

G-TRAN Series 1-Channel Display Unit Model ISG1 Instruction Manual



This manual is for the display units of the following serial numbers:
Serial No. 09501 and higher.

Read this manual before operation and keep it at hand for immediate reference.

| Model | Serial numbers |
|---|----------------|
| Multi Ionization Gauge ST2-1 | 00901 ~ |
| Multi Ionization Gauge SH2-1 | 06001 ~ |
| Multi Ionization Gauge ST200-A | 00001 ~ |
| Multi Ionization Gauge SH200-A | 00001 ~ |
| Cold-Cathode Ion Gauge SC1 | 02300G ~ |
| Pirani Vacuum Gauge SW1-1 | 00001 ~ |
| Pirani Vacuum Gauge SP1 | 00001 ~ |
| Ceramic Capacitance Manometer CCMT-D series | 00001 ~ |

Components Division,
ULVAC, Inc.

Prior to Operation

Upon receipt of this detector, make sure that it is the correct model you ordered and that it is not damaged in transit.

| | |
|--|---|
|  WARNING | Read this instruction manual before installing, operating, inspecting, or maintaining the product and fully understand the safety precautions, specifications and operating procedures regarding the product. |
|  WARNING | The copyright of this instruction manual is held by ULVAC, Inc. You are prohibited from copying any portion of this instruction manual without the consent of ULVAC Inc. You are also prohibited from disclosing or transferring this instruction manual to third parties without the express written consent of ULVAC Inc. |
|  CAUTION | The contents described in this instruction manual are subject to change without prior notice because of changes in specifications or because of product improvements. |

Safety Notations

| | |
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|  WARNING | Safety symbols are used throughout this instruction manual to call the operator's attention to safety. The terminology used in safety symbols is classified below. |
|  DANGER | Indicate status of urgency of danger when failure to comply with DANGER results in serious personal injury or death The work ignoring this warning will lead to serious damage to human life or factory facility (including this equipment) at a high probability. |
|  WARNING | Indicate status of danger when failure to comply with WARNING results in serious worker's injury or death. The work ignoring this warning will cause possibility leading to serious damage to human life or factory facility (including this equipment). |
|  CAUTION | Indicate status of danger when failure to comply with WARNING results in minor injury or moderate damage. The work ignoring this warning will cause possibility leading to minor damage to worker or breakage to equipment or necessary to adjust. |
|  Note | Direct hazard is not existed, describe the necessity to know from the viewpoint of worker's safety or correct and safe operation of equipment |

Safety Precautions

For safe operation of this unit, read this manual and the following safety precautions.

| | |
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|  WARNING | <u>Servicing</u> For repair and servicing, contact your local ULVAC representative or Components Division, ULVAC, Inc., Japan. |
|  WARNING | <u>Turn OFF power.</u> If the unit fails, immediately turn off the power. Use of a failed unit may cause a fire or electric shock. |
|  WARNING | <u>Turn off power.</u> If the unit gets unusually hot or gives off smoke or unusual smell, immediately turn off the power. Otherwise, fire can result. |
|  WARNING | <u>Power supply</u> Before turning on the power to this instrument, make sure that the operating voltage and supply power are in agreement. If incorrect power is connected, this instrument and devices connected to this instrument may fail or fire may result. The over-voltage comes under Category 1. |
|  WARNING | <u>Protective grounding</u> Ground the sensor with class D (class 3) grounding. If the sensor is not correctly connected, it will not only show the wrong pressure, there is a risk of damage to the sensor and the equipment connected to the sensor and a risk of fire. |
|  CAUTION | <u>Power supply</u> The unit may only be connected to supply and measurement units that conform to the requirements of a grounded protective extra-low voltage (SELV-E according to EN 61010). The connection to the gauge has to be fused. |
|  CAUTION | <u>Power cable</u> The power cable is not packed in the same case. Use a cable having a sufficient current capacity. |
|  CAUTION | <u>Installing an external switch in the power line</u> This unit has no power switch. Install an external switch, breaker and over-current protector. |
|  CAUTION | <u>Check connection</u> See to it that the connection cables do not come into contact with other conducting parts. |
|  CAUTION | <u>Do not disassemble</u> Do not disassemble this unit. |
|  CAUTION | <u>Do not modify</u> Do not modify this unit. If modified, its actions are not warranted. Also fire or electric shock can result. |
|  CAUTION | <u>Be careful of operating environment.</u> Do not use the unit in a place where it may be splashed with water. If it is wetted, trouble, electric leak or fire can result. |
|  CAUTION | <u>Laying cables</u> Before turning on power, install the display cable, sensor unit, sensor, and others. |
|  CAUTION | <u>Keep out foreign objects</u> If any foreign objects, such as metals or combustibles, are admitted into the unit through an opening, remove them. Also keep foreign objects away from the terminals on the rear panel of the unit. Otherwise, the unit may be damaged. |
|  CAUTION | <u>Discarding</u> If this unit is discarded, follow the regulations of your local government. Incidentally, expenses for disposing of this unit are on the user's account. |

| | |
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|  CAUTION | <p><u>Operating conditions</u> Use this unit within the scope of the environment set forth in the specification.</p> |
|  CAUTION | <p><u>Maintenance</u> The electric circuit in this instrument uses aluminum electrolytic capacitors. Generally speaking, the life of the aluminum electrolytic capacitor becomes short as the ambient temperature rises. To prevent components from damage, it is recommended to conduct maintenance at ULVAC about once every 3 years.</p> |
|  CAUTION | <p><u>Cautions in shipping the unit</u> If the unit is to be shipped back to ULVAC, pack it in the original condition. If it is shipped bare, it may be damaged.</p> |

Revision History

| DATE | No. | Reason |
|----------------|-----|---|
| Apr. 4, 2008 | 03 | S/N:00001~ first version |
| Aug. 25, 2009 | 04 | <ul style="list-style-type: none"> • Added CCMT-1000D/100D/10D/1D • Section 2.1, added output impedance to specifications. • Chapter 22, added EC DECLARATION OF CONFORMITY. • Chapter 18, added Interlock function. |
| July 27, 2011 | 05 | <ul style="list-style-type: none"> • Changed A5 version to B6 version. • Added multi-ionization gauge SH2 |
| Mar. 1, 2012 | 06 | S/N:01482~ Added SH2 (SPU combination mode), SH2 (SAU triple combination mode) |
| June 1, 2012 | 07 | Corrected an error. |
| June 12, 2012 | 08 | Corrected an error. |
| Sept. 10, 2013 | 09 | <ul style="list-style-type: none"> • BMR2 and BPR2 were discontinued. • Chapter 10, added that in SC1 when it is lower than the measuring lower limit, “HuF” is displayed and the output voltage is 10V. |
| Jun. 7, 2014 | 10 | S/N:04050~ <ul style="list-style-type: none"> • Added connection check in combination mode of SH2. Notice: SH2 before S/N:01000 does not output a set point. • Chapter 5, displayed the sensor which is set in the program mode • Chapter 6, added 『nc』 which means that the sensor is not set and the setting is factory default to the sensor unit selection. |
| July 7, 2014 | 11 | Corrected an error. |
| Oct. 9, 2015 | 12 | Added multi-ionization gauge ST2. |
| Nov. 21, 2017 | 13 | Added the explanation of CALCULATION function to the pressure conversion expression of each sensor. |
| Apr.20, 2018 | 14 | Added the Measurement units function. |
| Jul.3, 2018 | 15 | Added the Measurement display range function. |
| Oct.10, 2019 | 16 | Added Pirani Vacuum gauge Measuring Unit SWU Corrected an error. |
| Dec.25, 2020 | 17 | Section 2.2, Delete the instruction manual CD from the standard accessories. Section 2.1, Revised CE standard. Section 26, Revised EC Declaration of Conformity. Section 27, Revised certificate of Decontamination. |
| Mar.15,2021 | 18 | Added multi ionization gauge SH200,ST200 Corrected an error |
| | | |

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1. GETTING STARTED

1.1. Overview of G-TRAN Series

Units of the G-TRAN series vacuum gauges are varied in type and include the following types.
 “Sensor Unit” indicates all models and types of box units and sensor units throughout this manual.

as of 2021

| Unit Major classification | Unit Minor classification | Specification | Type | Model |
|---------------------------|---------------------------|-------------------------------|--|------------------------|
| Measurement unit | Box unit | Analog/communication | Pirani | BPR2* |
| | | | Ionization | BMR2* |
| | Sensor unit | Analog | Pirani | SP1 |
| | | Analog | CCG | SC1 |
| | | Analog/communication | Pirani (atmospheric pressure) | SW1 |
| | | Analog/communication | Ionization, multi ionization | SH2/SH200 ST2/ST200 |
| | | SH2/ST2/SH200/ST200 dedicated | Pirani | SPU |
| | | SH2/ST2/SH200/ST200 dedicated | Pirani | SWU |
| | | SH2/ST2/SH200/ST200 dedicated | Pressure sensor | SAU |
| Analog | Diaphragm | CCMT-D | | |
| Display unit | 1CH Digital | 24 VDC | Pirani/ionization/ CCG/diaphragm/ multi ionization | ISG1 |
| | 4CH Digital | 24 VDC | Pirani/ionization/ CCG/multi ionization | IM1R1* |
| 100 VAC | | IM2R1* | | |

