Section 2.4 Cooling water requirements" for more details.	

Table 1-4 Installation environment and operation requirements

Item	Requirements
	C30HVRT,
Ambient operating temperature	10 – 35 °C
Ambient storage temperature	-10 – 55 °C
Humidity	5 - 90% (non-condensing)
Altitude	< 1000m
Vibration	< 0.6G, 10 – 55 Hz
Atmosphere	Free from metal powder, dust, flammable and corrosive gas
Static helium pressure at 20 °C ^(*)	1.5±0.04MPaG
Sound pressure level during operation	< 70 dBA
^(*) Refer to "Section 5.1 Verification of helium static pressure" for details.	

Table 1-5 Electromagnetic environment resistance characteristics

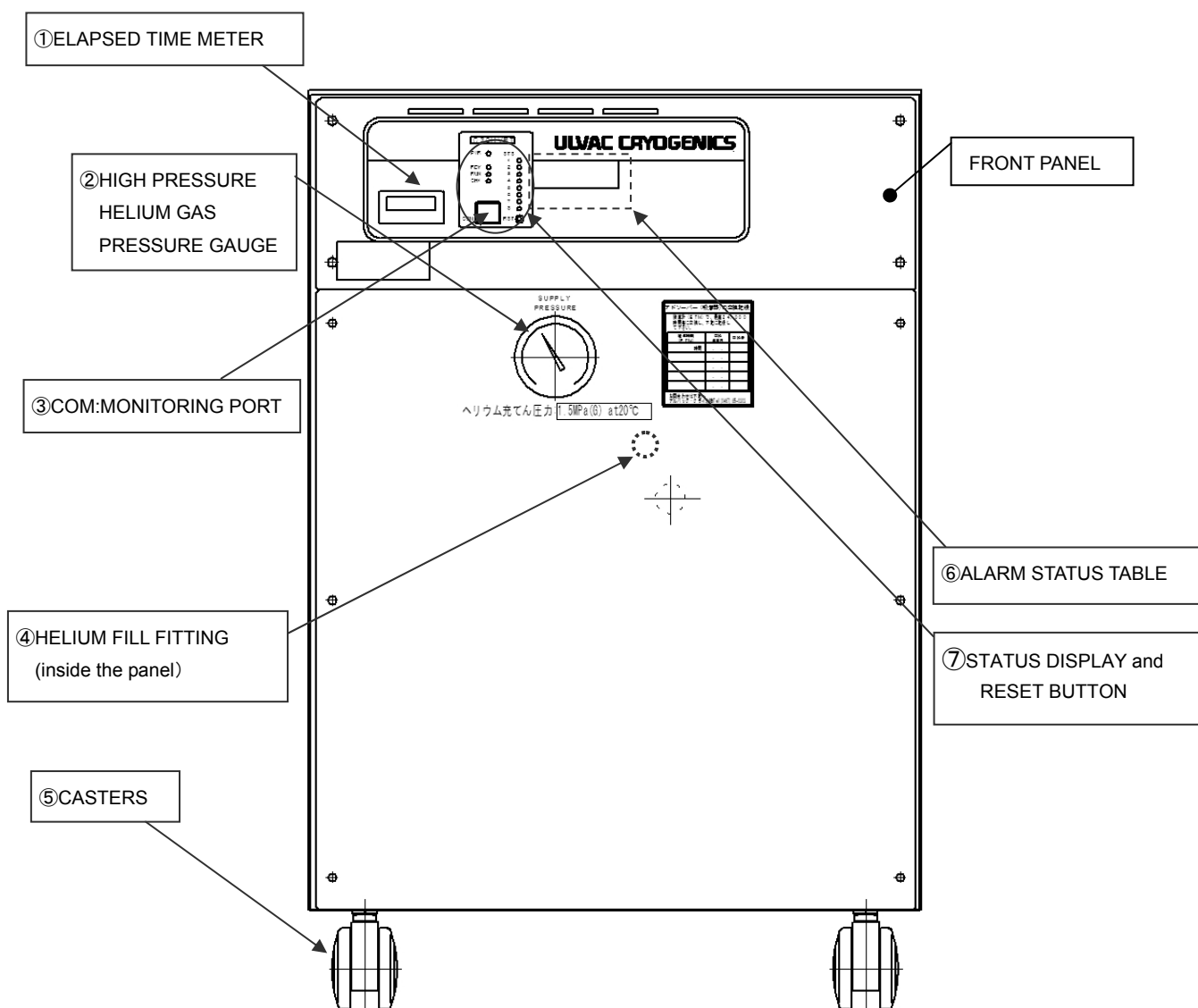
Item	Specification
Insulation resistance (Between power supply, Input-output and Ground)	5MΩ and more / 1 min. (500V megohmmeter)
Dielectric withstanding voltage (Between power line and ground)	1500V / 1 min.
Noise immunity (Power line) (*1)	±1500V
Noise immunity (Input-output line) (*1)	±500V

(*1)By fast transient/burst method. Test duration : 1 min.

1.6 Component descriptions

This section describes components which need adjustments and/or verifications during operation and maintenance.

Compressor front view is shown in Figure 1-3 and rear view in Figure 1-4.

**Figure 1-3 Compressor front view**

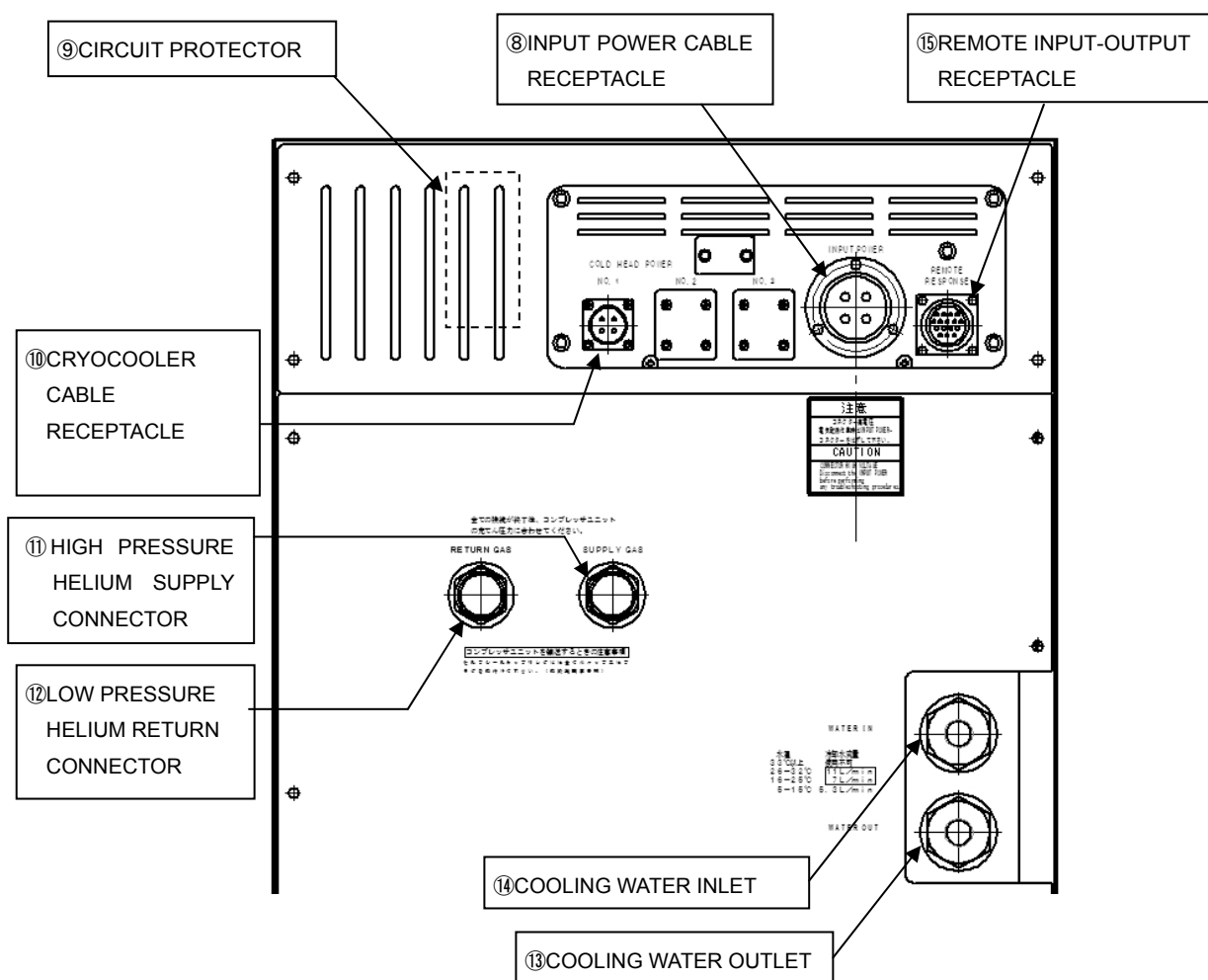


Figure 1-4 Compressor rear view

Listed below are the descriptions of components on the front panel of the compressor.

①ELAPSED TIME METER

It displays the elapsed time of operation (when it is in operation). The displayed value can not be changed.

②HIGH PRESSURE HELIUM GAS PRESSURE GAUGE (HELIUM PRESSURE GAUGE)

The high pressure helium gas pressure gauge, hereafter “the helium pressure gauge” indicates the static helium filling pressure when the compressor is not in operation, and the supply line helium pressure when the compressor is in operation. Refer to “Section 5.1 Verification of helium static pressure” to verify the helium pressure when the compressor is not in operation.

③COM: MONITORING PORT

This is a port for inspection of our engineer exclusive use. Please note that you cannot access this port.

④HELIUM FILL FITTING (Inside the panel)

Use this to adjust helium gas pressure when needed. When adding helium gas, use only helium gas with purity of 99.999% or above.

Refer to "Section 7.3 Adjusting system helium pressure" for details.

⑤CASTERS

Use them to move the compressor. Lock the casters when not moving the compressor.



CAUTION

All casters of the compressor unit must be locked after the compressor unit has been placed at a proper position or in storage. This is to avoid injury to persons from an unexpected slippage of the compressor.

It is also required to have preventative measures for slippage and/or overturning in case of earthquake. Please contact us if fixing brackets need to be attached to the compressor. Figure 1-5 shows an example of anchor bolts mounting positions when fixing brackets are attached to the compressor

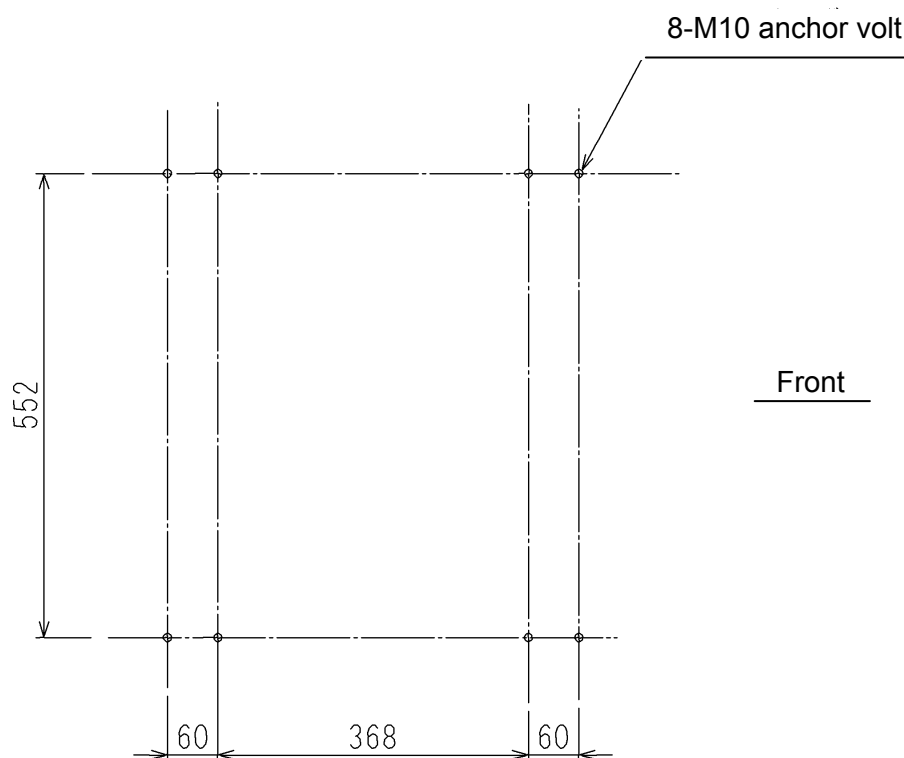


Figure 1-5 Anchor bolts mounting positions (example)

⑥ALARM STATUS TABLE

This shows a list of alarm codes indicated by the STS (Status) LED indicators for alarm indication. Refer to "Section 8.3 Alarm code descriptions" for troubleshooting procedure of each alarm code.

All status display LED indicators will remain unlit when there is no problem.

⑦STATUS DISPLAY and RESET BUTTON

There are two kinds of status display, 4 LED indicators for the operation status of the compressor and 8 STS LED indicators for alarm indication.

「PWR」 indicator (RED) lights up when the compressor is powered ON.

「RDY」 indicator (GREEN) lights up when the compressor is ready for operation.

「RUN」 indicator (GREEN) lights up when the compressor is in operation.

「CH1」 indicator (GREEN) lights up when cryocooler is in operation.

One or more STS LED indicators for alarm indication will light up when malfunction of the compressor is detected. Hereafter this event is referred to as “alarm” in this manual. When an alarm lights up, the buzzer will be activated as well.

In an event of alarm, check the status with the ALARM STATUS TABLE (⑥ in Figure 1-3). Refer to “section 8.3 Alarm code descriptions” for more details.

STS LED indicators and the buzzer will keep the alarm status even after the alarm event has been cleared.

To clear the alarm status and stop the buzzer, push the reset button through the “RST” hole with a thin rod.

Then, the “RDY” indicator will light up again.

Listed below are the descriptions of components on the rear panel of the compressor.

⑧INPUT POWER CABLE RECEPTACLE (INPUT POWER)

Connect the power cable plug to this receptacle.

Refer to “Section 4.5.1 connecting the input power cable” for how to connect the power cable.

**CAUTION**

Compressor is supplied with main power from the equipment-side distribution panel. The distribution panel must have an appropriate circuit breaker for the compressor in accordance with the national and local codes and standards of the country where the equipment is installed.

⑨CIRCUIT PROTECTOR (Inside the panel)

The circuit protector is installed in order to protect wiring and connectors from the over-current produced by an electrical overload or short circuit.

The circuit protector is set to ON when it is shipped.

**WARNING**

Circuit protector must be operated by authorized electrician familiar with the structure and the risk of this equipment. Failure to observe this warning may result in severe bodily injury or fatal accident.

⑩CRYOCOOLER CABLE RECEPTACLE (COLD HEAD POWER NO.1)

Connect the cryocooler cable for its operation to the receptacle.

C30HVRT has one receptacle (No.1).

⑪HIGH PRESSURE HELIUM SUPPLY CONNECTOR (SUPPLY GAS)

High pressure helium gas is supplied to the cryocooler through this connector. A 1/2 self-sealing coupling is used.

Refer to "Section 1.4 Roles of compressor in cryocooler system" to understand the operation of helium closed-loop cryocooler system.

Also refer to "Section 4.3 connecting and disconnecting helium flexible hoses" for connection method of helium lines.

⑫LOW PRESSURE HELIUM RETURN CONNECTOR (RETURN GAS)

Connect a return line of low pressure helium gas from cryocooler to this connector. A 1/2 self-sealing coupling is used.

Refer to "Section 1.4 Roles of compressor in cryopump system" to understand the operation of helium closed-loop cryocooler system.

Also refer to "Section 4.3 connecting and disconnecting helium flexible hoses" for connection method of helium lines.

⑬COOLING WATER INLET (WATER IN)

Cooling water from customer's facility is supplied through this inlet to cool the compressor during operation. Customers need to have cooling water piping as a part of the facility.

Refer to "Section 4.2 Connecting cooling water piping" for connection of cooling water.

⑭COOLING WATER OUTLET (WATER OUT)

Cooling water used in the compressor returns from this outlet to customer's facility.

Refer to "Section 4.2 Connecting cooling water piping" for connection of cooling water.

⑮REMOTE INPUT-OUTPUT RECEPTACLE (REMOTE RESPONSE)

Connect the remote cables to this receptacle.

The cryocooler and the compressor can be operated through the remote cables. It also enables sending of operation answer-back signals and alarm signals activated in an event of compressor failure to the equipment-side. Refer to "Section 2.5 Remote functions" for details of remote functions.

The plug for remote cables is supplied with the compressor. Customers need to solder the cables to use it. Refer to "Section 4.5.2 Connecting remote cables" for definitions of connector pin assignments and appropriate connection method for your application.