*: End of sale

1.2. Terminology

The following terms have the same meanings throughout this manual.

| | | |
|-----------------------|--------------------------|---------|
| Program | PROGRAM | PROG |
| Filament | FILAMENT | FIL |
| High voltage | HIGH VOLTAGE | HV |
| Degas | DEGAS | DEG |
| Zero | ZERO | ZERO |
| Setpoint | SETPOINT | ST |
| Error signal | ERROR | Err |
| Protection (pressure) | PROTECT | PRT |
| Emission valid | Emission Valid, Em.Valid | E.V. |
| Communication mode | Remote mode | RS-MODE |
| CAL function | CALCULATING FUNCTION | CAL |

| | | |
|--------------------------------------|-------------------------------|-----|
| Pirani vacuum gauge | Pirani gauge | PG |
| Hot cathode ionization vacuum gauge | Hot cathode gauge | IG |
| Cold cathode ionization vacuum gauge | Cold cathode gauge | CCG |
| Diaphragm vacuum gauge | Ceramic capacitance manometer | CCM |

1.3. Features of This Unit

- This display unit is for exclusive use with G-TRAN series:

| | |
|-------------------------------|--|
| Pirani gauge | Sensor unit SP1 |
| | Sensor unit SW1 |
| | Box unit BPR2 (end of sale) |
| Cold cathode gauge | SC1 |
| Hot cathode gauge | Box unit BMR2 (end of sale) |
| Multi ionization gauge | SH2/SH200 |
| | SH2/SH200: SWU Combination mode (SH2/SH200+SWU) |
| | SH2/SH200: SPU Combination mode (SH2/SH200+SPU) |
| | SH2/SH200: SAU Combination mode (SH2/SH200+SPU+SAU) |
| | ST2/ST200 |
| | ST2/ST200: SWU Combination mode (ST2/ST200+SWU) |
| | ST2/ST200: SPU Combination mode (ST2/ST200+SPU) |
| | ST2/ST200: SAU Combination mode (ST2/ST200+SPU+SAU) |
| Ceramic capacitance manometer | CCM series |

- By connecting the sensor unit, measured pressure can be easily displayed, setpoint and other operations can be performed easily, and the operating state can be checked at a glance.
- Measurement can be made by remote operation via a display unit.
- Two independent pressure setpoints are available
- Compact size compatible with DIN standards (48 × 96)
- Serial communication RS-485 is included.
- CE marking
- Environment-friendly display compatible with RoHS directives.

2. SPECIFICATIONS AND COMPONENTS

2.1. Specifications

| | | | |
|----------------------------------|--|---|--|
| Name | 1-channel digital display unit ISG1 | | |
| Number of sensor units connected | 1 pc. | | |
| Sensor unit | G-TRAN series | Pirani sensor unit SP1 | 4.0×10^{-1} to $3.0 \times 10^{+3}$ Pa |
| | | Pirani box unit BPR2 | |
| | | Pirani sensor unit SW1-1 | 5.0×10^{-2} to $1.2 \times 10^{+5}$ Pa |
| | | Cold cathode ionization gauge SC1 | 1.0×10^{-5} to $1.0 \times 10^{+0}$ Pa |
| | | Hot cathode ionization gauge BMR2 | 5.0×10^{-8} to $9.9 \times 10^{+0}$ Pa |
| | | Multi ionization gauge SH2-1/SH200-A | 5.0×10^{-8} to $1.0 \times 10^{+1}$ Pa |
| | | Multi ionization gauge SH2-1/SH200-A (SPU combination mode) | 5.0×10^{-8} to $1.0 \times 10^{+4}$ Pa |
| | | Multi ionization gauge SH2-1/SH200-A (SAU combination mode) | 5.0×10^{-8} to $1.0 \times 10^{+5}$ Pa |
| | | Multi ionization gauge SH2-1/SH200-A (SWU combination mode) | 5.0×10^{-8} to $1.0 \times 10^{+5}$ Pa |
| | | Multi ionization gauge ST2-1/ST200-A | 1.0×10^{-5} to $1.0 \times 10^{+1}$ Pa |
| | | Multi ionization gauge ST2-1/ST200-A (SPU combination mode) | 1.0×10^{-5} to $1.0 \times 10^{+4}$ Pa |
| | | Multi ionization gauge ST2-1/ST200-A (SAU combination mode) | 1.0×10^{-5} to $1.0 \times 10^{+5}$ Pa |
| | | Multi ionization gauge ST2-1/ST200-A (SWU combination mode) | 1.0×10^{-5} to $1.0 \times 10^{+5}$ Pa |
| | | Ceramic capacitance manometer | CCMT-1000A/1000D |
| | CCMH-1000A | | |
| | CCMT-100A/100D | | $0.0 \times 10^{+0} \sim 1.3 \times 10^{+4}$ Pa *1 |
| | CCMH-100A | | |
| | CCMT-10A/10D | | $0.0 \times 10^{-1} \sim 1.3 \times 10^{+3}$ Pa *1 |
| | CCMH-10A | | |
| CCMH-1A | $0.0 \times 10^{-2} \sim 1.3 \times 10^{+2}$ Pa *1 | | |
| CCMT-1D | | | |
| Analog input | Reading the analog signal (voltage) from the sensor | | |
| | Update time | 70msec | |
| | Internal processing | 5 times moving average | |
| | Resolution | 0.2mV | |
| Display | Digital display of mantissa part 2 digits, exponential part 1 digit $\square.\square \times 10^{\square}$ | | |
| | Unit | Pa, Torr, mbar | |
| | Pressure range | Pressure range of each sensor unit | |
| | Update time | 200msec | |
| | Accuracy | $\pm 2\% \pm 1$ digit against the pressure value from the measurement unit * CCM series: 1/10 or less of the full scale ± 4 digits | |

| | | |
|-----------------------|---|--|
| Analog output | 0V to 10VDC pseudo-log. output, log, linear output Note: The output differs with each unit. | |
| | Update time | 70msec |
| | Resolution | 1mV |
| | Output error | ±10mV |
| | Impedance | 100Ω |
| | Accuracy | ± 10mV against the voltage converted value of pressure display |
| Control input signal | Actuated by open collector input, negative logic. Filament, etc. ON/OFF signal, zero point adjustment signal, etc. | |
| Control output signal | Open collector output, negative logic. [Rating: 40V _{MAX} , 90mA _{MAX} , 70mW] Signal of error, filament and other on signal and others Setpoints1, 2, 3 | |
| LED display | ERROR | ST-1 |
| | DGS | ST-2 |
| | ZERO | ST-3 |
| Communication | RS-485 | |
| | Baud rate | 9600/19200/38400 bps |
| | Number of nodes | 32 (including host) |
| | Distance | 1200m (consider separately such as noise) |
| | Memory function | Set value by communication is backed up by EEPROM. |
| CAL function | Arbitrary value [1.0×10^{-3} to $1.0 \times 10^{+3}$] is multiplied by the measurement value and displayed. | |
| Line voltage | 24VDC±1V Ripple and noise below 1% | |
| Current consumption | 2W (display unit alone) Note: Power consumption by other interfaced units is to be added. Maximum 30W (when BRM2 is used) | |
| CE standard | Low voltage directive 2014/35/EU | EN61010-1:2010(3rd Edition), A1:2019 |
| | EMC directive 2014/30/EU | EN61326-2-3:2013 |
| | Radiation field intensity measurement | CISPR11:2009+A1:2010:Group 1 Class A |
| | Static electricity test | IEC61000-4-2:2008 |
| | Radiation electromagnetic field test | IEC61000-4-3:2006+A1:2007 +A2:2010 |
| | Transient burst test | IEC61000-4-4:2004+A1:2010 |
| | Lightening surge test | IEC61000-4-5:2005 |
| | Conduction test | IEC61000-4-6:2008 |
| | Commercial magnetic field test | IEC61000-4-8:2009 |
| | RoHS 2011/65/EU | EN50581:2012 |
| Over-voltage category | Category I: Connected to a circuit that holds down transient over-voltage at a sufficiently low level. | |
| I/O connector | | |
| | Sensor unit side | D-sub 15pin connector female, M2.6mm screw |
| | Control host side | D-sub 15pin connector male, M2.6mm screw |
| | Power supply | Phoenix model MSTB2.5/3-GF-5.08 |

| | | |
|---|---|------------|
| Connected cable length | Length of cable from this unit to the sensor unit, calculated with 24AWG. | |
| | Pirani sensor unit SP1 | up to 50m |
| | Pirani box unit BPR2 | up to 100m |
| | Pirani gauge SW1 | up to 100m |
| | Cold cathode ion gauge SC1 | up to 100m |
| | Hot cathode ion gauge BMR2 | up to 10m |
| | Multi ionization gauge SH2-1/ST2-1/SH200-A/ST200-A | up to 20m |
| | Multi ionization gauge SH2-1/ST2-1/SH200-A/ST200-A (SPU /SWU combination) | up to 20m |
| | Multi ionization gauge SH2-1/ST2-1/SH200-A/ST200-A (SAU combination) | up to 20m |
| | Ceramic capacitance manometer CCMT series | up to 100m |
| Ceramic capacitance manometer CCMH series | up to 15m | |
| Operating temperature range | 10 to 40°C | |
| Operating humidity range | 15 to 80% (not condensing) | |
| Storage | -20 to 65°C (non-operating, not condensing) | |
| Weight | 250g | |
| Outside dimensions | DIN 48mm × 96 mm, basic unit 70mm deep JIS rack size 50mm × 100mm is also available as option. | |

*1: Pressure display of CCM series: The minimum digit are 1.0, 2.0 ... 9.0, the decimal point is not displayed.

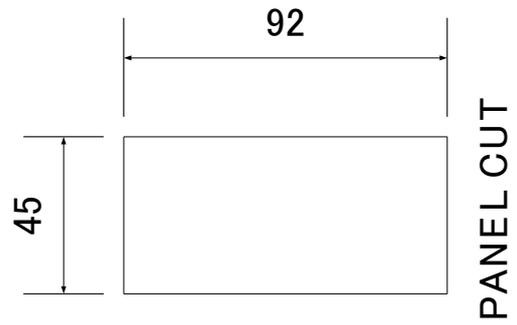
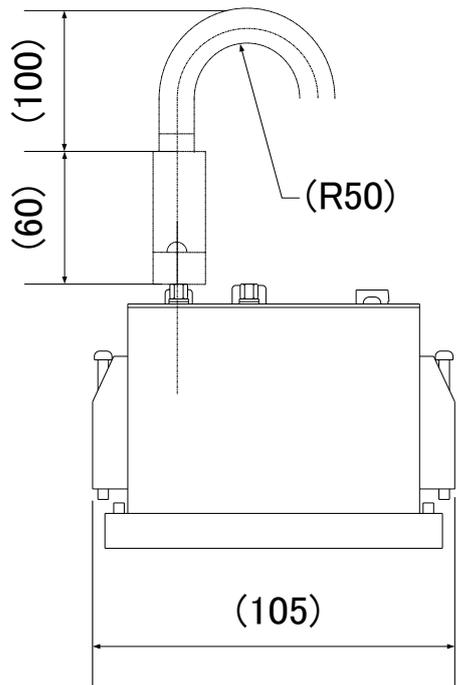
2.2. Standard Accessories

| | | |
|------------------------|-------------------------------------|--------|
| Power connector | MSTB 2.5/3-STF-5.08 made by PHOENIX | 1 pc. |
| DIN panel fixing tools | fitting | 2 pcs. |
| Quick manual | | 1 pc |

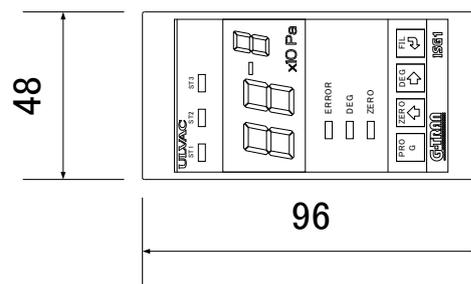
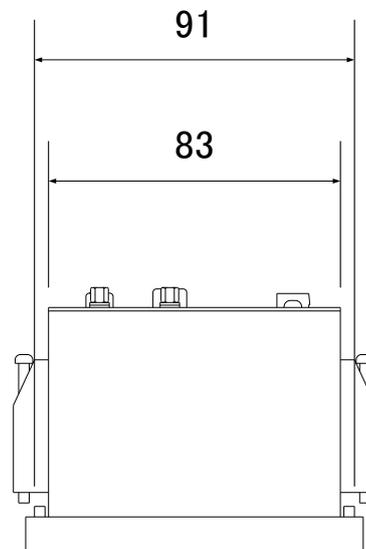
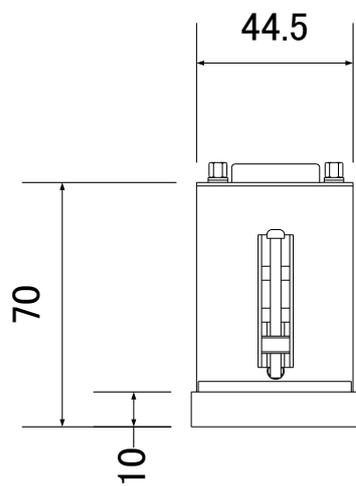
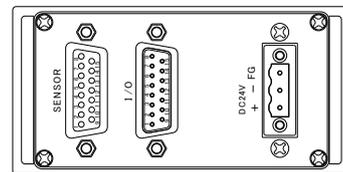
2.3. Options

| | |
|------------------------------|--|
| JIS rack size type | |
| Display unit cable | 2, 5, 10, 15, 20, 25, 30, 35, 40m long (between ISG1 and sensor unit) |
| Sensor unit, sensor | See section 1.3 |
| D-sub 15pin connector female | M2.6mm screw, for sensor connector |
| D-sub 15pin connector male | M2.6mm screw, for I/O connector |
| JCSS calibration certificate | Only combination with sensor unit |
| General proofreading test | Only combination with sensor unit |
| Inspection certificate | |
| Calibration certificate | |

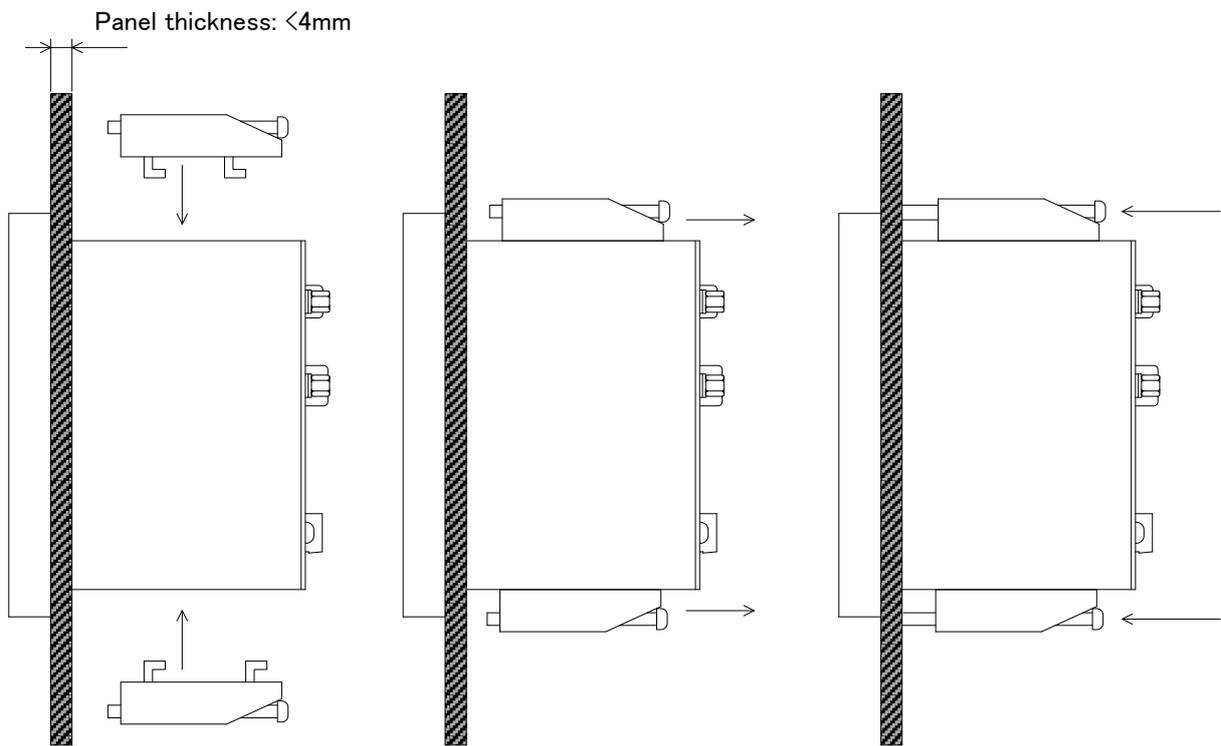
2.4. Dimensional Drawings DIN Panel Size