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Section 2 Considerations before Installation

2.1	Installation Environment.....	2-1
2.2	Wiring requirements.....	2-2
2.3	Cooling water requirements	2-3
2.4	Length of cables and flexible hoses.....	2-6
2.5	Remote functions	2-6

This section provides the information which should be considered before installing the compressor.

Below are the explanations of installation environment requirements, wiring requirements, cooling water requirements, length of cables and flexible hoses, remote functions, and subsidiary functions.

2.1 Installation Environment

Refer to Table 1-4 in Section 1 and check the installation environment and operating conditions to ensure there is no problem. The environment should be free from contaminants such as oil, coolant and other suspended solids. Compressor should be installed in a space with enough ventilation to avoid suffocation in a case of helium leakage.

Figure 2-1 shows the dimensions of installation space and levelness of the floor required to maintain the performance of a compressor. The compressor should be installed on a flat floor surface.



CAUTION

Clear the back, front and sides of the compressor to maintain cooling by natural air flow. Also, a space of 500mm back and front of the compressor is needed for maintenance. Around the power cable in the back, keep space for working easily. In addition, easy access to the handle of main circuit protector (MCP) on the back must be ensured.

Refer to Figure 1-2 in Section 1 for the dimensions of the compressor.

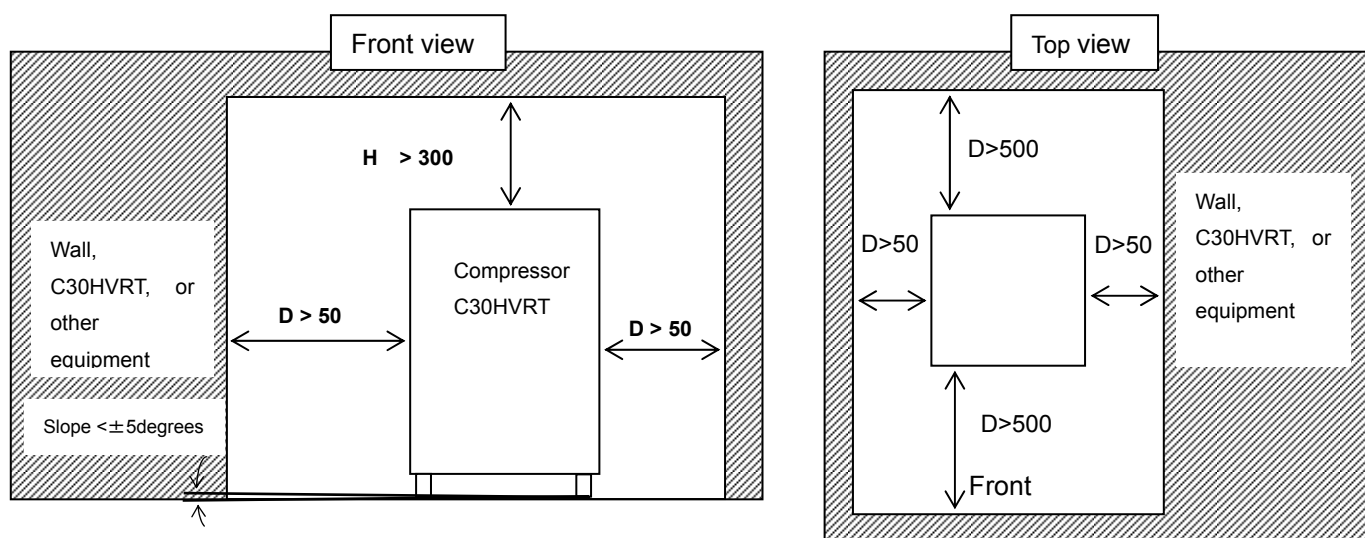


Figure 2-1 Required space for compressor installation (scale: mm) and levelness

2.2 Wiring requirements

Table 2-1 shows the specifications of optional input power cables. For connecting procedures of the input power cable refer to “Section 4.6 Electrical connections”.

Table 2-1 Input power cable specifications

Table 2-1 Input power cable specifications		
Item	Symbol	C30HVRT
Input power cable	INPUT POWER	Copper wire / 600VAC, 3 conductors with ground ^(*)
		5.5mm ² , 8 mm ² ^(*)
^(*) The color of the ground wire is green.		
^(*) Unless otherwise specified, 5.5 mm ² cables are attached to the compressor.		

Supply AC power for compressor from the equipment-side distribution panel. The distribution panel should have branched circuit breakers for each compressor (see Figure 2-2). Circuit breakers must be appropriate and meet the international and the national codes and standards of the country installed (Refer to UL489 and IEC60947-2). Also, circuit breakers must be installed in the distance to be able to check the compressor.

Refer to Table 1-2 in section 1 for circuit breaker current rating.



CAUTION

In most standards, it is required to install a branch breaker to protect power cables connected to the equipments. A circuit breaker must be installed. Failure to follow this procedure could seriously damage the equipment.

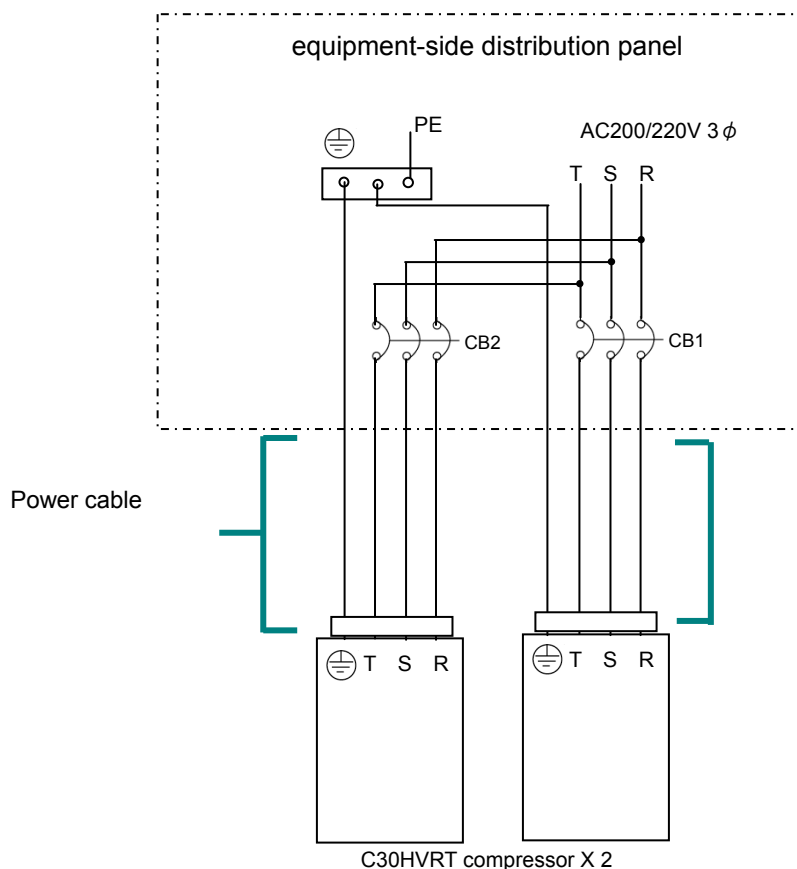


Figure 2-2 Equipment-side power circuit

Table 2-2 shows wire gauges of cryocooler cable and remote cable for use.

Table 2-2 Control and signal wire gauges

No.	Item	Symbol	Connection Type	Wire Size	Note
1	Cryocooler cable	NO.1	Connector	#20 AWG	Option
2	Remote cable	REMOTE RESPONSE	Connector	#22 AWG	Customer supply

NOTE: Refer to “Section 4 Equipment Installation, Piping, and Wiring” for routing of the cables above.

2.3 Cooling water requirements

Cooling water must meet the requirements indicated in the following subsections. It is necessary to maintain the performance of the compressor for extended periods without malfunction.

2.3.1 Checking chemicals and quality of water

Table 2-3 indicates recommended quality of water. Ensure that cooling water meets the requirements in the table. If the quality of water is not in allowable ranges, water quality improvement may be needed.

Table 2-3 Recommended cooling water for compressor

Item	Unit	Allowable Range
pH (25°C) ^{※1}	pH	6.5 - 8.0
Conductivity (25°C) ^{※1}	mS/m	< 30
Chloride ion, Cl ⁻ ^{※1}	mg / L	< 50
Sulfate ion, SO ₄ ²⁻ ^{※1}	mg SO ₄ ²⁻ / L	< 50
Acid consumption (pH4.8) ^{※1}	mgCaCO ₃ / L	< 50
Total hardness ^{※1}	mgCaCO ₃ / L	< 50
Total carbonic acid ^{※1}	mg / L	< 10
Calcium carbonate	mg / L	< 75
※1 The values of the items are based on the water quality management standards of Japan Refrigeration and Air Conditioning Industry Association.		

Note1: Table 2-3 is based on the water quality management standards of Japan Refrigeration and Air Conditioning Industry Association. Refer to local standards of water quality management where the compressor is installed outside Japan. It is necessary to check chemicals and water quality to avoid corrosion, clogging, and other faults caused by low quality of water and/or chemicals.

Note2: Ground water may contain a great quantity of carbonate acid which facilitates corrosion. Ensure to perform carbonate check as soon as water is taken from ground without exposing water to atmosphere. Otherwise the result may be false.

2.3.2 Determining pressure, temperature and flow rate of cooling water

Refer to Table 1-3 in Section 1 for typical cooling water requirements.

The pressure of cooling water for supply lines must be 0.7MPaG or less.

Figure 2-3 shows the relation of water flow rate, water temperature, and water pressure loss. Use the graph in Figure 2-3 to determine the flow rate of cooling water.

For example, from the graphs in Figure 2-3, the allowable range of the flow rate for C30HVRT is from 9 to 15L/min at water temperature of 30°C. Also you can see the water pressure drop between the cooling water inlet and outlet is 0.06MPa at a flow rate of 9L/min.

Determine the values for water flow rate and pressure loss so that the compressor can be run with an enough margin to the water temperature change throughout the year.



CAUTION

If the cooling water is cooler than 10°C, stop the water flow when the compressor is suspended. If the cooling water of below 10°C is kept flowing, it may raise viscosity of lubricant oil and the compressor may fail to startup when turned on.

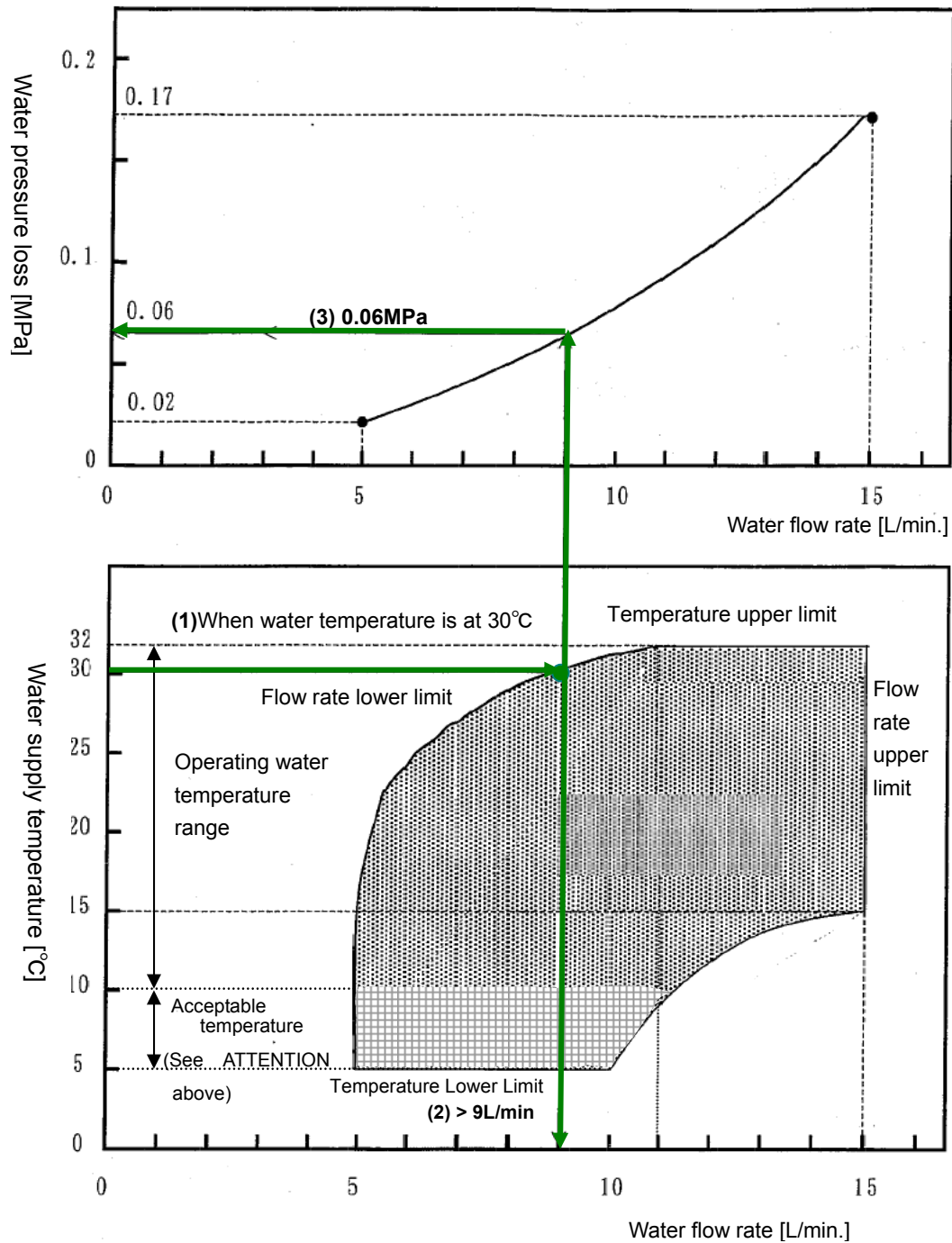


Figure 2-3 Cooling water flow rate, water supply temperature, and water pressure loss

2.3.3 Directions for using cooling water

Rc 3/8 female pipe thread is used for both “Cooling water inlet” and “Cooling water outlet”. It is recommended to install a filter in the “Cooling water inlet” line in order to remove contaminant in the cooling water.

Installing a water flow meter in the cooling water line of the compressor is also recommended.

It is recommended to have an air blower in your facility to drain the compressor. To use an air blower, connect the hose for the air blower to the “Cooling water inlet” fitting instead of the cooling water pipe which is used usually.

2.4 Length of cables and flexible hoses

Standard length of optional cables and flexible hoses are listed in Table2-4.

Table 2-4 Standard cables and flexible hoses

Item	Standard length [m]	Quantity
Input power cable	3	1
Cryocooler cable	3	1
Flexible hose	3	2

NOTE: Please contact our Service Engineering Division or the nearest customer support center for different length of cables and/or flexible hoses.

2.5 Remote functions

Compressors can be remote-controlled from customer’s equipment side.

The following provides information on features and functions of the remote interface and the time chart of signals. It is also available to select an operating mode of the compressor in accordance with your applications. The following information also contains instructions for selecting operating modes.

2.5.1 Remote Interface Specifications

Remote Interface Specifications are indicated in Table 2-5.

Table 2-5 Remote interface specifications

Item			Specification
Model	Signal	Quantity	
C30HVRT	Input	3	Photo Coupler Isolation Input Maximum Input voltage: 26VDC, Input Current: less than 8mA Rated Input Voltage: ON:20V and above, OFF:3V or less
	Output	2	No-voltage a contact Maximum Load: 30VDC / 100mA

2.5.2 Remote input interface circuit

Figure 2-4 shows the remote input interface circuit.

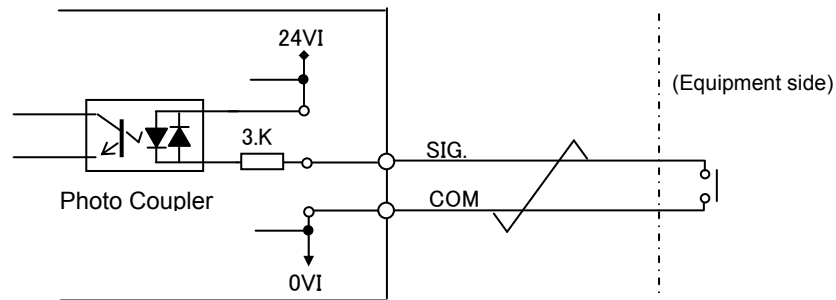


Figure 2-4 Remote input interface circuit

Note that the 0VI is not connected to the ground line inside the compressor in the input circuit. COM line is common with all other inputs.

2.5.3 Remote output interface circuit

Figure 2-5 shows the remote output interface circuit.