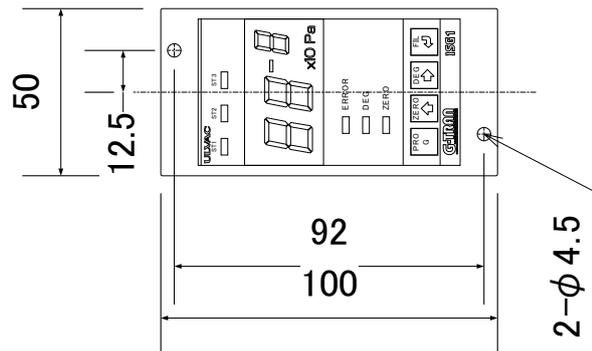
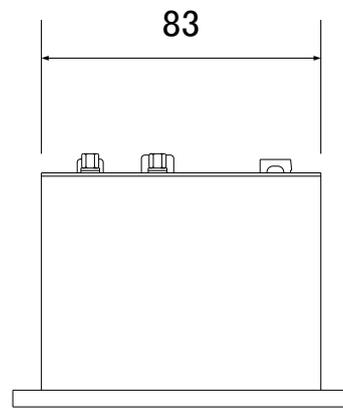
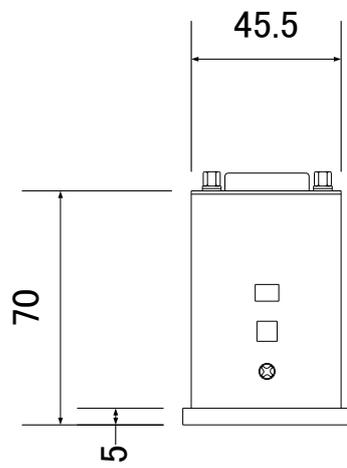
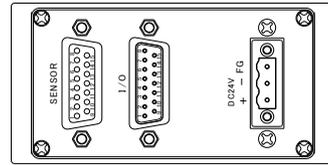
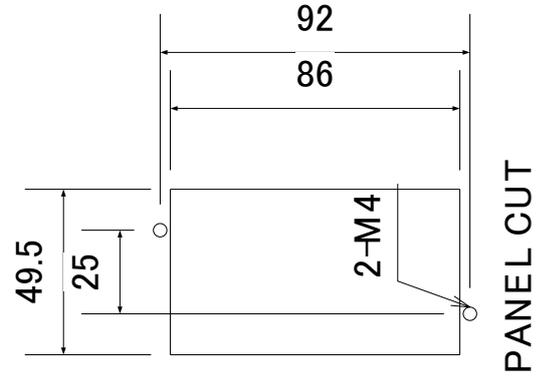
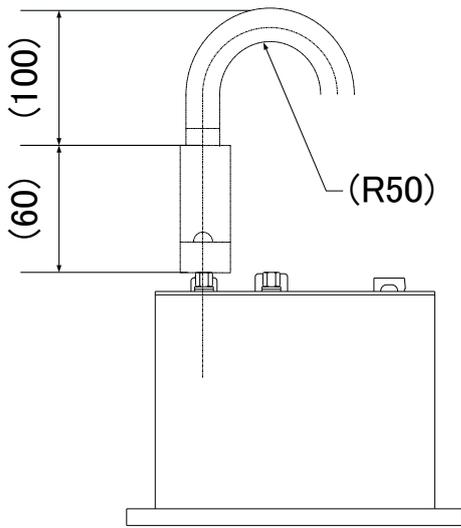
PANEL CUT



2.5. Installation DIN Panel



2.6. Dimensional Drawings JIS panel size



3. NAMES OF COMPONENTS AND DESCRIPTION OF FUNCTIONS

3.1. Front Panel Lights

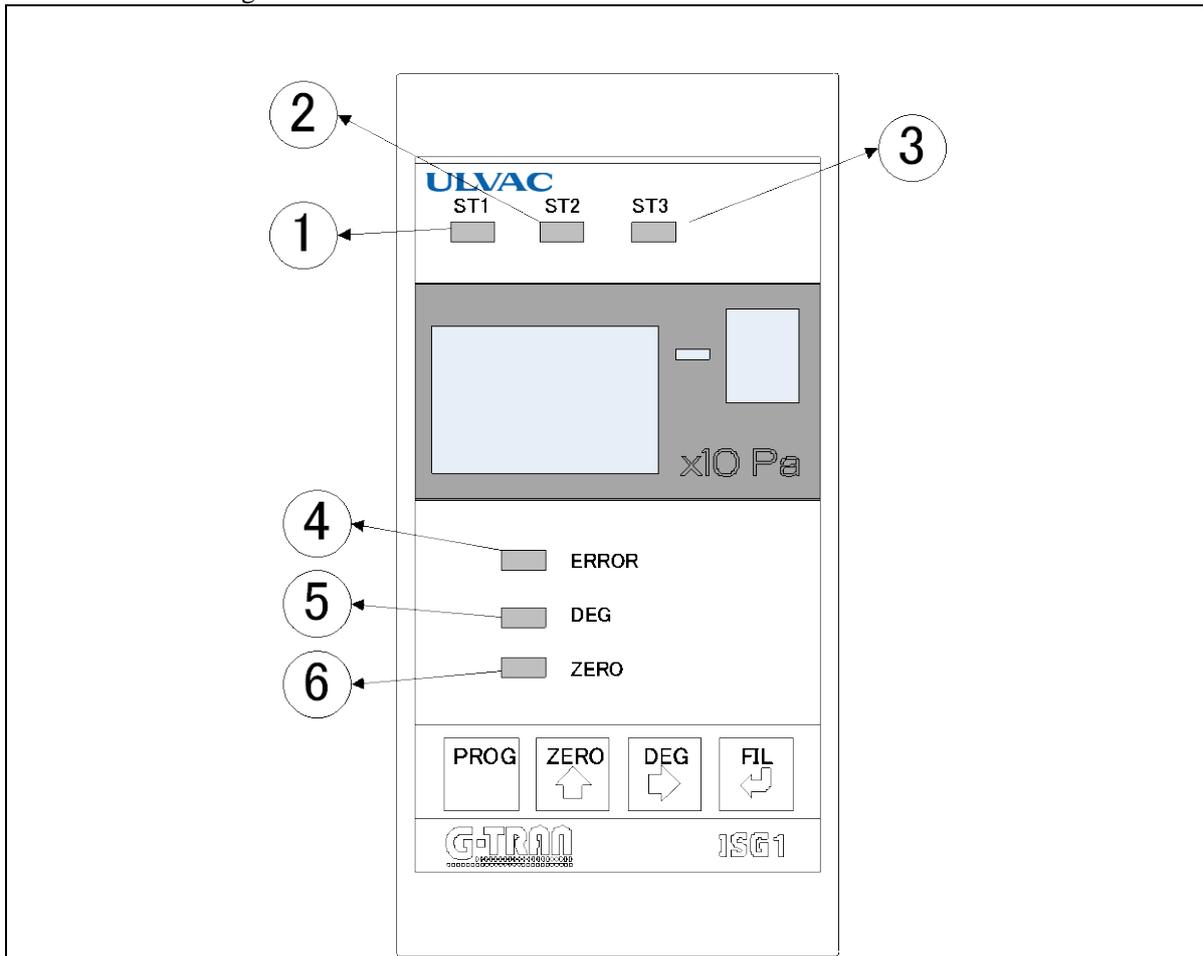


Fig. 3.1 Front Panel Lights

| Name (inscription) | | Function |
|--------------------|-------|---|
| ① | ST1 | Lit when setpoint1 is actuated. Blinks when a setpoint value is being set. |
| ② | ST2 | Lit when setpoint2 is actuated. Blinks when a setpoint value is being set. |
| ③ | ST3 | Lit when setpoint3 is actuated. Blinks when a setpoint value is being set. |
| ④ | ERROR | Lit or blinks when the sensor head filament has burnt out or in other errors. |
| ④ | DEG | Lit when DEGAS is on. (only when BMR2/SH2/ST2/SH200/ST200 is selected.) |
| ⑥ | ZERO | Lit when the zero point is being adjusted. (only when the ceramic capacitance manometer is selected.) Lit when turns off the filament. (only when SPU combination mode/SWU combination mode/SAU combination mode is selected.) |

3.2. Front Panel Switch Program Mode

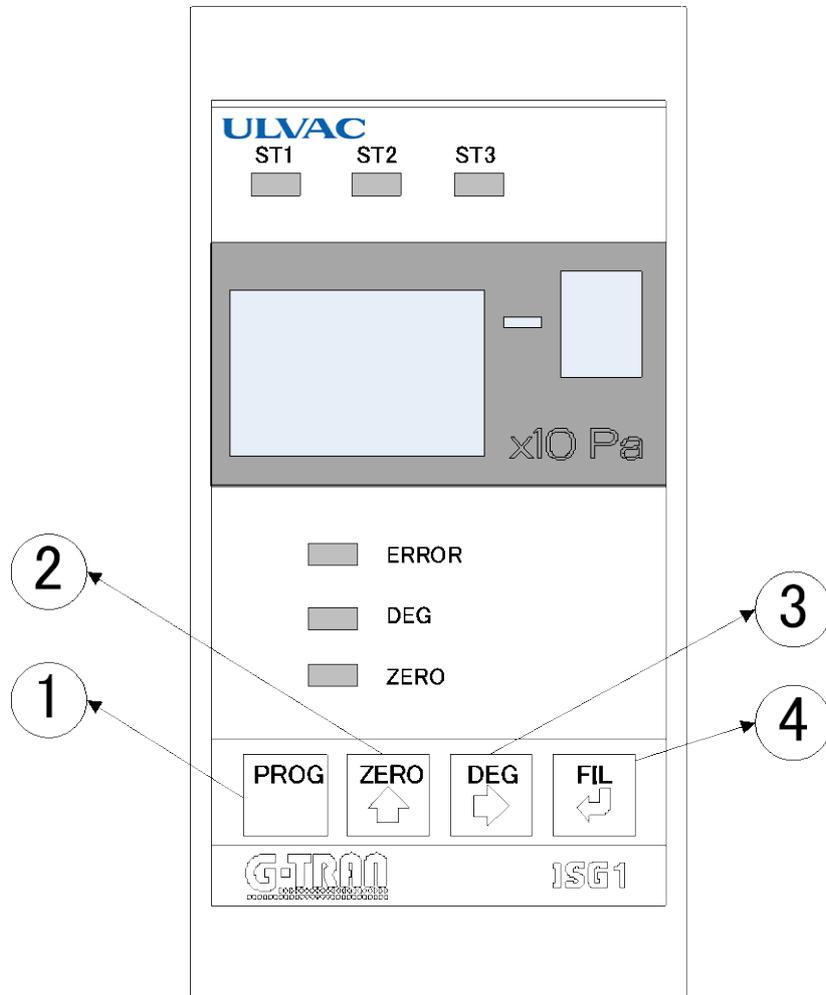


Fig. 3.2 Front Panel Switches

| Name (inscription) | | Functions of menu | Operating functions |
|--------------------|------|---------------------|---|
| ① | PROG | Program key | Enters into the program mode. |
| ② | ↑ | Upward arrow key | Changes a value. |
| ③ | → | Rightward arrow key | Changes a numeric value. |
| ④ | ↵ | Enter key | Enter key Stores set values in memory. |

3.3. Front Panel Switch Measurement Mode

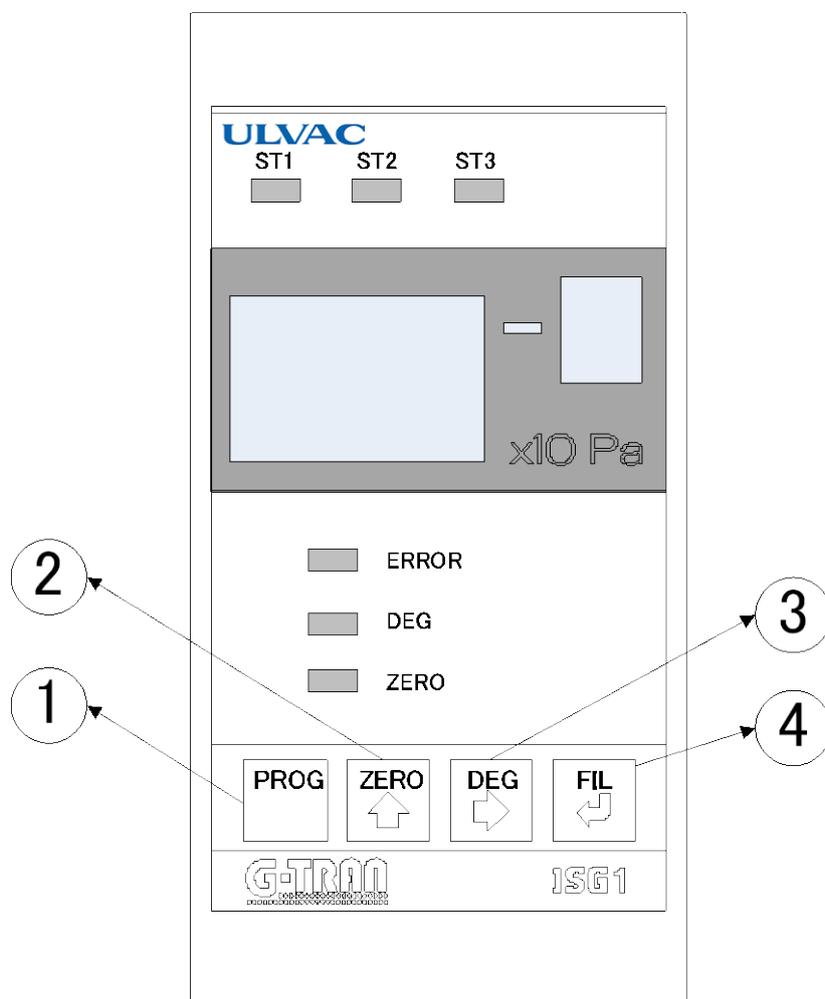


Fig. 3.3 Front Panel Switches

| Name (notation) | | Functions of menu | Operating functions |
|-----------------|------|-------------------|--|
| ① | PROG | Program key | Not used in measurement. |
| ② | ZERO | Zero key | Zero point adjustment ON/OFF switch for CCM series |
| ③ | DEG | Degassing key | Switch that turns ON/OFF degassing. |
| ④ | FIL | Filament key | Switch that turned ON/OFF the filament. |

3.4. Rear Panel

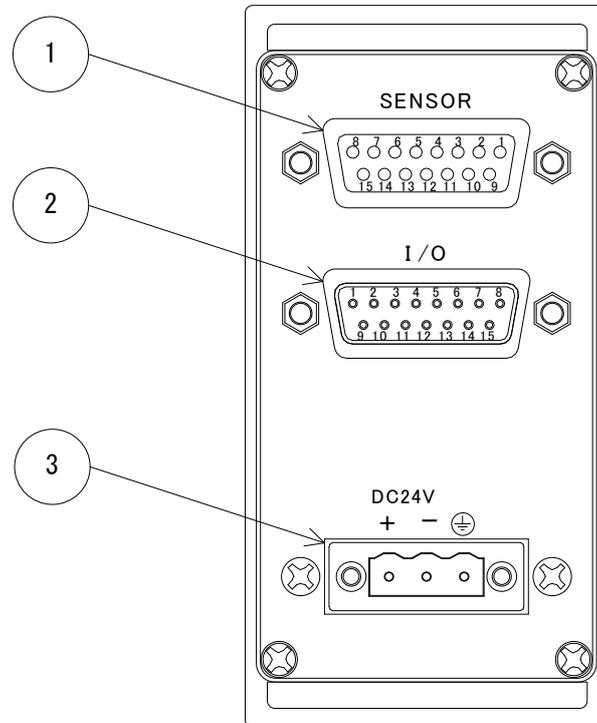


Fig. 3.4 Rear Panel

| Name (notation) | | Functions of menu |
|-----------------|--------|---|
| ① | SENSOR | Connector to connect to the sensor unit (D-sub 15pin connector female, M2.6mm screw) |
| ② | I/O | I/O connector for data and signals (D-sub 15pin connector male, M2.6mm screw) |
| ③ | DC24V | Connector for supplying +24 VDC power (Phoenix model MSTB2.5/3-GF-5.08) |

3.5. Sensor Connector (D-sub 15pin connector female, M2.6mm screw)

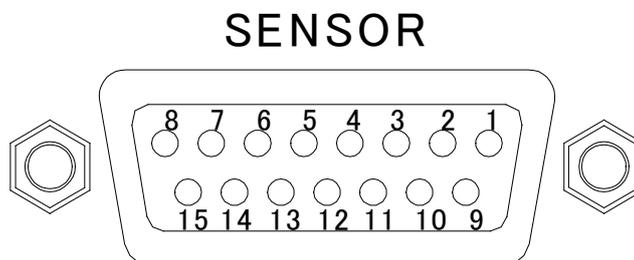


Fig. 3.5 Sensor Connector Pin Assignment
(D-sub 15pin connector female, M2.6mm screw)

| Terminal No. * | Description | Signal direction | Connected to |
|----------------|---|------------------|--------------|
| 1 | +24V power output | OUT | Sensor unit |
| 2 | Sensor error input | IN | |
| 3 | Not used | | |
| 4 | FIL/HV input, Unit connection check signal | IN | |
| 5 | FIL/HV ON, adjustment output | OUT | |
| 6 | FIL 1/2 output | OUT | |
| 7 | Not used | | |
| 8 | Pressure signal input + | IN | |
| 9 | Power supply GND | OUT | |
| 10 | Not used | | |
| 11 | Not used | | |
| 12 | Not used | | |
| 13 | DEGAS ON output | OUT | |
| 14 | Not used | | |
| 15 | Pressure signal input - | IN | |
| Case | FG | | |

* Do not wire the 'Not used' part, which is used for the internal circuit.