Each output is an isolated output contact. At the equipment side different power supply can be used for each signal. However, considering that the wiring is sequence signal line, it is recommended to use a DC24V power supply for all signals.

Since it is the contact output, the polarity of DC24V in Figure 2-5 can be reversed. Make provisions for the interface circuit at the equipment side.

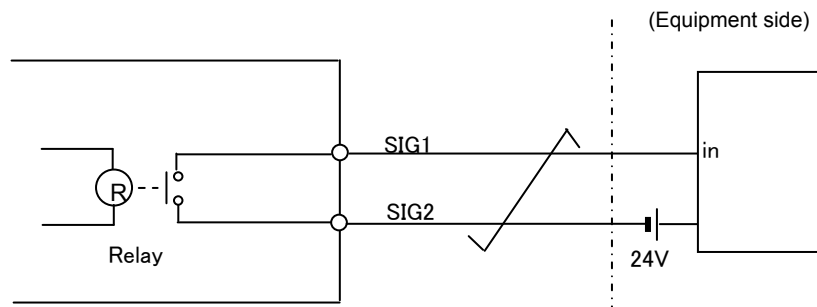


Figure 2-5 Remote output interface circuit

2.5.4 Signal names

Table 2-6 Remote interface signals

Type	Signal description	Signal name	
Input	Compressor start (Momentary operating mode)	COMP START	COM
	Compressor stop (Momentary operating mode)	COMP STOP	COM
	Compressor start/stop (Alternate operating mode)	COMP ON/OFF	COM
Output	Compressor answer-back	COMP RUN1	COMP RUN2
	Alarm	ALARM1	ALARM2

Note: Refer to "Section 4.5 Electrical connections" for details of signal names.

2.5.5 Signal functions

The compressor can be controlled in two different operating modes, Momentary operating mode and Alternate operating mode. You can neither use both operating modes at the same time, nor switch one operating mode to the other depending on the situations. Ensure to choose one of the operating modes and connect signal lines needed for the operating mode you chose. Do not connect signal lines for the operating mode that you will not use. Decide the operating mode depending on the application of the equipment side. Momentary operating mode is equivalent to operate by using pushing button switch, and Alternate operating mode is equivalent to operate by using selector switch.

Alternate operating mode is easier and simpler for use in general.

Selecting operating mode

There are Momentary operating mode and Alternate operating mode.

1. Momentary operating mode
2. Alternate operating mode

Default operating mode is either Momentary operating mode or Alternate operating mode. The operating mode is switched automatically. The operating mode is determined by recognizing into which input pin the operation command of the compressor has entered after turning on the power supply.

Once the operating mode is selected, the mode will be kept until the compressor is turned off.

Signal functions only for Momentary operating mode

COMP START (Compressor start)

The compressor pump starts operation by turning this command signal ON for a short period of time and the compressor keeps the operation status. Turn the command signal ON for more than 0.3 second. (Refer to the description of **COMP STOP** below).

For C30HVRT, when the compressor pump starts operation, the cryocooler starts at the same time.

COMP STOP (Compressor stop)

This is a paired signal with **COMP START**.

Use this signal to stop the compressor pump and cryocooler. Turn the command signal OFF for longer than 0.3 seconds and the compressor pump and all cryocoolers will stop and keep the status.

Signal functions only for Alternate operating mode**COMP ON/OFF (Compressor start/Stop)**

With Alternate operating mode, turning this signal ON starts operation of the compressor pump and OFF stops all the cryocoolers and the compressor.

With C30HVRT, when the compressor pump starts operation, the cryocooler starts operation at the same time.

**CAUTION**

Do not switch between ON and OFF frequently.

Switching between ON and OFF should be less than 6 times per hour, and ON and/or OFF condition should be maintained longer than 5 seconds.

If the Compressor gets so many start-stop operations in a short period, it may cause the Compressor failure such as the compressor motor life to be shortened extremely.

Do not turn on and off the compressor to control the temperature of super trap.

Please contact us when controlling the temperature of super trap is required

Signal functions for both operating modes**COM**

Each input "COM" line works as a return line of a corresponding control signal. It is recommended to twist the signal line and the "COM" line together.

Also, output signal wires mentioned below should be twisted as a paired signal.
(e.g., CH1 ACK1 - CH1 ACK2)

COMP RUN (Compressor answer-back)

This is an answer-back signal responding to the compressor pump operation command.

When the compressor starts operation, the answer-back signal is sent to the equipment.

Note: Refer to "Section 2.5.6 Signal timing charts –Answer-back signal delay" as well.

ALARM (Alarm)

When this signal is OFF, the compressor is ready for operation, or in operation. When failure or malfunction occurs to the compressor, the signal turns ON, in other words, the contact output closes and the signal is conducted. To reset the alarm, push the "RST" button on the front panel of the compressor. However, the failure or malfunction should be cleared before the manual reset.

Note: When the compressor is turned OFF, ALARM signal turns ON for about two seconds. It also turns ON for about 0.5 seconds at the start of applying current.

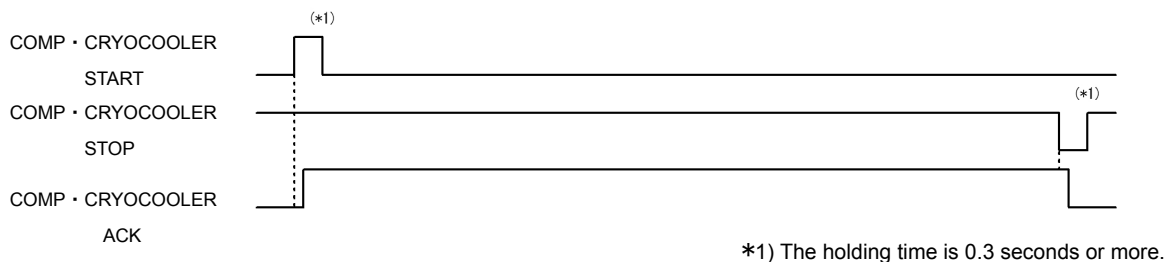
2.5.6 Signal timing charts

Figure 2-6 shows a timing chart for "Alternate operating mode".

Figure 2-7 shows a timing chart for "Momentary operating mode".



Figure 2-6 Figure 2-6 Timing chart for Alternate operating mode



*1) The holding time is 0.3 seconds or more.

Figure 2-7 Timing chart for Momentary operating mode

(Delay and recovery of Answer-back signal)

Please be sure to set the timeout time of an answerback signal as 8 seconds or more. The reason is explained below.

In normal operation, an answer-back signal is fundamentally send to the equipment side within a maximum of 0.3 seconds delay in response to a command signal. In the following conditions, however, the answer-back signal is sent behind time:

- (a) When the power supply of the compressor is turned ON
- (b) When the reboot command of the compressor is emitted within 0.3 second from the operation stop command
- (c) When a short power interruption for less than 2 seconds has occurred

In case of the above (a), it takes a few seconds for the compressor to initialize after it is powered on. Therefore the compressor will neither recognize nor output any remote signal with the equipment for a maximum of 5 seconds. For reference, the signal delay when powered on in Alternate operating mode is shown in Fig. 2-8.

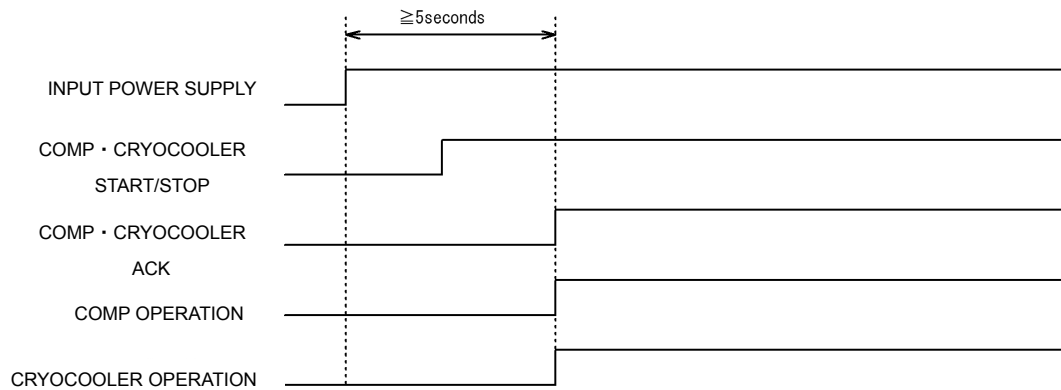


Figure 2-8 Signal delay when powered on (In Alternate operating mode)

In the cases of (b) and (c), the answer-back signal is also delayed for a maximum of 5 seconds to respond to the command of “COMP RUN”. This is because the compressor pump waits to begin its operation until the helium pressure inside becomes stable. For references, Figure 2-9 shows the signal delay occurred in Alternate operating mode when the time period from a stop to a reboot is short, and Figure 2-10 shows the timing chart of C30HVRT when a short power interruption has occurred in Momentary operating mode.

From the above-mentioned, the set value of the timeout of the answer-back signal should be determined based on the condition in which only the compressor has detected a short power interruption although a user's equipment is not detecting it because of differences of the specifications. In this condition, the equipment must recognize that the compressor is out of order because the equipment side can't receive the answer-back signal. If dispatch of the answer-back signal will be late for a preset timeout time even if the compressor has restarted after recovery of the input power, an alarm of a stop will come out.

Therefore, be sure to set the timeout time of an answer-back signal as 8 seconds or more in order to monitor the operating conditions of the compressor correctly.

Note: Figure 2-10 leads the following equation:

$$td + tw + 1 \leq 2 + 5 + 1 = 8 \text{ (seconds)}$$

Where, “1” second is a margin added.

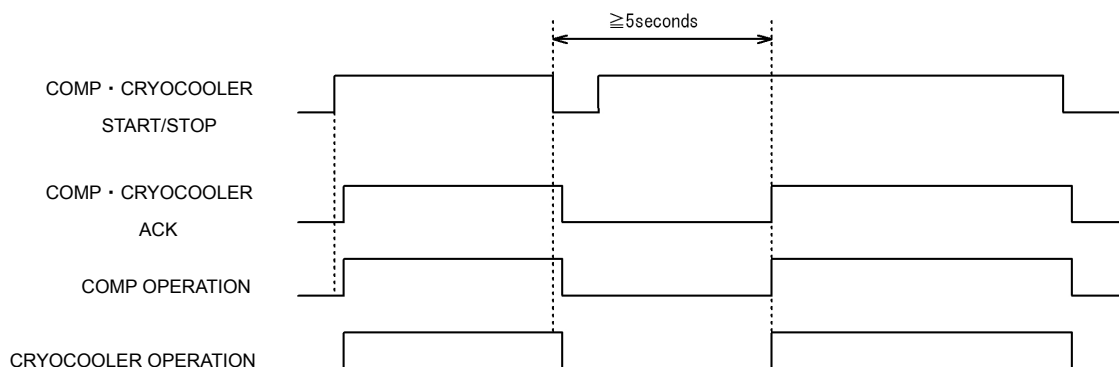


Figure 2-9 Signal delay when the time period from a stop to a restart is short (In Alternate operating mode)

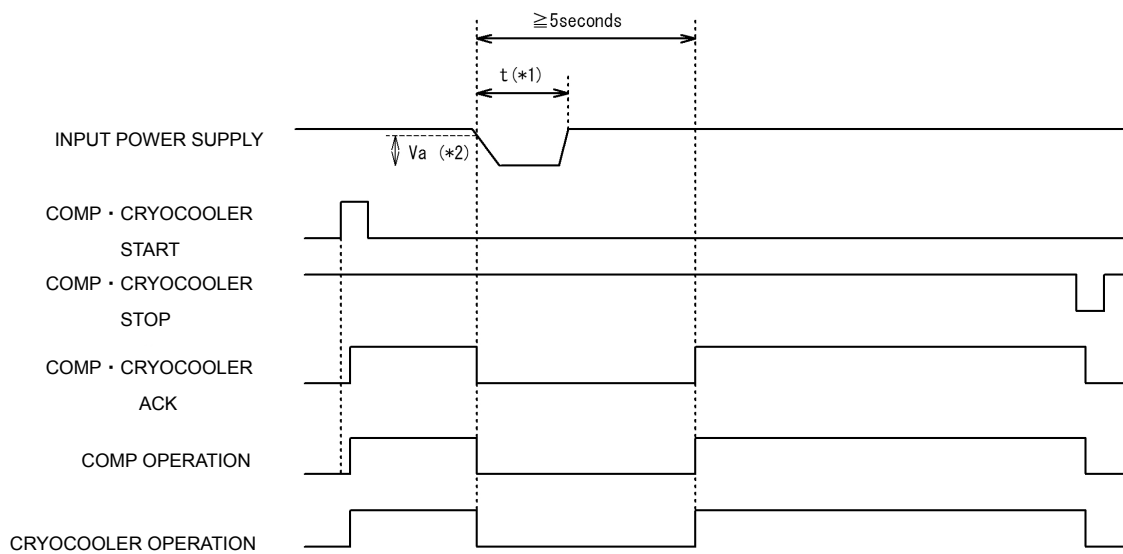


Figure 2-10 Timing chart of C30HVRT when a short power interruption occurs
(In Momentary operating mode)

(Operation after a short power interruption)

While the compressor is running in “Momentary operating mode”, if a short power interruption occurs and the input power is recovered within two seconds, the compressor pump restarts the operation automatically.

For C30HVRT, cryocooler operation is synchronized with the compressor operation as shown in Figure 2-10.

In “Alternate operating mode”, the compressor restarts as soon as the input power is recovered because there is always the command from the equipment side.

NOTE: Refer to “Section 4.5.2 Connecting remote cables” for remote signal wiring.

Section 3 Unpacking, Inspection and Storage

3.1	Compressor Carton.....	3-1
3.2	Shipping Inspection.....	3-1
3.3	Unpacking	3-2
3.4	Carton Contents	3-3
3.5	Inspection of the Compressor and Accessories.....	3-4
3.6	Flexible Hoses and Specifications	3-4

3.1 Compressor Carton

Compressors are shipped in a carton with wooden frame at the bottom.



CAUTION

Do not throw, jolt, push down on or tip over the cartons. It may result in damaging the equipment.

3.2 Shipping Inspection

Inspect the carton before unpacking for evidence of damage such as dents, breakage, wetness and/or signs that the carton has been tipped over. If there is any damage please contact the delivery company immediately.



Figure 3-1 Appearance of a Compressor Carton

3.3 Unpacking

Use handling equipment such as a forklift for carrying the compressor.



CAUTION

Compressor weighs about 121kg. Use handling equipment such as a forklift to move or lift the compressor. Only authorized personnel familiar with handling and risks of the equipment can operate the handling equipment. Personnel except for the operator of the handling equipment must keep away from the handling equipment and the compressor during the handling. There are risks of dropping and/or tipping over of the compressor. Failure to observe this warning may result in severe bodily injury or fatal accident.

Forklift is needed to remove the compressor from its shipping carton.
The procedure is shown below.

1. Cut the two straps of the carton.



CAUTION

When cutting the straps, handle a cutter with care and be aware of the flailing movement of the cut straps. Failure to observe this warning may result in severe bodily injury.

2. Lift the cardboard straight up and remove it from the bottom plate.
3. Insert the forks of the forklift between the bottom of the compressor and the bottom plate from the side of the compressor. (See Figure 3-2)
4. Ensure that the forks are inserted far enough to protrude from the other side and are well balanced.
5. Lift the compressor smoothly and move to a flat floor surface and bring down the compressor without shaking and/or jolting. After putting down the compressor on the floor, move it to the installation site by hand using the casters provided.



CAUTION

Bring down and place the compressor on the flat floor to avoid the compressor slipping. If the floor is sloped the compressor may move this could result in severe bodily injury or fatal accident.



CAUTION

After the compressor has been placed at an installation site, ensure to lock all casters of the compressor to prevent bodily injury by from unexpected movement or slipping of the compressor.

It is highly recommended to keep the package cardboard box, wooden bottom plate, and other packaging materials. The packages can be used for storage and transport of the compressor or for returning it to us for servicing.