3.6. I/O Connector (D-sub 15pin connector male, M2.6mm screw)

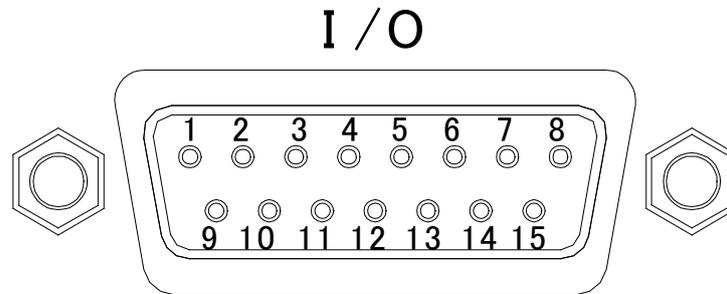


Fig. 3.6 I/O Connector Pin Assignment
(D-sub 15pin connector male, M2.6mm screw)

| Terminal No. * | Description | Signal direction | Connected to |
|----------------|------------------------------------|------------------|----------------------|
| 1 | Not used | - | Remote host |
| 2 | Error signal output | OUT | |
| 3 | Setpoint1 actuating signal | OUT | |
| 4 | FIL/HV output signal | OUT | |
| 5 | FIL/HV on, adjustment input signal | IN | |
| 6 | FIL1/2 input signal | IN | |
| 7 | Setpoint3 actuating signal | OUT | |
| 8 | Recorder output + | OUT | Remote host/recorder |
| 9 | Signal GND | OUT | Remote host/recorder |
| 10 | RS485- | IN/OUT | Remote host/PC |
| 11 | Setpoint2 actuating signal | OUT | Remote host |
| 12 | RS485+ | IN/OUT | Remote host/PC |
| 13 | DEGAS ON input signal | IN | Remote host |
| 14 | Not used | - | |
| 15 | Signal GND | OUT | Remote host/recorder |
| Case | FG | | |

* Do not wire the 'Not used' part, which is used for the internal circuit.

3.7. Power Supply Connector (Phoenix model MSTB2.5/3-GF-5.08)

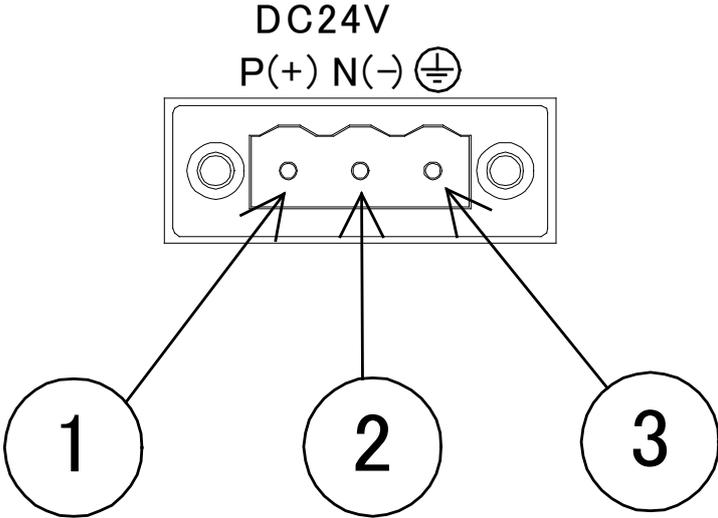


Fig. 3.7 Power Supply Connector Pin Assignment
(Phoenix model MSTB2.5/3-GF-5.08)

| Description (notation) | | Function |
|------------------------|------------|--------------------------------|
| ① | DC24V P(+) | Pin that supplies +24VDC power |
| ② | DC24V N(-) | GND in supplying +24VDC power |
| ③ | DC24V ⊕ | Frame ground. |

4. INSTALLATION

| | |
|--|--|
|  CAUTION | <p><u>Operating environment</u> Use this instrument within the scope of the environment set forth in the specifications.</p> |
|  CAUTION | <p><u>Keep out foreign objects</u> If any foreign objects, such as metals or combustibles, are admitted into the unit through an opening, remove them. Also keep foreign objects away from the terminals on the rear panel of the unit. Otherwise, the unit may be damaged.</p> |

4.1. Preparations

- (1) Unpack the case and check quantities. (Refer to section 2.2 for the accessories.)
- (2) Check components to see if any of them is damaged in transit.

4.2. Installation

4.2.1. Installing the display unit

| | |
|--|--|
|  CAUTION | <p><u>Ensure ventilation</u> When two or more sets are attached, please leave space of 20mm or more each in the direction of a side. When you put into a power supply rack etc., please take heat dissipation into consideration.</p> |
|--|--|

Refer to section 2.4, 2.5 and 2.6 for the installation.

4.2.2. Circuit in the power supply

| | |
|--|---|
|  WARNING | <p><u>Power supply</u> Before turning on the power to this instrument, make sure that the operating voltage and supply power are in agreement. If incorrect power is connected, this instrument and devices connected to this instrument may fail or fire may result. The over-voltage comes under Category 1.</p> |
|  WARNING | <p><u>Laying cables</u> When laying transmission lines for communication, see to it that they are not in the proximity of, or parallel to, power lines, high voltage lines, high frequency lines, etc. Otherwise, malfunction can result.</p> |
|  WARNING | <p><u>Protective grounding</u> Ground the sensor with class D (class 3) grounding. If the sensor is not correctly connected, it will not only show the wrong pressure, there is a risk of damage to the sensor and the equipment connected to the sensor and a risk of fire.</p> |
|  CAUTION | <p><u>Power source</u> The unit may only be connected to supply and measurement units that confirm to the requirements of a grounded protective extra-low voltage (SELV-E according to EN 61010). The connection to the unit has to be fused.</p> |
|  CAUTION | <p><u>Laying cables</u> Before turning on power, install the display cable, sensor unit, sensor, and others.</p> |

- Fix the cable in such a way that undue force is not exerted to cable connections, such as power cable, display cable, external I/O cable, sensor head cable and others.
- Securely tighten the screws for fixing connectors.
- Do not mistake the pin No. in supplying power to this instrument. (See section 3)
- For the connection of the sensor unit and the sensor, refer to the manual for the sensor unit.

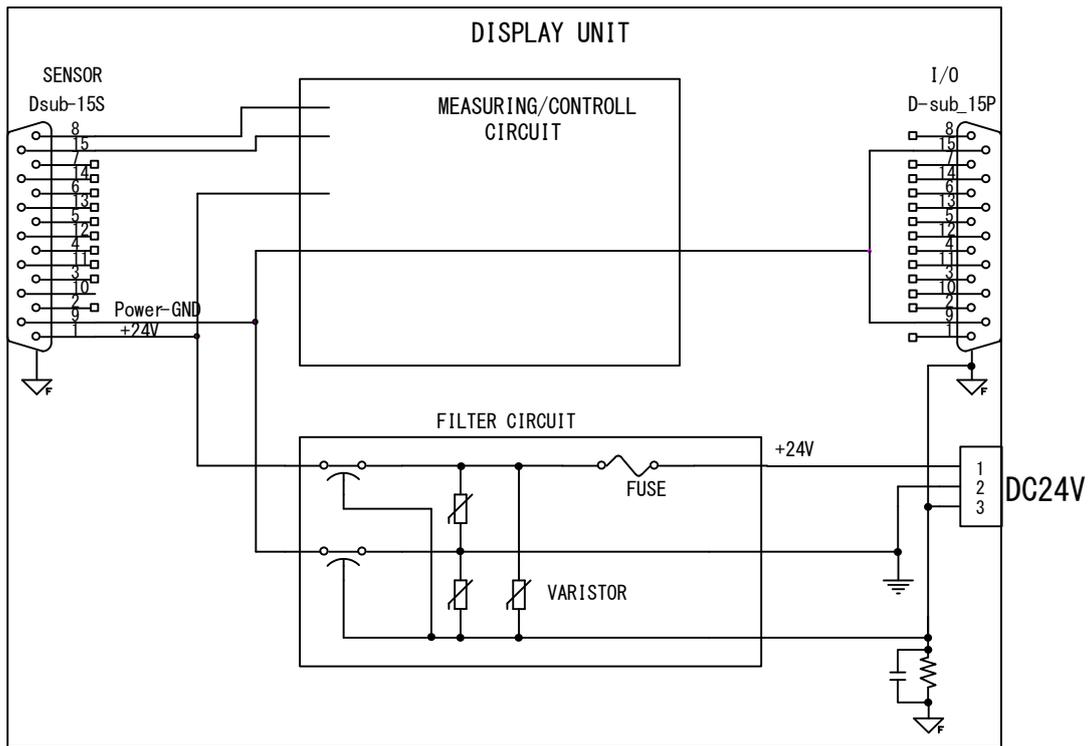
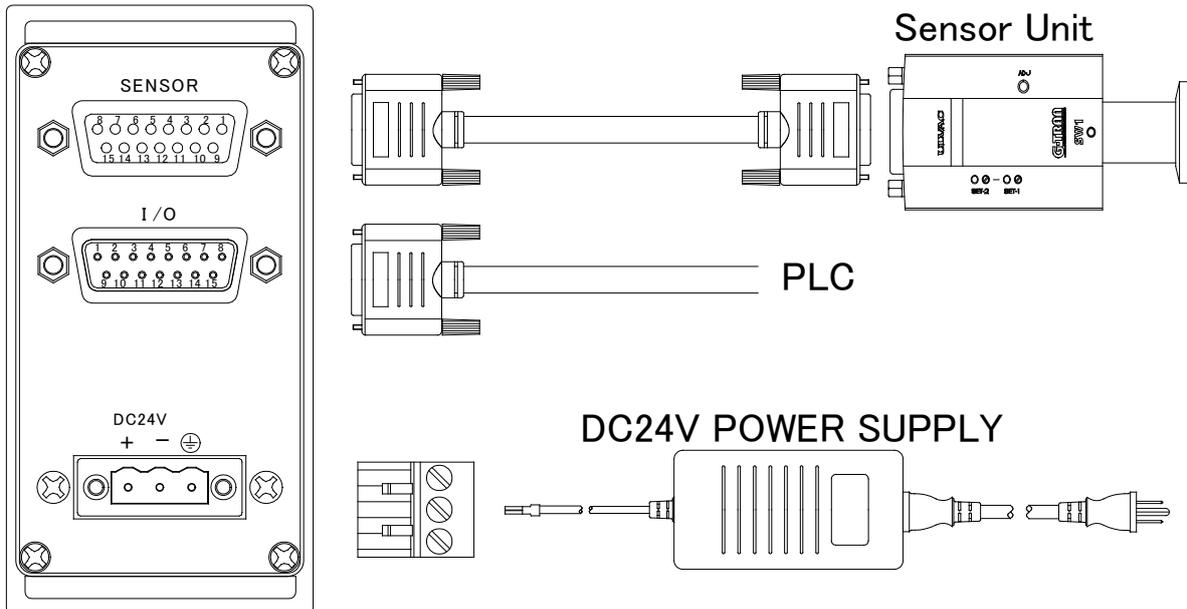


Fig. 4.1 Equivalent Circuit in The Power Supply

4.2.3. Installation



5. FRONT PANEL OPERATION

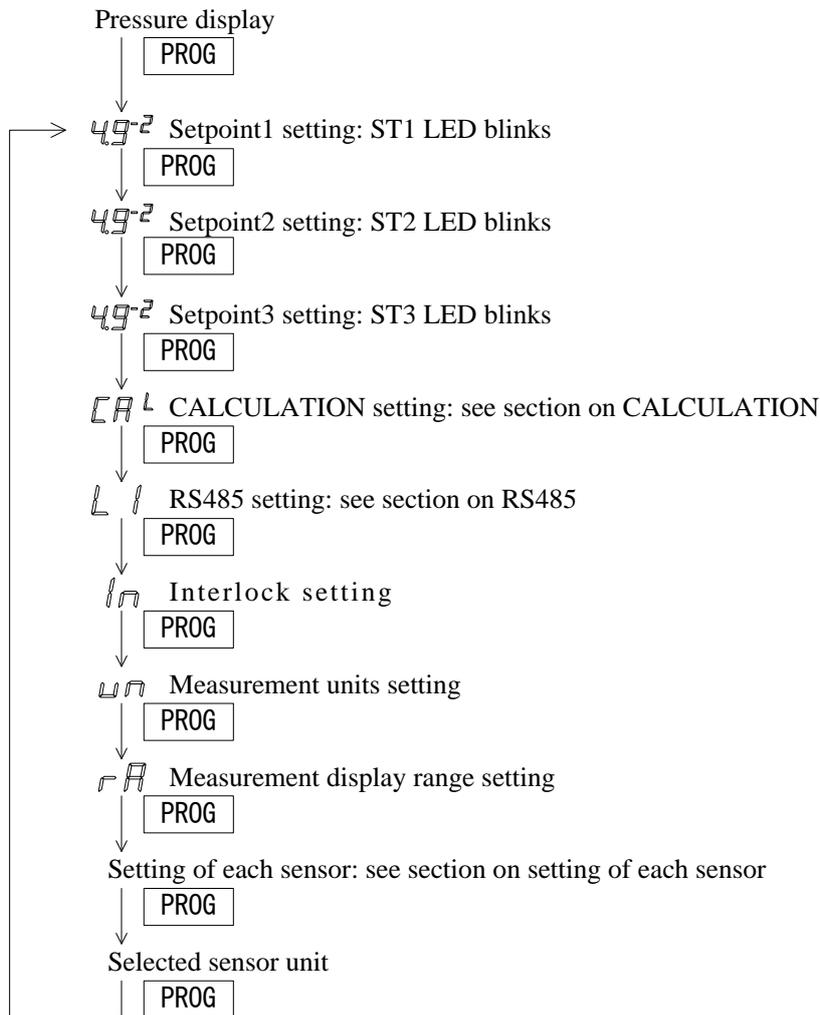
This section describes the operating procedure on the front panel.

5.1. Description of Front Panel Keys

5.1.1. Program mode

The table below gives the operating procedure in the program mode.

| Notation | Name | Function |
|-------------|-----------------|---|
| PROG | Program key | Enters into the program mode. Also a key for shifting to each setting. |
| ↑ | Upper arrow key | Key that changes a numeric value. |
| → | Right arrow key | Used when changing settings. |
| ↵ | Enter key | Press at the end of an input. |



5.1.2. Key operation in measurement

| Notation | Name | Sensor unit name | | | | | |
|----------|---------------------------|------------------|-----------|-----------------------|----------------------------|--------------|-----------------------|
| | | SC1 | BPR2 /SP1 | SW1 | BMR2/SH2/ST2, /SH200/ST200 | SPU/SAU /SWU | CCM series |
| PROG | Program key | | | | | | |
| ZERO | Zero point adjustment key | - | - | - | - | - | Zero point adjustment |
| DEG | Degas key | - | - | - | Degas | Degas | - |
| FIL | Filament key | HV ON | - | Zero point adjustment | FIL ON | FIL OFF | - |

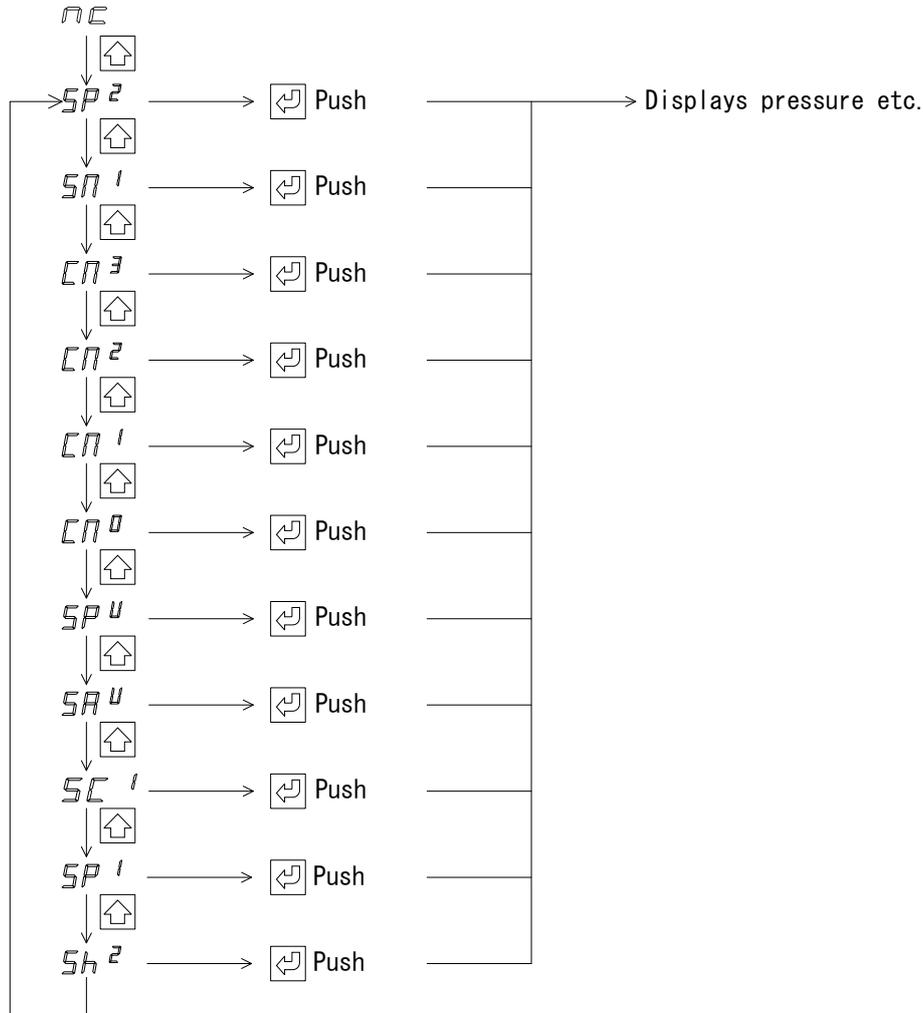
6. SELECTION OF SENSOR UNIT

Before using this unit, select a sensor unit to connect to this unit.

6.1. Selection of Sensor Unit

The currently selected sensor unit blinks for 3sec after power is applied to this unit.