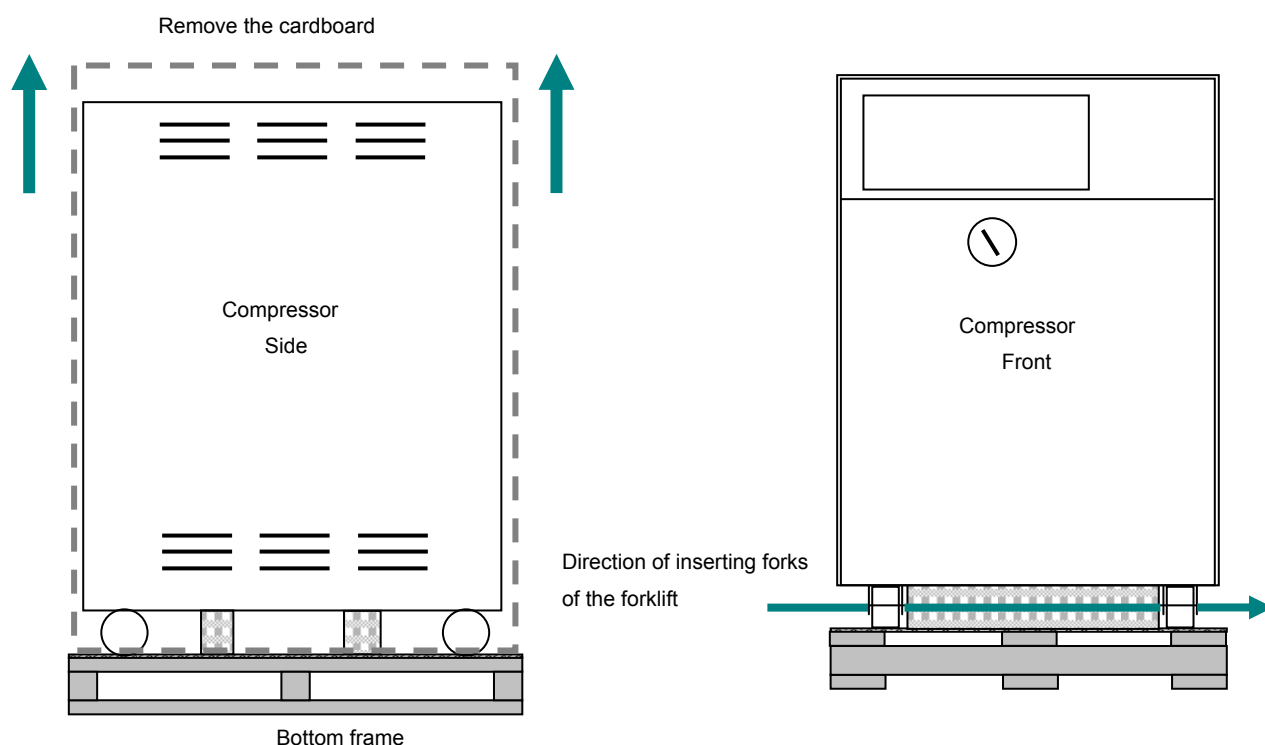


Figure 3-2 Remove Cardboard and Insert Forks underneath the Compressor

3.4 Carton Contents

When a product(s) delivered, make sure that there is no damage or shortage of delivered items by checking the external view of the package and the shipping list attached.

Please read the enclosed cover letter for the details. Depending on your specification, the option part(s) in Table 3-2 is attached.

Table 3-1 Carton Contents

Item	Quantity
Compressor	1
Manual	1
Connector for remote operation	1

Table 3-2 Optional parts

Item	Quantity
Input power cable (3m or customized length)	1
Refrigerator cable(3m or customized length)	1
Flexible hose (3m or customized length)	2
Lipped bowl spanner (flexible hoses installing tool)	2
Gasket for helium coupling (spare)	4

3.5 Inspection of the Compressor and Accessories

Compressor

Inspect and visually confirm that there is no evidence of damage, oil leak and/or helium gas leakage to the compressor. If there is a problem, please contact our Service Engineering Division or the nearest customer support center.

Also check the value of helium pressure gauge on the front panel of the compressor to confirm that there is no helium gas leakage (Refer to "Section 5.1 Verification of helium static pressure").

Helium pressure gauge

If the value of the helium pressure gauge indicates lower than -0.04MPaG, the lowest appropriate charge pressure shown in figure 5-1, adding helium gas is required. For the procedures of adding helium gas refer to "Section 5 Operation".

Please contact our Service Engineering Division or the nearest customer support center if the helium static pressure is significantly low.

Accessories

Inspect and visually confirm the accessories that there is no evidence of damage. If any damage is found, please contact our Service Engineering Division or the nearest customer support center.

3.6 Flexible Hoses and Specifications

Flexible hose (Helium flexible line) consists of helium gas filled flexible hose, and self-sealing couplings at both ends.

Listed below are the specifications of flexible hoses.

Table 3-2 Flexible hose specifications

Item	Specification
Helium gas	99.999% pure or more
Allowable helium pressure	Max.2.45MPaG
Maximum operating temperature	70°C
Material	SUS304
Standard length	3m
Minimum bending radius	250mm
Coupling	1/2inch self-sealing coupling
Tightening torque of coupling	20N·m



CAUTION

Minimum bend radius of the flexible hose is 250mm.

Do not twist the flexible hose especially at both ends. Also, when bending the flexible hose ensure that no part of it becomes flattened.

Do not put any objects on the flexible hose.

Leave the dust caps on the self-sealing couplings of the compressor until the flexible hoses are connected to the couplings.

Failure to observe this warning may result in damage and/or break down of the equipment.



CAUTION

When carrying flexible hoses, keep appropriate bend radius. When storing them, avoid corrosion and condensation in the same manner to handle other equipments.

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Section 4 Installation, Piping, and Wiring

4.1	Prior to installation.....	4-1
4.2	Connecting cooling water piping.....	4-2
4.3	Connecting and disconnecting helium flexible hoses	4-2
4.4	Cryocooler connections	4-4
4.5	Electrical connections	4-5
4.6	Wire routing for compressor and other equipments.....	4-10

4.1 Prior to installation

This section describes appropriate procedure for installing C30HVRT and connecting the compressor to a cryocooler.

Figure 4-1 is the block diagram for the compressor installation.

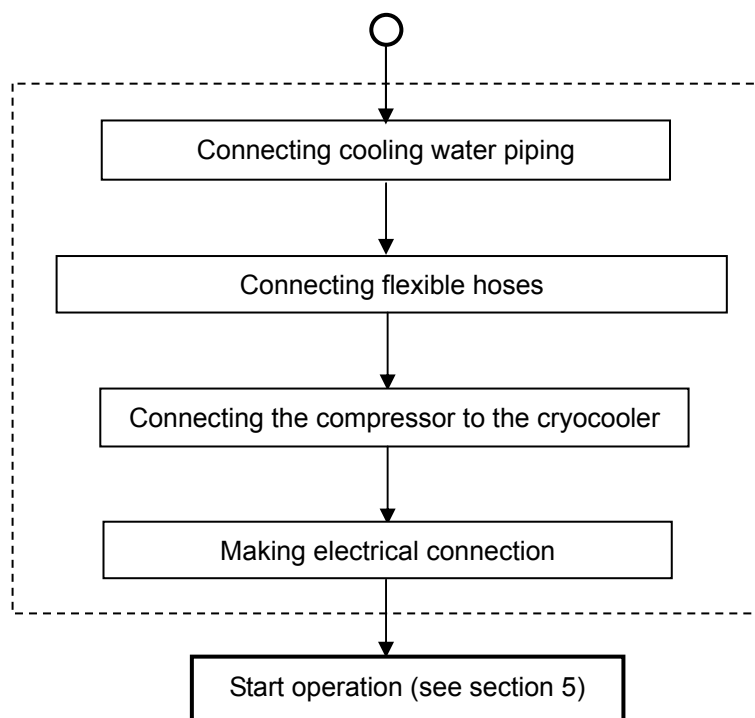


Figure 4-1 Installation procedure



CAUTION

To ensure safe, reliable system performance, read this manual as well as other relevant manuals completely to gain a thorough understanding before beginning work.

**WARNING**

Following procedure must be undertaken by an authorized electrician familiar with the structure and risk of the product. Failure to observe this warning may result in severe bodily injury or fatal accident.

4.2 Connecting cooling water piping**CAUTION**

Cooling water for this compressor must meet the requirements described in “Section 2-3 Cooling water requirements”. Failure to observe this warning may result in damage to and/or break down of the equipments.

Rc 3/8 female pipe threads are used for both cooling water inlet and outlet of the compressor.

The connecting procedures using fitting and hose (tube) are shown below.

1. Apply plumbing pipe sealing tape properly to screw side of the fitting.
2. Connect the fittings to “WATER IN” and “WATER OUT” with a spanner.
3. Connect the hoses to the fittings and fix the hoses properly with hose clamps.

**CAUTION**

Do not over-torque the hose fittings. It may damage the cooling water inlet or outlet.

4. Supply water via the cooling water piping at specified flow rate and ensure that there is no leakage.

To connect cooling water piping in any other way, follow the manual of the component.

4.3 Connecting and disconnecting helium flexible hoses**CAUTION**

Follow the procedures below to connect and disconnect flexible hoses. Failure to observe this warning may result in damage to the O-ring seals of the coupling and/or leakage of helium gas.

Connecting procedures

1. Remove all dust plugs and caps from the compressor, couplings and flexible hoses of the cryocooler. Check the connections and ensure that there is no dust or dirt on helium coupling gasket and around it. If there is any dust, remove it. Ensure that helium coupling gasket goes in the male coupling and there is no gasket for female coupling.
2. Return flexible hose is labeled "RETURN" with red letters. Connect the return flexible hose to "RETURN GAS" connector on the rear panel of the compressor. Then connect the other end of the return flexible hose to the connector labeled "RETURN" with red letters on the cryocooler side.

(Actual connecting method)

As shown in Figure 4-2, hold the braid support straight so that the connection parts fit properly and tighten by hands as tight as possible. Then tighten the coupling with two spanners as shown in Figure 4-3. See Figure 4-4 for usage of two spanners.

The torque value is 20N·m for both couplings. Complete the procedure as quick as possible to minimize helium gas leakage.

**CAUTION**

Tightening the couplings too much may result in damaging the equipment.

3. Supply flexible hose is labeled "SUPPLY" with green letters. Connect the supply flexible hose to "SUPPLY GAS" connector on the rear panel of the compressor. Then connect the other end of the supply flexible hose to the connector labeled "SUPPLY" with green letters on the cryocooler side. Connecting method is the same as the return flexible hose.
4. Verify the helium filling pressure referring to "Section 5.1 Verification of helium static pressure".



Figure 4-2 Tighten with hands first

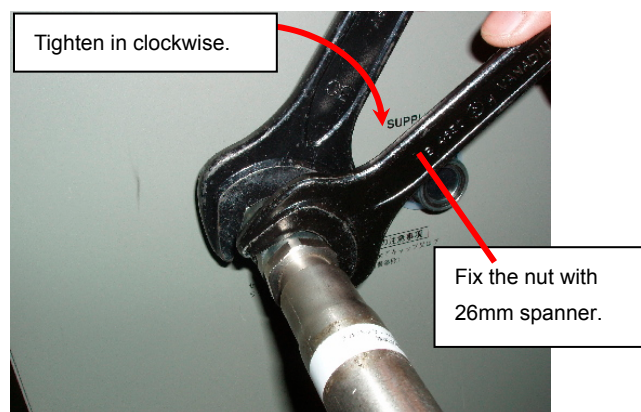


Figure 4-3 Tighten with two spanners

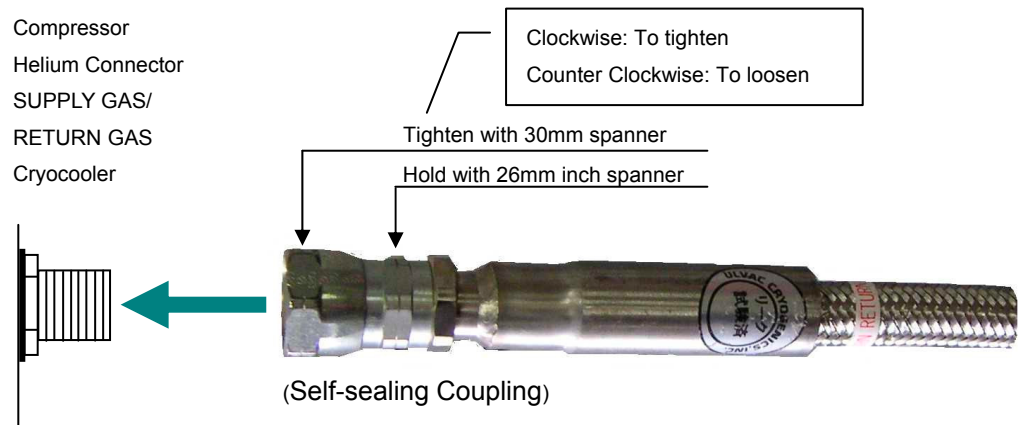


Figure 4-4 Connecting and disconnecting helium flexible hoses to compressor and cryocooler

Disconnecting procedures



CAUTION

If the flexible hoses are disconnected while the cryopump is still cold, the pressure inside the refrigerator will rise as its goes up and cause helium leakage via the pressure relief valve.

To disconnect flexible hoses from the connectors, use only two lipped bowl spanners (bolt width 26mm, 30mm). Do not use other spanners.

Loosen the couplings with two spanners and then take them off by both hands. Complete the procedure as quick as possible to minimize helium gas leakage.

4.4 Cryocooler connections

Figure 4-5 shows the connection of the compressor and the cryocooler. Connecting procedures are below.

1. Connect flexible hoses to the compressor unit and to the cryocooler as described in "Section 4.3 Connecting and disconnecting helium flexible hoses"
2. Connect the cryocooler cable to the compressor rear panel and the cryocooler. The procedures are shown below.

Connect the smaller cryocooler cable plug to the cryocooler receptacle. Insert the plug into the receptacle and then turn the rotating part of the plug to the right. Turn it until it won't turn any more to connect the plug properly.

Connect the bigger cryocooler cable plug to the compressor receptacle. Connect the plug to "COLD HEAD POWER NO.1" receptacle on the rear panel of the compressor and then turn the rotating part of the plug to the right. Turn it until it won't turn any more to connect the plug properly.

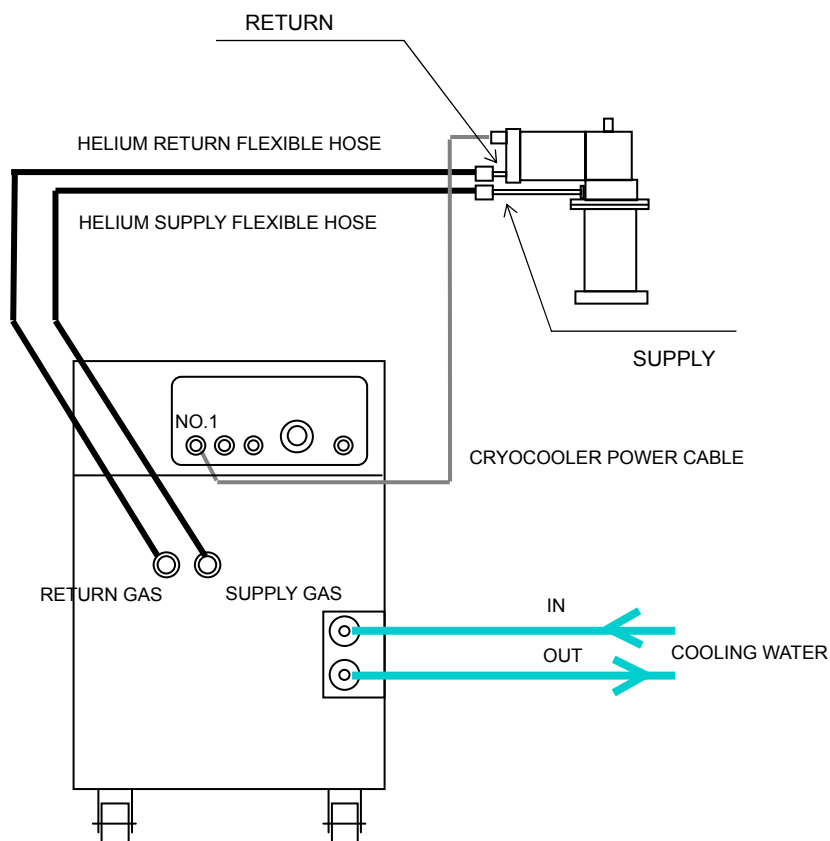


Figure 4-5 Connections of the compressor and the cryocooler

4.5 Electrical connections

Refer to “Single cryopump installation” in previous page to connect the cryocooler cable. Below are the connecting procedures of input power cable and remote input/output cable.



CAUTION

The electrical wiring must be done in accordance with all applicable local, national, and international standards. Failure to observe this warning may result in damage to and/or break down of the equipments.



WARNING

There is a danger of high voltage. Ensure that the input power source is OFF and locked before connecting or disconnecting input power cable. The wiring work must be undertaken only by an authorized electrician familiar with the structure and the risk of this equipment. Failure to observe this warning may result in severe bodily injury or fatal accident.

Refer to “Section 2.2 Wiring requirements” and confirm the specifications of the input power cable and the customer-supplied power circuit at the equipment side.

Ensure that the breaker which supplies power to the compressor has been turned off on the distribution board at the equipment side before connecting the input power cable.

To use a lock key to keep the power off status is effective as a fail safe.

4.5.1 Connecting the input power cable

Be sure to connect the input power cable first to the compressor and then to the circuit breaker of input power supply source. Wiring connection at power supply side must be done properly in accordance with the specifications of customer-supplied equipments. Connect ground wire as well (D class grounding).

Connect the plug of the input power cable to the compressor receptacle. After connecting the plug to the “INPUT POWER” receptacle on the rear panel of the compressor, turn the rotating part of the plug to the right. Turn it until it won’t turn any more to connect the plug properly.

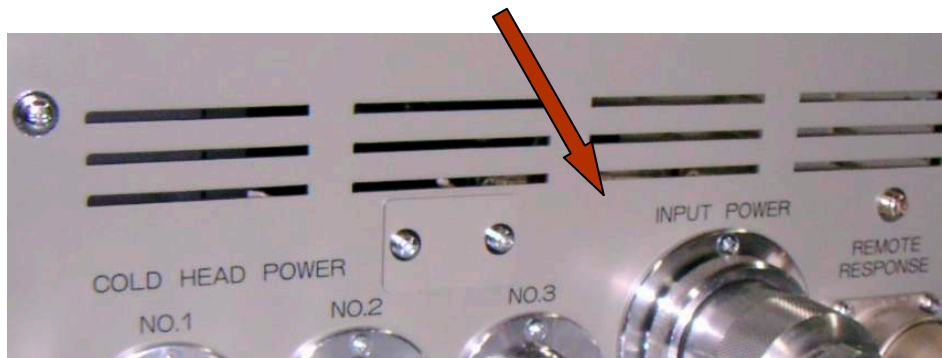


Figure 4-6 Connecting input power cable connector

4.5.2 Connecting remote cables

Figures 4-7 shows connector pin assignments for remote cables.

Necessary remote cables should be soldered to the connectors.

Refer to “Section 2.2 Wiring requirements” and “Section 2.5 Remote functions” for remote cable specifications and remote functions respectively.



CAUTION

Remote cables must be wired only by authorized electrician familiar with the structure and operation of this equipment. Failure to observe this warning may result in damage to and/or break down of the equipment.

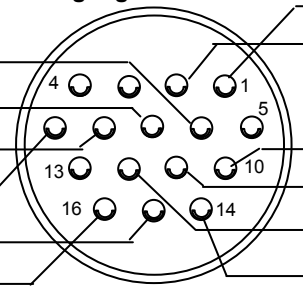
Input Signal	PIN No.	C30HVRT REMOTE/RESPONSE	PIN No.	Output Signal
Wire gauge: AWG22 - 18				
COMP START	6		1	ALARM1
COM	7		2	ALARM2
COMP STOP	8		10	COMP RUN1
COM	9		11	COMP RUN2
COMP ON/OFF	15		12	(Reserved for Factory test)
COM	16		14	(GND)
		(SRCN6A25-16P)		

Figure 4-7 Remote connector pin assignments for C30HVRT
(View of from the plug soldering side)

A typical wiring for C30HVRT with a single cryocooler in “Alternate operating mode” is shown in Figure 4-8. Also, a typical wiring for C30MVR with three cryopumps in “Momentary operating mode” is shown in Figure 4-11.

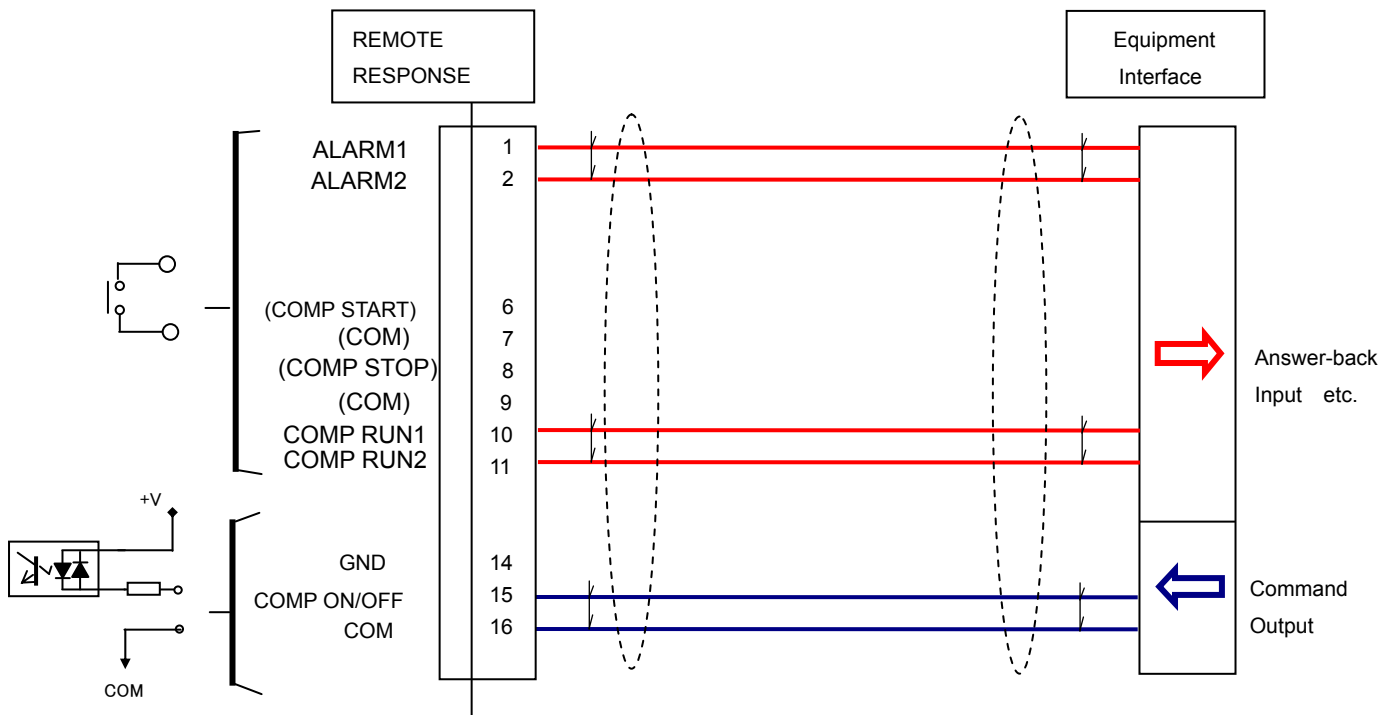


Figure 4-8 (C30HVRT) “Alternate operating mode” wiring example for Single cryocooler operation

C30HVRT wiring precautions

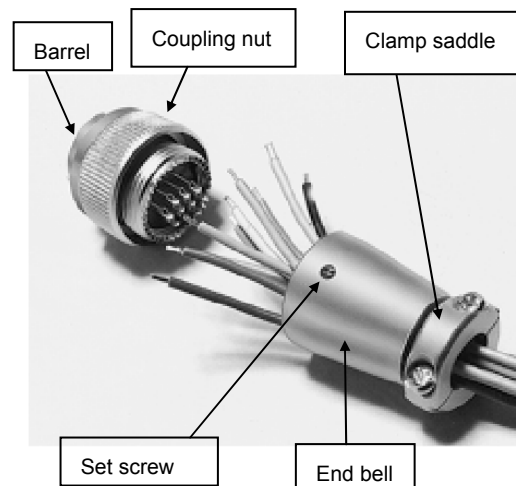
- (1) In Alternate operating mode, the pins number 15 and 16 should be wired as operation command signals but not 6, 7, 8 and 9.
Conversely, in Momentary operating mode the pins number 6, 7, 8, and 9 should be wired as operation command signals but not 15 and 16. Therefore choose appropriate wiring depending on the operating mode.
- (2) Wire GND (pin number 14) only when it is needed. GND has the same electric potential as the compressor chassis. Connecting ground wire that has different power line (such as AC400V) from the compressor power supply line may cause overcurrent or noise problem due to a ground-loop.
- (3) Twist each signal line with a nearby COM line. (e.g.: Twist pin number 15 and 16)
- (4) COM lines are used as return lines of nearby signal lines. Therefore it is necessary to wire all the COM line which corresponds to the signal line, not to use just one COM line.
- (5) Twist paired signal lines such as COMP RUN1 and COMP RUN2.
- (6) These are signal lines. Do not drive the power device by direct output signals (such as answer-back signals) from the compressor. It may cause a failure of the product.

Remote connector wiring procedure

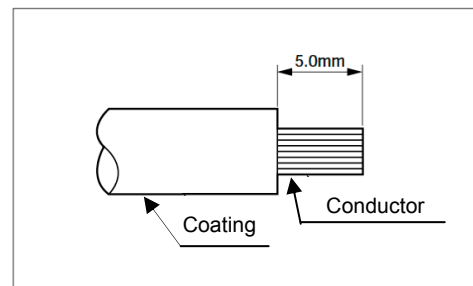
Descriptions of the connector are shown in Figure 4-9.

(Taking apart a connector)

1. Loosen the set screw for the end bell fixation counterclockwise, and then take the end bell off from the connector body by turning it.
2. Remove the clamp saddle.

**Figure 4-9****Connector parts descriptions****(Connecting cables)**

3. Peel off the insulating coating to expose the proper length of the conductor. (Figure 4-10)
4. Pass the cables through the end bell and then solder the cables to the connector pins. Cover the soldered parts with heat shrinkable tubing.

**Figure 4-10****Cut length of insulation coating**

5. If the bundle of the cables' diameter is smaller than that of the clamp saddle, wrap cables with tape to adjust the size of diameter so that it can be fixed in the clamp saddle.

(Assembling the connector)

6. Assemble the connector to the barrel by turning it.
7. Turn the set screw in clockwise to fix the end bell.
(Figure 4-11)
8. Mount the clamp saddle.



Figure 4-11

Fix with set screw

(Solder identification)

9. Put the solder identification label on the connector or cables.



CAUTION

For lead-free soldering, use only specified lead-free solder iron and tip. Do not mix lead eutectic solder with lead-free solder. Failure to observe this warning may result in decreasing the life of soldered parts severely.

NOTE: Clear identification of solder: Listed below are the recommended abbreviations for identifying solders. Labeling the kind of solder clearly helps you to have proper maintenance.

Lead eutectic solder **SnPb** or **SP**

Lead-free solder (Sn-Ag) **SnAgCu** or **SAC**

Lead-free solder (Sn-Cu) **SnCuNi** or **SCN**



CAUTION

Connector must be soldered by authorized personnel familiar with the kinds of solder and soldering procedure. Failure to observe this warning may result in breakdown of the product, or decrease the life of soldered parts severely.

Connecting remote cable

Connect the cable plug to the compressor receptacle. After connecting the plug to the "REMOTE RESPONSE" receptacle on the rear panel of the compressor, turn the rotating part (coupling nut) of the plug to the right. Turn it until it won't turn any more to connect the plug properly.

4.6 Wire routing for compressor and other equipments

The compressor and other equipments must be wired in accordance with applicable local and national standards where the equipments are installed as well as international standards (e.g., NEC/CEC). Signal wires, sequence control wires, and power wires for connecting equipments must be wired in separate conduits to prevent interference during the operation.

In addition, analog wire is sensitive to and susceptible to noise, it must be separated from other wirings in the method above.

**CAUTION**

The remote wires must not be either put in the same conduit or routed with the power wires. It may cause interference with the compressor operation. Failure to observe this warning may result in damage to and/or break down of the equipment.

If it is impossible to wire in separated conduits, keeping enough distance between those wires can be effective as "separating wires". Interference between wires depends on electromagnetic force but in general it is effective to keep the distance of 300mm or more between each wiring.

NOTE: Electromagnetic interference where the C30HVRT system, consists of the compressor and the cryocooler, effect to other equipments is not critical, however if the wiring of the system is not separated from other equipments it may cause interference to sensitive sensor wires, analog wires, and other high impedance wiring of other equipments.

Section 5 Operation

5.1	Verification of helium static pressure.....	5-1
5.2	Compressor operation.....	5-2
5.3	Inspection after replacing helium circulation components.....	5-5
5.4	Precautions for when compressor is not in operation	5-5
5.5	Maintenance operation for a compressor stopped for a long period.....	5-5

5.1 Verification of helium static pressure

Before starting the system operation, verify the helium static pressure.

Main components that make a system such as a compressor, flexible hoses, and a cryocooler have been charged with helium gas before they are shipped from the factory. However the helium pressure may be changed at the time of connecting the components.

Pressure verification procedure is shown below.

1. Stop the compressor if it is in operation and wait until the whole system has reached to the room temperature (It will take about three hours if the compressor has just been stopped).
2. Ensure that the flexible hoses between the compressor and the cryocooler are connected properly.
3. See Figure 5-1 and check the proper helium filling pressure value at the actual room temperature.
4. Make sure that the helium pressure shown in the high-pressure side pressure gauge on the front panel is in the range of $\pm 0.04\text{MpaG}$ to the above proper value.
It is possible to start operating the compressor when the helium filling pressure is in the proper range. If it is out of range, see "Section 7.3 Adjusting system helium pressure" and adjust it.



CAUTION

Improper helium pressure may make the performance unstable, shorten the compressor motor life, and/or cause malfunction of the product.



CAUTION

If the helium filling pressure is higher than the set pressure for the pressure relief valve described in Appendix D, the pressure relief valve of the compressor or refrigerator may vent the surplus helium gas.

If the pressure relief valve blows, stop the operation and leave the compressor for several hours to ensure that the helium filling pressure is in the range which can be still operated. If the helium filling pressure is reduced, please contact us for maintenance.

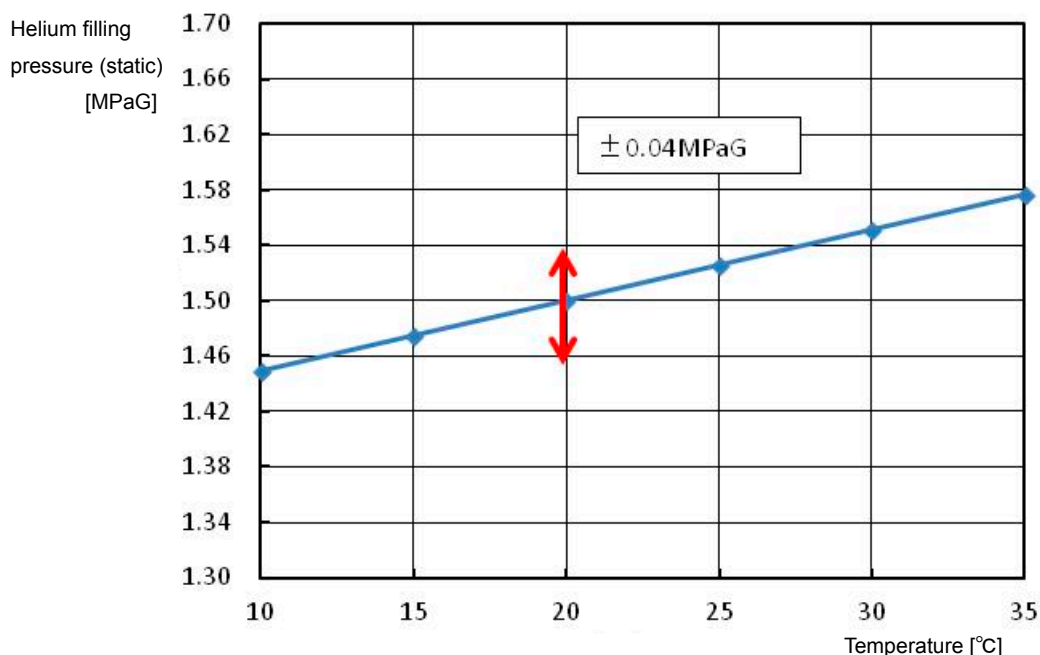


Figure 5-1 Helium static pressure and ambient temperature

5.2 Compressor operation

(1) Supply water to the cooling water piping

Supply water to the cooling water piping. After supplying cooling water, check that the water flow rate and the pressure are in the proper range (See “Section 2.3 Cooling water requirements”).

(2) Power-On the compressor



CAUTION

Power-On procedure and checking the main power phase sequence must be undertaken by an authorized electrician familiar with the construction and risk of this equipment. Failure to observe this warning may result in severe bodily injury or fatal accident.

Ensure that the compressor input power cable is connected to the INPUT POWER receptacle. Then turn on the breaker for the compressor inside the distribution panel at the equipment side.

The circuit protector in the compressor chassis is normally turned on; therefore the compressor will be powered on immediately by switching a power supply on the equipment side.

(3) Inspection of phase and voltage of an input power supply

If PWR LED and RDY LED indicators light up after a few seconds from power-on, the compressor is ready for operation (See Figure 5-2.) Although the figure shows the example

of C30MVR, the same is applied to C30HVRT. (Figure 5-3 and 5-4 are the same.)

If the buzzer keeps ringing after power-on and all eight STS indicators light up, it means that either the following faults has occurred; reversed phase of the input power cable, open phase or low voltage.

Figure 5-3 shows the display status described above.

If there is a reversed or open phase, rewiring of the input power cable is required.

First, turn OFF the breaker for the compressor at the equipment side and cut off the power supply. Then check the order and colors of the wires of the input power cable to ensure that they are wired properly. If they are not correct, rewire them properly.

After the correction, power-on the compressor from the equipment side and check the STS indicators. If all STS indicators light up even though the phase sequence is correct, check if the power supply voltage and input power cable is normal or not.

Besides these statuses described above, if one of the STS indicators lights up and/or the buzzer sound does not stop, refer to "Section 8 Troubleshooting" to solve the problem.


		WARNING
<p>There is a danger of hazardous voltage. Only qualified electrical personnel familiar with the construction and risks of this equipment should perform procedure above.</p> <p>Failure to observe this precaution could result in severe bodily injury or loss of life</p>		



Figure 5-2 Ready for operation



Figure 5-3 Reversed phase or open phase

(4) Operation

Start operation of the compressor by remote function. Refer to "Section 2.5 Remote functions" for operation method by remote function.

(5) Operation status display

Figure 5-4 shows a status display during operation. While the compressor is in operation, RUN indicator lights up as well as the appropriate indicator for cryocooler which is in operation (CH1 indicator for C30HVRT.)



Figure 5-4 Status display during operation

(6) Cryocooler operation

The cryocooler operation can be started after pumping down the cryo-chamber below 13Pa by a roughing pump (refer to cryocooler manual for details). The compressor operates continuously throughout the cryo process.

**CAUTION**

The compressor is intended for continuous, not intermittent operation. The number of starting/stopping of the compressor pump must be six or less times per hour. Failure to observe this warning may result in damage to and/or life shortening of the compressor.

(7) Recording the helium pressure during operation

Helium high-pressure side pressure gauge on the front panel indicates the pressure of the helium supply line of the compressor.

Read the maximum pressure value at the time of starting the compressor operation.

Keep the cryopump system operating and read the pressure value of helium pressure gauge when the system is pumping steadily.

Write down these values in the Appendix A Table A-1, operating log sheet.

These two recorded values depend on the length of flexible hoses and a kind of the cryocooler mounted on the cryopump system. The recorded values are used as reference value for maintenance or replacement of the product explained in the following .

For reference, the helium pressure during operation of C30HVRT (with a cryocooler UR4K10) with 3m flexible hoses is shown in Table 5-1.

Table 5-1 Supply line helium pressure during operation

	C30HVRT +RSC40T Cryocooler
Quantity of cryocooler	1
Helium Pressure at Start-up [MPaG]	2.3 or lower
Helium pressure at cryogenic temperature [MPaG]	1.8 – 1.9
(Remarks)	
1. Length of helium flexible hose : Standard (3m)	
2. Room Temperature : 20°C	

5.3 Inspection after replacing helium circulation components

After replacing a component such as a cryocooler, a flexible hose, and a compressor refer to “Section 5.1 Verification of helium static pressure” and check that the helium filling pressure is almost equal to the value before replacing the component.

In addition, if the system installation condition has been changed, conduct “**Recording the helium pressure during the operation**” described above.

5.4 Precautions for when compressor is not in operation

If the temperature of cooling water supplied to the compressor is less than 10°C, stop the water supply after the compressor has been stopped. If cooling water of temperature below 10°C is supplied continuously it may increase viscosity of lubricant oil and cause start up failure of the compressor when the operation command is sent.

Also, if the compressor will be stopped for long period, it is recommended to stop supplying cooling water to avoid corrosion or clogging of the pipes inside the compressor and the heat exchanger. In addition remove the water from the compressor when needed (Refer to “Section 6.1.1 Removal of cooling water piping” to remove the water from the compressor).

5.5 Maintenance operation for a compressor stopped for a long period



CAUTION

When the cryocooler system is stopped for a long period, operate the compressor for an hour every three months. This will supply lubricant oil inside the compressor to all the components inside. Also, operate the cryocooler for ten minutes at a time every six months.

Failure to observe this precaution may result in damage to the compressor when restarting operation.

NOTE: Circulate cooling water as well during the maintenance operation of the compressor.



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Section 6 Wiring and Piping Removal and Storage

- 6.1 Removal of wiring and piping and displacement of compressor 6-1
 6.2 Maintenance in storage 6-2

6.1 Removal of wiring and piping and displacement of compressor

It is necessary to remove the cooling water piping, helium lines, and electrical wiring before changing the compressor installation place or removing the system.

	 WARNING
<p>The following procedure must be undertaken by an authorized electrician and mechanical personnel familiar with the structure and risk of the product. Failure to observe this warning may result in severe bodily injury or fatal accident.</p>	

	 WARNING
<p>Just after the operation has been stopped, some parts in the compressor chassis may be hot. Wait at least 15 minutes until it cools down to conduct the work safely. Failure to observe this warning may result in severe bodily injury.</p>	

Before starting removing work, ensure that the breaker for the compressor inside the distribution panel at the equipment side is OFF and lock it in the OFF position.

6.1.1 Removal of cooling water piping

Stop supplying cooling water to the compressor.

Drain water out from the compressor before removing the cooling water piping.

Also, other than the purpose for removing the cooling water piping, drain water out from the compressor under the conditions listed below.

[Cooling water freezing]: When there is a danger of bursting cooling water piping due to freezing of the cooling water in the compressor.

[Long term halt]: When the cryopump system is stopped for more than a week for holidays or other reasons.

[Transfer]: When relocating the compressor.

(Cooling water draining procedure)

The following procedure is available only for an open loop type cooling-water supply system where the water outlet is opened to the atmosphere.

For close loop type cooling-water supply system, it is recommended to additionally install a water drain line diverged from the water return line on the equipment in order to release water pressure in the compressor.

1. Stop supplying cooling water to the compressor unit and stop the water flow.
2. Disconnect the water supply pipe from the "COOLING WATER IN" fitting on the compressor. DO NOT disconnect the water pipe from the "COOLING WATER OUT" fitting. Note that cooling water might drip from the pipe when disconnecting it.
3. Connect a hose for air blowing to the "COOLING WATER IN" fitting.
4. Increase the air pressure inside the hose from 0 to 0.2MPaG. Keep air blowing for more than 30 seconds to blow out the water inside the compressor (The water goes out from the compressor through the water pipe at the "COOLING WATER OUT" fitting).
5. Stop air blowing.
6. Disconnect the hose for air blowing from the "COOLING WATER IN" fitting.
7. When transferring the compressor to other location, disconnect the water pipe from the "COOLING WATER OUT" fitting as well.

**CAUTION**

Do not perform the removing procedure above when the compressor is turned ON or cooling water is being supplied. Failure to observe this warning may result in severe bodily injury or fatal accident.

6.1.2 Disconnecting flexible hoses

To disconnect flexible hoses from the compressor, refer to "Section 4.3 Connecting and disconnecting helium flexible hoses".

Put the dust caps or dust plugs back on the compressor and the removed flexible hoses to keep them in storage.

6.1.3 Disconnecting cables

Disconnect the refrigerator cable from the refrigerator. It is not necessary to disconnect the refrigerator cable from the compressor.

Disconnect input-output remote cables from the compressor side.

Disconnect the input power cable from the compressor. Refer to "Section 4.6.1 Connecting the input power cable" and disconnect the cable in reverse order.

6.1.4 Transferring the compressor

Unlock the casters of the compressor. Refer to "Section 3.3 Unpacking" when moving the compressor.

6.2 Maintenance in storage site

The compressor must be stored in a place indoors and meet the requirements in "Section 1 Table 1-4 Installation environment and operation requirements". Also the storage site must have good ventilation to avoid suffocation in case of unexpected helium leak.

Place the compressor on a flat floor and lock all the casters.

Remove the piping and wiring from the compressor and put dust caps or dust plugs on the helium line connectors.

Protect the removed components such as flexible hoses and cables with covers or boxes. Store them with the compressor.
Ensure that cooling water has been completely drained out from the compressor.

To store the compressor, cover it with a plastic sheet or package cardboard. Before storing the compressor, write down the value of the helium pressure gauge. Check the value and record it once a month. If the value is clearly decreasing compared to the one before, there is a possibility of helium leakage. Please contact our Service Engineering Division or the nearest customer support center.

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Section 7 Maintenance

7.1	Scheduled Maintenance.....	7-1
7.2	Replacement of Adsorber.....	7-1
7.3	Adjusting System Helium Pressure.....	7-5
7.4	Regular Maintenance of Helium Lines, Cooling Water Piping and Electrical Wiring.....	7-10
7.5	Maintenance Parts.....	7-10

7.1 Scheduled Maintenance

The table below shows the required maintenance on the cryopump system. Refer to the following paragraph for details of adsorber replacement.

For maintenance of refrigerator or other components of the cryopump, see cryopump instruction manual.

Table 7-1 Scheduled maintenance

Item	Maintenance Cycle (h)
Adsorber replacement	Max. 24000h
Refrigerator maintenance	Refer to the instruction manual of refrigerator unit.
Inspection of Piping and Wiring.	12000h



CAUTION

Neglecting the scheduled maintenance may shorten the product life, cause damage, and/or destruction of the cryopump system.

NOTE: If a special maintenance plan for your specific application is needed please consult with our Service Engineering Division or the nearest customer support center.

NOTE: Refer to "Section 9 Disposal of equipment and component parts" for disposing used components.

7.2 Replacement of Adsorber



CAUTION

The following replacing procedure must be undertaken by authorized personnel familiar with the structure and risk of the product. Failure to observe this warning may result in severe bodily injury or fatal accident.

**WARNING**

Inside the compressor unit, some areas remain hot immediately after the shutdown. Wait for at least 15 minutes in order to perform maintenance work safely. Failure to observe this warning may result in severe body injury.

When adjusting helium pressure, it is necessary to perform the work while inside of the compressor unit is in room temperature. Perform this work after cooling down the compressor for three hours.

Follow the steps below to replace adsorber

1. Ensure that each equipment and device in cryopump system is safe to replace adsorber.
2. Turn off the compressor unit by turning OFF the breaker inside the distribution panel at the equipment side. Make sure that the power is off, and lockout –tagout the breaker for safety.
3. Disconnect the flexible hoses from the “SUPPLY GAS” and “RETURN GAS” connectors at the rear panel of the compressor. Observe the disconnecting requirements below. Refer to “Section 4.3 Connecting and disconnecting helium flexible hoses” for disconnecting method.

**CAUTION**

Do not disconnect flexible hoses while the cryopump is in low temperature. Doing so may raise the internal pressure as inside of the refrigerator unit warms up, resulting in helium leakage by activated safety valve.

NOTE: When disconnecting flexible hoses from the connectors, use two single-ended wrenches (bolt width 26mm, 30mm).

4. Remove the nuts of the connectors at the rear panel of the compressor with the spanner (Figure 7-1).
5. Remove the seven screws of the rear panel with a proper screw driver and remove the rear panel (Figure 7-2 and 7-3).
6. Disconnect the self-sealing coupling from the adsorber with two spanners. The coupling is connected to the flexible hose above the bottom plate inside the compressor chassis (Figure 7-4). See Figure 7-5 for usage of spanners to disconnect the coupling.
Disconnect the coupling quickly to minimize helium leakage.
7. Remove the bolts that secure the adsorber to the base of the compressor with the proper spanner (Figure 7-6).

8. Slide the adsorber outward and remove it from the mounting tab on the base of the compressor. And then remove the adsorber from the compressor (Figure 7-7).



Figure 7-1 Remove Two Nuts from the Helium Gas Connectors



Figure 7-2 Remove All Seven Screws from the Rear Panel



Figure 7-4 Remove the Rear Panel

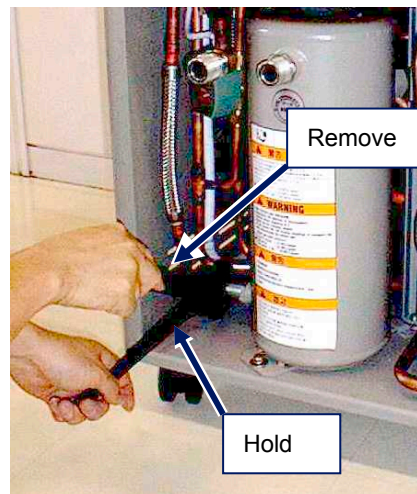


Figure 7-3 Remove Self-Sealing Coupling

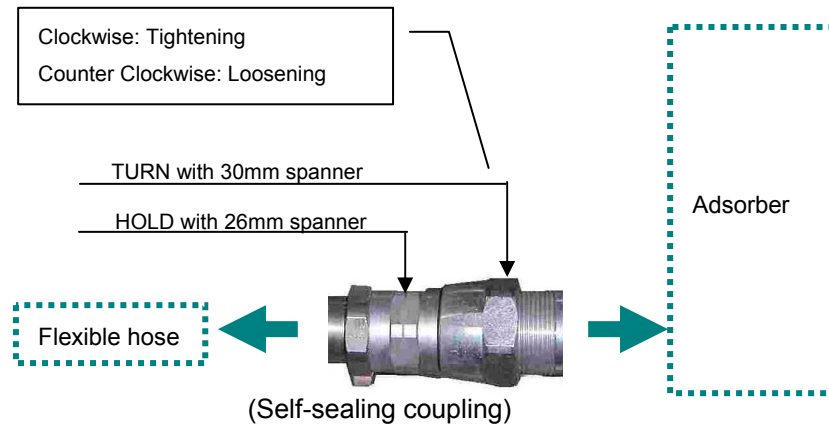


Figure 7-5 Connecting and Disconnecting Self-Sealing Coupling with Two Spanners



Figure 7-6 Remove the Bolt



Figure 7-7 Slide out Adsorber Bottle

9. Install the replacement adsorber. Remove the two dust caps from the replacement adsorber. Put the adsorber into the compressor so as to place it at the mounting tab on the base of the compressor. Secure the adsorber with the mounting bolt temporarily.
10. Connect self-sealing coupling to the adsorber with the two spanners. Tighten the coupling referring to Figure 7-5. Recommended tightening torque is 20N·m. Connect the coupling quickly to minimize helium leakage.
11. Put the rear panel back on the compressor to align the helium connector of the adsorber with the hole of the rear panel and then remove the rear panel again. Fix the adsorber mounting bolt firmly this time.
12. Replace the rear panel and secure it by tightening the seven screws.

13. Put the two removed nuts back on to the "SUPPLY GAS" and "RETURN GAS" connectors at the rear panel of the compressor and tighten each nut using the two spanners.
14. Connect the flexible hoses to the "SUPPLY GAS" and "RETURN GAS" connectors at the rear panel of the compressor. Refer to "Section 4.3 Connecting and disconnecting helium flexible hoses" for connecting method.
15. Check the helium static pressure. Refer to "Section 5.1 Verification of helium static pressure".
If the pressure is higher or lower than it should be, adjust it referring to the following "Section 6.3 Adjusting system helium pressure".
16. Record the date and accumulated operation time when the adsorber was replaced in the adsorber replacement record label on the front panel of the compressor.
As a guide for the next replacement, it is recommended to make a note of the value that the current accumulated operation time added to the adsorber replacement cycle hours in Table 7-1.

Refer to "Section 8 Disposal of equipment and component parts" for disposing of used adsorber.

7.3 Adjusting System Helium Pressure

System helium pressure must be adjusted when the compressor is not in operation.
Refer to "Section 5.1 Verification of helium static pressure" for appropriate pressure value when the compressor is not in operation.

Appropriate pressure value while the compressor is in operation is the value recorded at "Section 5.2 Compressor operation, (7) Recording the helium pressure during the operation".

If the pressure has changed by more than 0.04MPaG from the listed value, follow the procedure below and adjust the system pressure.



CAUTION

All helium circulation components must be connected when adjusting the pressure of the cryopump system.



WARNING

Following procedure must be undertaken by authorized electrician and mechanical personnel familiar with the construction and risk of this equipment. Failure to observe this warning may result in severe bodily injury or fatal accident.

**WARNING**

Immediately after the compressor is shut down, some areas inside may remain hot. Wait at least 15 minutes until it cools down to conduct the work safely. Failure to observe this warning may result in severe bodily injury.

Pressure adjustment must be done when the equipment inside the compressor are at room temperature. Wait for about three hours until it cools down before performing this work.

The following describes how to adjust the helium pressure.

(1) Reducing helium pressure

1. Using an appropriate screw driver, unscrew the six screws at the front panel of the compressor and remove the panel (See Figure 7-8).
2. Open the Helium fill valve inside the compressor slowly by turning its knob counter-clockwise. Allow a slight amount of helium gas to escape.
3. Wait until the helium pressure gauge reads the appropriate value described above. When the pressure reaches the desired value, close the valve by turning its knob clockwise.
4. Attach the front panel of the compressor with the six screws removed in the above step.

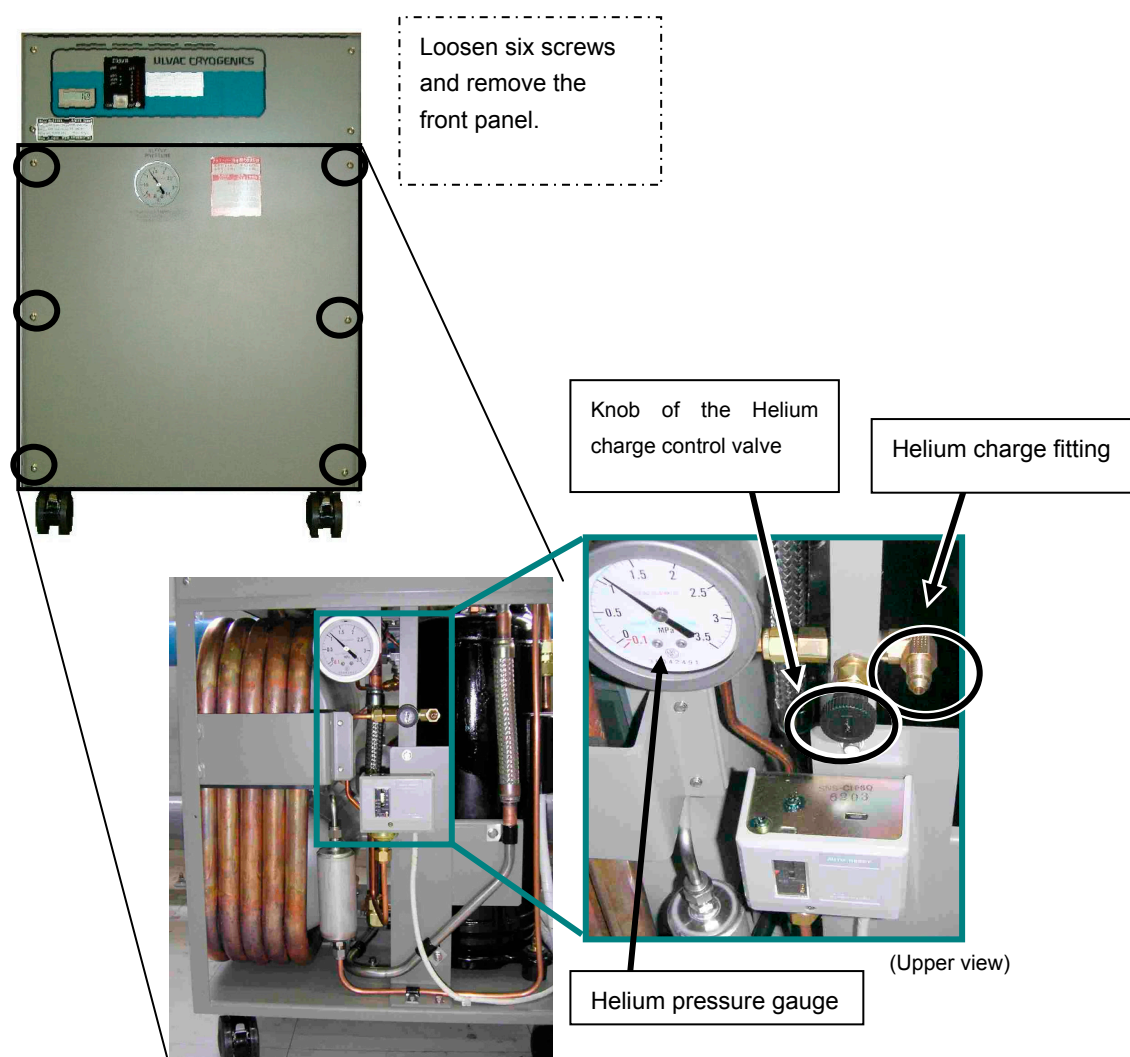


Figure 7-8 Locations of Front Panel Screws and Components inside the Compressor

(2) Raising Helium Pressure

When the helium pressure gauge reads a value lower than the appropriate value, adding helium gas is required.

When charging helium or performing helium circuit decontamination, equipments (regulators, charging hoses, adopters, etc.) that can be used at 2.0MPaG or above are required.

Table 7-2 shows items and devices required for adding helium gas.

Table 7-2 Preparation for Adding Helium Gas

Item	Specification
Helium bottle	99.999% pure or above
Pressure regulator	For Helium gas (left-hand screw), 0-20MPaG / 0-6MPaG
Helium charging hose	Terminating in a 1/4 inch female flare fitting

NOTE: If you need a pressure regulator and/or helium charging hose described in Table 7-2 for adding helium gas, please contact our Service Engineering Division or the nearest customer support center.

**CAUTION**

The purity of helium gas to be charged must be above 99.999%. If the purity is lower, it may result in deterioration of the cryopump system or performance degradation.

**CAUTION**

If the helium pressure of the cryopump system becomes 0, there is a risk that air or moisture in the air invade into the system and contaminate helium. In such a case, please contact our Service Engineering Division or the nearest customer support center.

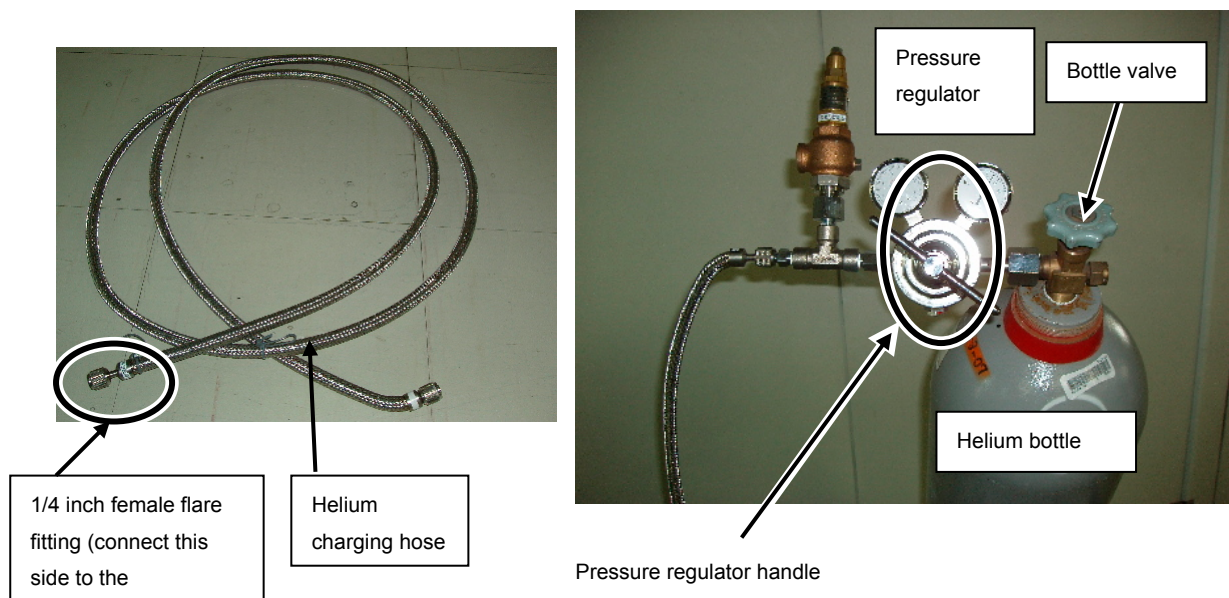


Figure 7-9 Items for Adding Helium Gas to the Compressor

Connecting helium supply line and air purging procedures

1. Remove the front panel of the compressor.
2. Attach the pressure regulator to a helium bottle.
3. Purge the pressure regulator and helium charging hose.
 - 3-1 Turn the pressure regulator handle in clockwise ^(*) slowly until it is felt hit. Then turn approximately 1/8 to 1/6 further to slightly open the pressure regulator.
 - 3-2 Slowly open the bottle valve, and confirm the helium gas is flowing out from the pressure regulator exit. After confirming the gas flow, close the pressure regulator by turning its handle counter-clockwise and then connect the helium charging hose to the pressure regulator.
 - 3-3 Turn the handle clockwise again and confirm the lower side pressure gauge indicates 0.1MPaG to 0.2MPaG. At this time, helium gas is flowing out from the flared fitting of the charging hose. Allow helium gas to flow for 30 seconds to purge the charging hose of air.
^(*) In general, a pressure regulator opens by turning its handle clockwise.
4. Purge the helium filling fitting of the compressor and connect the charging hose.
 - 4-1 While doing the procedure in 3-3, open the helium filling valve slightly (turn it counter-clockwise). Allow a small amount helium gas to flow through the helium filling valve and the helium filling fitting to purge the air between them.
 - 4-2 Connect the 1/4 inch female flare end of the charging hose to the helium filling fitting of the compressor while the helium gas flows out from both the helium filling fitting and the charging hose.
 - 4-3 After connecting them, close the helium filling valve by turning its knob clockwise.

Filling helium gas to the compressor

1. Turn the pressure regulator handle attached to the helium bottle clockwise and adjust the pressure until the lower side pressure gauge shows 1.8MPaG.
2. Open the helium filling valve by turning its knob slowly counter-clockwise. At the same time monitor the value indicated on the helium pressure gauge of the compressor goes up slowly.
3. When helium pressure reaches the appropriate value, close the helium filling valve by turning its knob clockwise.
4. Confirm that the valve is closed firmly. Turn the handle of the pressure regulator counter-clockwise to stop the gas flow. Then disconnect the charging hose from the helium filling fitting of the compressor.
5. Return the front panel of the compressor unit to the original position.

7.4 Regular Maintenance of Helium Lines, Cooling Water Piping and Electrical Wiring

Conduct inspection on helium lines, cooling water piping and electrical wiring every 12000 hours.

Inspect connection parts of helium lines and cooling water piping for evidence of leakage. Also check that there is no damage in these plumbing.

		WARNING
<p>Following procedure must be undertaken by authorized electrician and mechanical personnel familiar with the construction and risk of this equipment. Failure to observe this warning may result in severe bodily injury or fatal accident.</p>		

For electrical wiring, check the cold head drive cable of the compressor and remote input-output cable to ensure that they are connected firmly. At the inspection, turn off the compressor unit by turning OFF the breaker on the distribution panel at the equipment side. Disconnect power cable from the compressor as well.

7.5 Maintenance Parts

Table 7-3 shows parts that need replacement during maintenance. Replace them when needed referring the replacing cycle in the table.

Table 7-3 Maintenance Parts

Parts and Devices	Type ^(*)	Replacement cycle
Adsorber	S	Shorter than 24000h
Gasket for Helium Coupling	U	When scratch or dirt is detected
^(*) Maintenance Cycle S: Scheduled U: Unscheduled		

NOTE: For more information on planning maintenance, purchasing maintenance parts, diagnosis, and servicing, please contact our Service Engineering Division or the nearest customer support center.

Section 8 Troubleshooting

8.1	Problem types	8-1
8.2	Troubleshooting procedures	8-2
8.3	Alarm code descriptions.....	8-4

8.1 Problem types

C30HVRT compressor indicates the state of warning or breakdown with a buzzer sound and STS indicators.

NOTE: When a problem occurs, check the status of STS indicators. Also, make sure that the power-supply voltage, cooling water flow rate and its temperature, helium gas pressure, input power cable connections, and the remote cable connections are all in an appropriate state.

There are eight indicators called “STS” at the front panel of the compressor. Please refer to Figure 8-1 for the alarm types of warnings and faults (The alarm status code table shown in Figure 8-2 is labeled on the compressor body).

NOTE: Ensure that all the operation command of the compressor is OFF while trouble shooting the compressor.

ALARM STATUS TABLE					
	STS	Description		STS	Description
1 ● 2 ● 3 ● 4 ● 5 ● 6 ● 7 ● 8 ●	1	Reverse Phase, Open Phase, Low Volt	1 ○ 2 ○ 3 ○ 4 ○ 5 ● 6 ● 7 ● 8 ●	5	LPS Low Helium Pressure
1 ○ 2 ● 3 ● 4 ● 5 ● 6 ● 7 ● 8 ●	2	TS2 Over Temperature	1 ○ 2 ○ 3 ○ 4 ○ 5 ○ 6 ● 7 ● 8 ●	6	CP2 Cold Head Trip
1 ○ 2 ○ 3 ● 4 ● 5 ● 6 ● 7 ● 8 ●	3	TS1 Over Temperature	1 ○ 2 ○ 3 ○ 4 ○ 5 ○ 6 ○ 7 ● 8 ●	7	OL1 Comp. Over Current
1 ○ 2 ○ 3 ○ 4 ● 5 ● 6 ● 7 ● 8 ●	4	TS3 Over Temperature	1 ○ 2 ○ 3 ○ 4 ○ 5 ○ 6 ○ 7 ○ 8 ●	8	Controller Fault

●→lights on ○→off

Figure 8-1 Alarm status table

ALARM STATUS TABLE			
STS	Description	STS	Description
1	Reverse Phase, Low Volt	5	LPS Low Helium Pressure
2	TS2 Over Temperature	6	CP2 Cold Head Trip
3	TS1 Over Temperature	7	OL1 Comp. Over Current
4	TS3 Over Temperature	8	Controller Fault

Figure 8-2 Alarm status code table

8.2 Troubleshooting procedures

1. Troubles occurred before operation

Table 8-1 List of troubleshooting before operation

Problem	status	Possible cause	Corrective action
In power OFF state, Elapsed Time Meter display is dark.	Value indication is too pale to read or OFF.	Battery for Elapsed Time Meter went low (Battery life: more than 6 years).	Replace the Elapsed Time Meter. Call for servicing*.
“PWR” indicator does not light up.	Power failure	Input power voltage is lower than rated voltage, or open phase (S-T).	Check power supply and correct it.
	Power failure or CP1 malfunction.	CP1 protector trip.	Turn CP1 ON. If it trips again call for servicing*.
	Failure of power supply (DC24V) inside controller.	Blown fuse or power supply failure.	Call for servicing*.
“RDY” indicator is OFF.	“STS” indicators indicate ALARM status and buzzer activated.	Does not meet requirements to start operation or there is a failure.	See detailed alarm codes in the following section (8.3) and take corrective action.
“PWR” indicator and/or “STS” indicator blinks.	“STS” indicators indicate ALARM status and buzzer activated.	Input power voltage reduction, open phase, or equipment failure.	Check input power cable, breaker and power supply at equipment side. If there is no problem with either, call for servicing*.
Both “RDY” and “STS” indicators do not light up.	Compressor needs reset.	Abnormal behavior of compressor caused by power failure or other reasons.	Push “RST” button or Call for servicing*.

※If the problem is not solved, please contact our Service Engineering Division or the nearest customer support center.

2. Troubles during operation

Table 8-2 List of troubleshooting during operation

Problem	Status	Possible cause	Corrective action
“RDY” indicator is ON but remote operation cannot be performed.	Remote signal fault.	Remote input-output cable is not connected or connection of output signal from the equipment is wrong.	Correct pin number of output signal from the equipment and connect remote input-output cables properly.
Operation command is sent but compressor pump does not start up.	Both “RDY” and “RUN” indicators light up.	Compressor motor fault or disconnection of motor wiring.	Call for servicing※.
“RUN” indicator is ON but cryocooler is not running.	CH1 indicator remains OFF.	Fault or improper connections of remote input-output cables.	If commands from the equipment side are correct, check remote input-output cables and their connection.
	CH1 indicator is ON.	Too many impurities in helium gas.	Refer to cryocooler manual.
		Power-supply voltage is too low.	Set power-supply voltage within the available range.
		Relay fault inside Controller or fault such as cryocooler cable disconnection.	Call for servicing※. Replace the cryocooler cable.
“RDY” indicator lights OFF and the compressor stopped running.	“STS” indicators light up and buzzer sounds.	Interlock is activated.	See detailed alarm codes in the following section (8.3) and take corrective action.
After a short electric power interruption, compressor does not start operation.	After a short electric power interruption, operation does not restart.	“Alternate operating mode” does not have restart function for short power interruption.	“Momentary operating mode” enables the compressor to restart if the electric power recovers within 2 seconds after interruption. If this function is required, change the operation mode by modification of remote wiring. Refer to Section 2 and Section 4.
	After power is interrupted for longer than 2 seconds, compressor does not start operation.	Longer electric power interruption than set time (2 seconds).	Compressor needs restart.

※ If the problem is not solved, please contact our Service Engineering Division or the nearest customer support center.

**WARNING**

Troubleshooting procedures described above must be undertaken by an authorized electrician or mechanical personnel familiar with the structures and the risks of the compressor and its related components. To ensure safe, reliable system performance, read this manual as well as other relevant manuals completely to gain thorough understanding before beginning work.

When a compressor does not need power supply to follow the procedure, shut down the power of the compressor and lock it in the OFF status. Failure to observe this warning may result in severe bodily injury or fatal accident.

8.3 Alarm code descriptions

<Alarm status>

● → lights on ○ → off

STS

- 1 ●
- 2 ●
- 3 ●
- 4 ●
- 5 ●
- 6 ●
- 7 ●
- 8 ●

Reverse Phase, Open Phase, Low Volt**(Reverse phase, open Phase, or low voltage)**

When the state of the compressor main power supply corresponds to following either and the state continues 3 seconds or more, all LED indicators light up.

- 1. Reverse phase
- 2. Open phase
- 3. Low voltage (in case of nominal 170V or less)

When a voltage drop arises at the time of starting, a compressor stops immediately, however the alarm is not turned on. It is because the voltage value returns to normal, shortly after stopping. In this case, a start and a stop might be repeated.

Check and make sure that the line voltages (R-S, S-T, and T-R) of the power cable are within the rated value. If these voltages are within the rated value and all indicators are light up, there is a possibility of reverse phase. Check the wiring of the main power supply referring to "Section 5.2(3) Checking the compressor status and main power phase sequence".

If the input power supply voltage is low, check the input power line and the user's power supply that has distributed electric power to the compressor.

When there is an open phase(s), all indicators should be blinked or turned off.

- 1 ○
- 2 ●
- 3 ●
- 4 ●
- 5 ●
- 6 ●
- 7 ●
- 8 ●

TS2 Over Temperature (Over temperature)

TS2 monitors the temperature of the compressor pump. If TS2 is activated it means the compressor pump is in an unrecoverable abnormal condition. Please contact our Service Engineering Division or the nearest customer support center immediately.

- | | | |
|---|---|---|
| 1 | ○ | TS1 Over Temperature (Over temperature)
TS1 monitors the temperature of the helium supply line. If TS1 is activated it means the compressor is in an unrecoverable abnormal condition. Contact our Service Engineering Division or the nearest customer support center immediately. |
| 2 | ○ | |
| 3 | ● | |
| 4 | ● | |
| 5 | ● | |
| 6 | ● | |
| 7 | ● | |
| 8 | ● | |
| | | |
| 1 | ○ | TS3 Over Temperature (Over temperature)
This temperature switch is activated when cooling water does not meet the requirements and/or cooling water lines are not connected properly. Refer to "Section 2.3 Cooling water requirements" and ensure that the temperature and flow rate of cooling water are appropriate for the compressor specification. If they are not appropriate correct them to within the proper range. Wait 15 minutes for the temperature switch to recover and then push the "RST" button to clear the alarm. |
| 2 | ○ | |
| 3 | ○ | |
| 4 | ● | |
| 5 | ● | |
| 6 | ● | |
| 7 | ● | |
| 8 | ● | |
| | | |
| 1 | ○ | LPS Low Helium Pressure (Reduction of helium pressure)
This pressure switch monitors the pressure reduction in the helium return line. When there is helium leakage or the helium filling pressure is lower than the preset value, the switch will operate (The set pressure of this switch is $0.1 \pm 0.02 \text{ MPaG}$). Check the connections of the flexible hoses and the helium filling pressure referring to "Section 4.3 Connecting and disconnecting helium flexible hoses" and "Section 5.1 Verification of helium static pressure". If the alarm is not cleared by the procedures above, please contact our Service Engineering Division or the nearest customer support center immediately. |
| 2 | ○ | |
| 3 | ○ | |
| 4 | ○ | |
| 5 | ● | |
| 6 | ● | |
| 7 | ● | |
| 8 | ● | |
| | | |
| 1 | ○ | CP2 Cold Head Trip (Over current of cryocooler)
When this alarm lights up, it means there is an over current in the cryocooler motor circuit and the circuit protector (CP2) has been activated.
Turn OFF the compressor and check the compressor side, cryocooler cable, and cryocooler motor for evidence of earth fault or short circuit.
If there is an earth fault or short circuit in the parts above or no identified cause, Please contact our Service Engineering Division or the nearest customer support center.
If the power supply voltage is abnormally high compared to the rated working voltage (Table1-3), it may cause an over current on the cryocooler motor and the circuit protector (CP2) may activates. |
| 2 | ○ | |
| 3 | ○ | |
| 4 | ○ | |
| 5 | ○ | |
| 6 | ● | |
| 7 | ● | |
| 8 | ● | |
| | | |
| 1 | ○ | OL1 Comp. Over Current (Over current or open phase of compressor)
This alarm is activated when OL1 detects an over current or open phase in the compressor motor.
Check that the helium pressure is not higher than the set value on the helium pressure gauge. Refer to "Section 5.1 Verification of helium static pressure" for helium pressure set value and "Appendix C C30HVRT compressor electrical circuit" for OL1 set value.
Turn OFF the power of the compressor for at least 5 minutes and then turn it ON again to clear the alarm. If the problem is not solved, please contact our Service Engineering Division or the nearest customer support center. |
| 2 | ○ | |
| 3 | ○ | |
| 4 | ○ | |
| 5 | ○ | |
| 6 | ○ | |
| 7 | ● | |
| 8 | ● | |

- | | | |
|---|---|--|
| 1 | ○ | Controller Fault (Controller fault)
A control module constantly checks the hardware to maintain safe operation. When a component fault occurs in a part such as a magnetic contact (MC) during operation, this alarm is activated. Loose wiring in the controller could be a cause of the alarm also.
Please contact our Service Engineering Division or the nearest customer support center for replacement and adjustment of the controller. |
| 2 | ○ | |
| 3 | ○ | |
| 4 | ○ | |
| 5 | ○ | |
| 6 | ○ | |
| 7 | ○ | |
| 8 | ● | |
| | | |
| 1 | ○ | Other (Status whereby both RDY and STS indicators are OFF)
In normal operation, RDY indicators light up and STS indicators are off. If both RDY and STS indicators are OFF, it means there is a fault other than those listed above.
If the indicator shows the same status after pushing "RST" button and turning OFF and ON the power of the compressor, please contact our Service Engineering Division or the nearest customer support center for replacement and adjustment of the controller immediately. |
| 2 | ○ | |
| 3 | ○ | |
| 4 | ○ | |
| 5 | ○ | |
| 6 | ○ | |
| 7 | ○ | |
| 8 | ○ | |

Table A-1 Operating log

(*) Measure cooling water flow rate with flow meters for each compressor unit.

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Appendix C C30HVRT Schematic Diagram

Schematic diagram of the C30HVRT compressor unit is shown in Figure C-1.
In addition, setting and connections are shown in Table C-1.

Table C-1 Setting and connections of controller

Figure	Model	OL1 set point	Refrigerator			Scott Transformer (3 to 2 phase)
			Cable	Connector	Max. quantity	
C-1	C30HVRT	28A	For 3 phase	For 3 phase	1	Not Installed

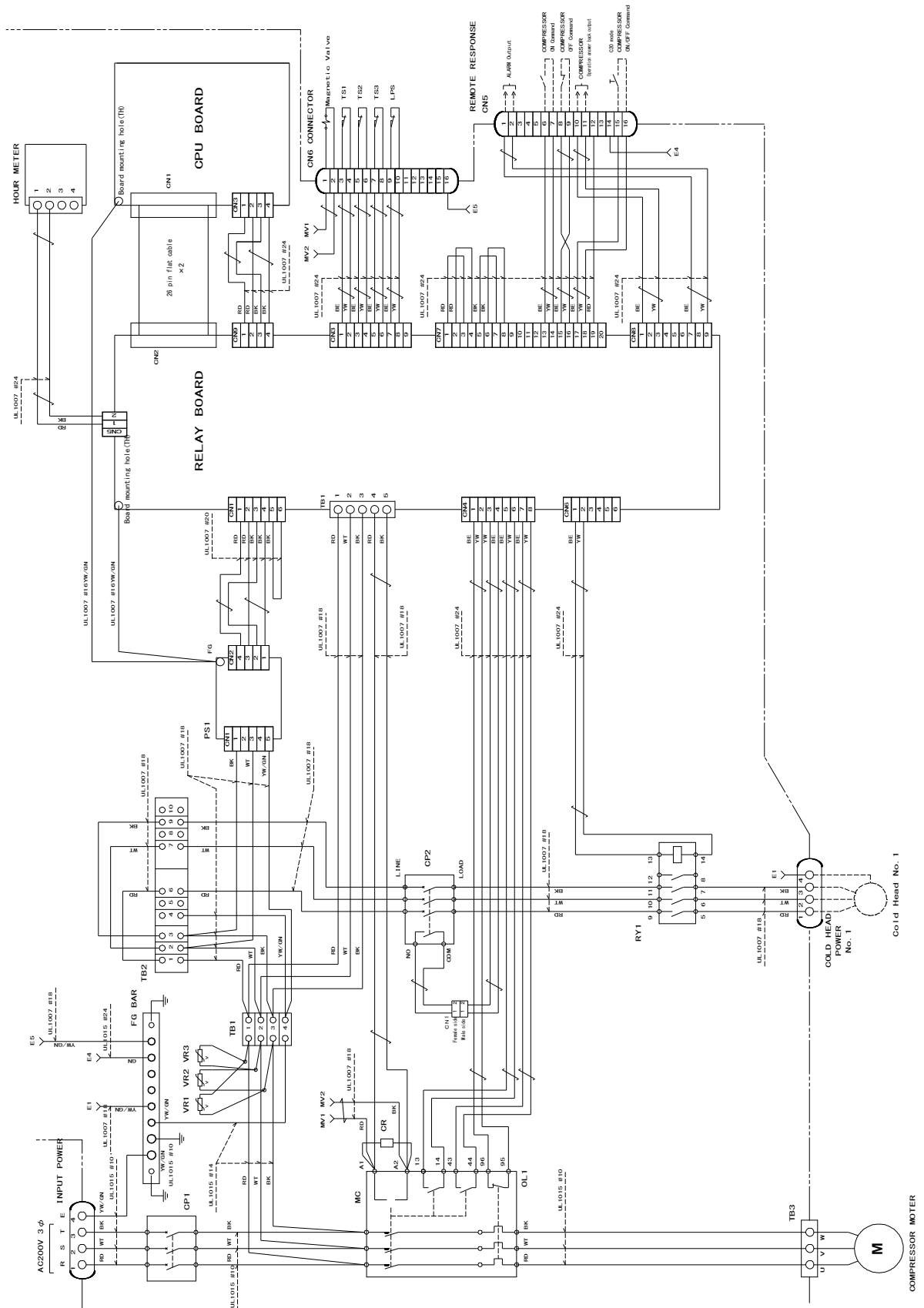


Figure C-1 C30HVRT schematic diagram

Appendix D C30HVRT Compressor Flow Diagram

Low pressure helium gas returning from the cryocooler enters the compressor. Lubricant oil is injected into the compressor with the low pressure helium; the gas containing the oil is then compressed by the compressor pump turning it into high temperature high pressure helium gas. Most of the lubricant oil returns to droplet form and is separated within the compressor. This lubricant oil is pooled at the bottom and lubricates the inside of the compressor. It follows the circulating system where it comes out from the compressor and cooled down at an oil heat exchanger before being injected back into the compressor through an oil injection filter.

High temperature high pressure helium gas comes out from the compressor, passes through a water cooled helium heat exchanger for removal of compression-caused heat. It is cooled to an ambient temperature and then enters an oil separator. In here, the oil is separated and the droplets of separated oil pass thorough an oil return filter and oil return orifice before joining the low pressure helium gas and being returned to the compressor. High pressure helium gas comes out from the oil separator enters an adsorber where oil-mist is adsorbed and removed. The Helium gas comes out the adsorber passes through a flexible hose and is supplied to the cryocooler.

◆ Compressor safety devices

Name	Function	Specification
Safety valve ※1	Located on the helium supply line and releases gas automatically when pressure exceeds the set value.	Set pressure : 2.55MPaG
Differential pressure regulating valve	Located on the line connecting helium supply and return lines and automatically keeps the high - low differential pressure under the set value.	Set pressure : 1.74MPa

※1 The set pressure of safety valve at the cryocooler is 1.9MPaG. Please note that the cryocooler safety valve releases gas before the compressor safety valve in actual system.

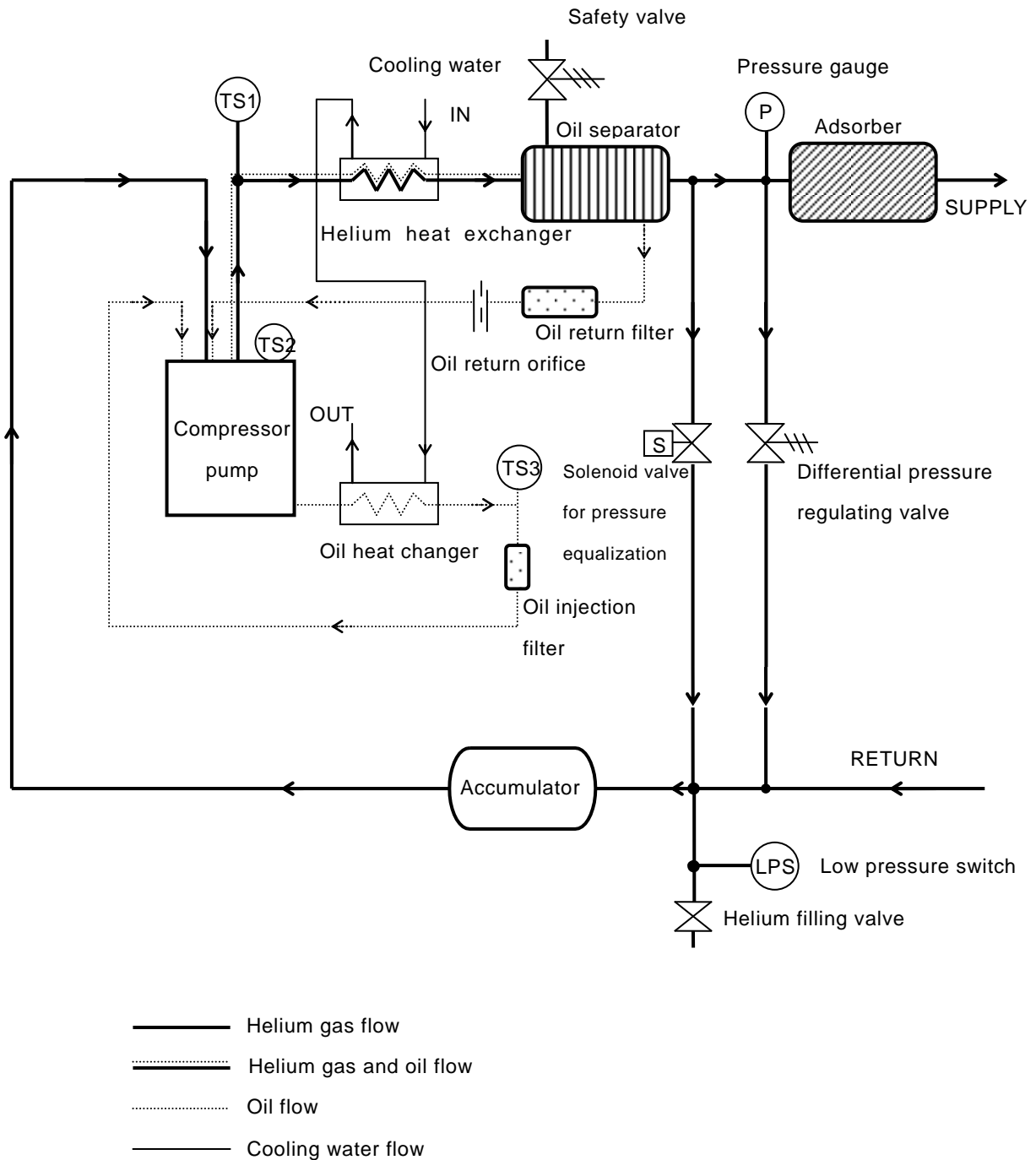


Figure D-1 Compressor flow diagram

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Revision History

Date	Revision No.	Contents
2013-03-29	2013.03	First edition.
2013-05-28	2013MY01	P.1-4 Table 1-2, Stationary power consumption and Stationary electric current consumption have been changed.
2014-05-23	2014MY02	“Introduction” and “SERVICE NETWORK” have been revised.
2016-11-15	2016NR03	Cover: The title has been changed. “Safety Instructions” has been revised. 1.1 “Introduction” “Note” has been added. 4.4 “Cryocooler connections” Table 4-5 has been modified. 7. “Maintenance” has been revised.

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