Press the  (up arrow) key while the sensor unit is blinking and, when the sensor unit is displayed, press the (enter) key. Each press on the up arrow key changes the sensor unit name as shown below. 



| Sensor unit setting | Sensor unit |
|---------------------|---|
| <i>nc</i> | Non-selection |
| <i>SP 1</i> | Pirani vacuum gauge BPR2, SP1 |
| <i>SP 2</i> | Pirani vacuum gauge SW1 |
| <i>SN 1</i> | Hot cathode gauge BMR2 |
| <i>SC 1</i> | Cold cathode gauge SC1 |
| <i>Sh 2</i> | Multi ionization gauge SH2-1/ST2-1/SH200-A/ST200-A |
| <i>SP U</i> | Multi ionization gauge SH2-1/ST2-1/SH200-A/ST200-A (SPU combination mode) |
| <i>SA U</i> | Multi ionization gauge SH2-1/ST2-1/SH200-A/ST200-A (SAU combination mode / SWU combination mode) |
| <i>CN 3</i> | Ceramic capacitance manometer CCMT-1000A/1000D/CCMH-1000A |
| <i>CN 2</i> | Ceramic capacitance manometer CCMT-100A/100D/CCMH-100A |
| <i>CN 1</i> | Ceramic capacitance manometer CCMT-10A/10D/CCMH-10A |
| <i>CN 0</i> | Ceramic capacitance manometer CCMT-1D/CCMH-1A |

6.2. Reset The Unit to The Factory Default Settings

The factory parameter setting is activated by keeping the “ZERO” key ( (up arrow) key) depressed for at least 3sec after power on. So display is “nc”.

Select a sensor unit, check the setpoint value and calculation value.

6.3. Factory Set Values

| Setting | | Set values |
|-------------------|----|--|
| Sensor unit | | nc |
| ST1 | | 4.9E-2 |
| ST2 | | 4.9E-2 |
| ST3 | | 4.9E-2 |
| CAL | | 1.0E+0 |
| L1/L2 | | L1 (Operation of front panel and external I/O) |
| In | | F (interlock OFF) |
| rA | uP | 1.4E+8 |
| | Lo | 4.9E-b |
| Filament on ,etc. | | F (Front panel operation mode) |

7. SETPOINT



CAUTION

Display of 10^{-10} , 10^{-11}

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”.

Please note “b (B of small letter)” to make a mistake as '6' of the figure.

This section describes the settings of setpoint.

Before reading this section, read the standard operating procedure described in the preceding sections.

7.1. What is Setpoint?

Setpoint is a function of outputting a signal to outside or lighting an LED when pressure has lowered to below a certain set level. The set pressure value is called “setpoint”.

If a pressure being measured has lowered to below the setpoint,

Front panel : LEDs ST1/ST2/ST3 light.

External I/O : Each setpoint output becomes Lo.

RS-485 : 1 is set at each setpoint value of the status.

7.2. Setpoint Setting Range

The setpoint setting range of all sensors is the same. The setpoint range assumes the CALCULATION function.

Setpoint setting range: $4.9 \times 10^{-11} \sim 1.4 \times 10^{+8}$

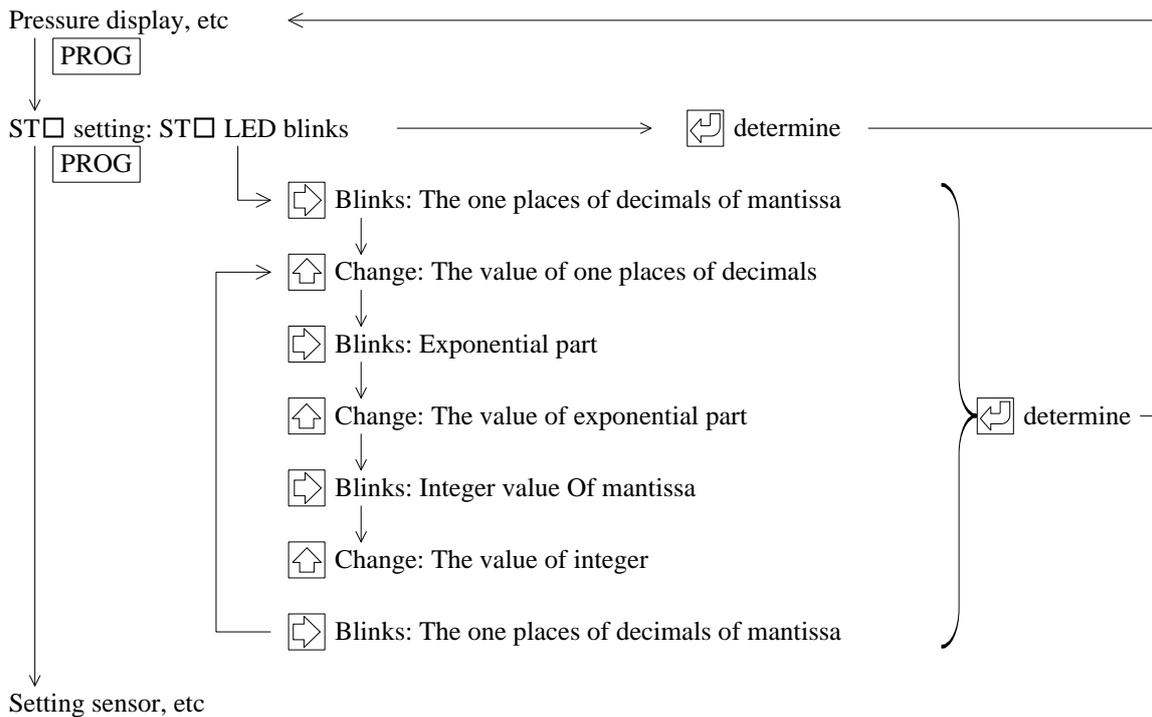
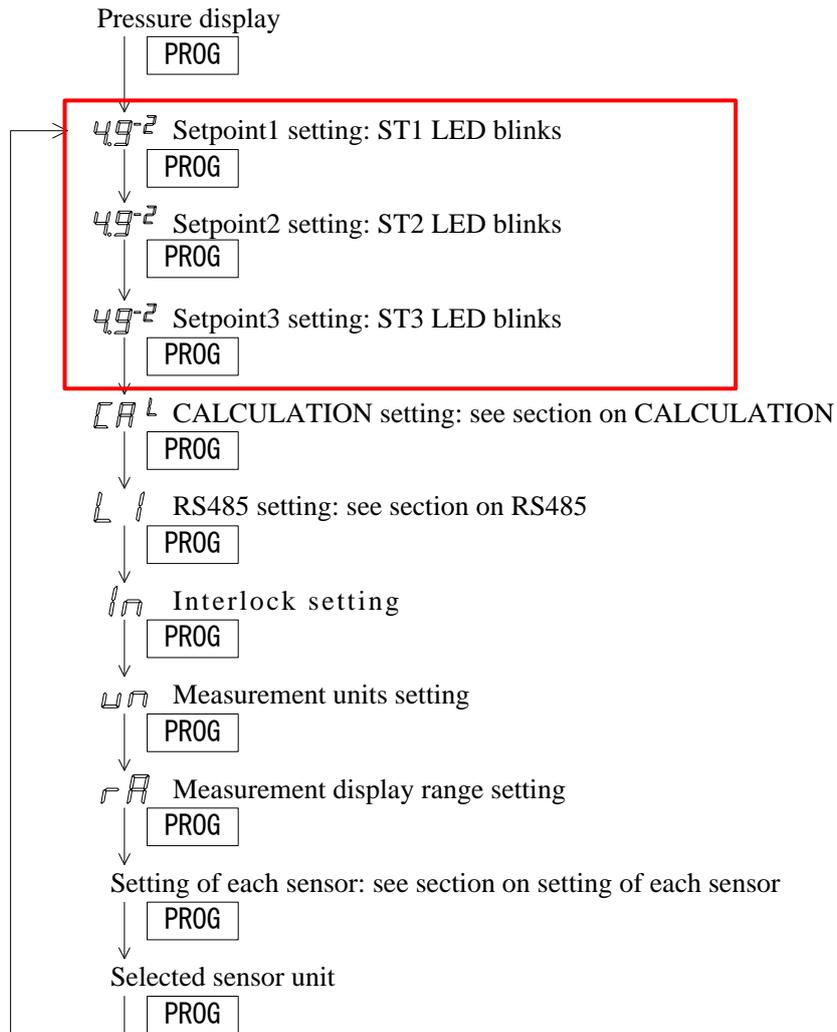
10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

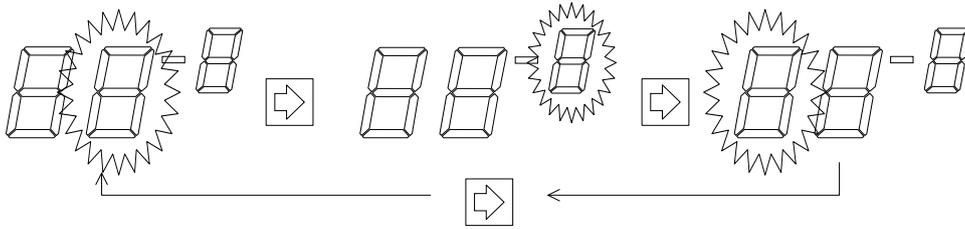
7.3. How to Set Setpoint

Setpoint can be set on the front panel or through RS-485.

For the setting through RS-485, refer to section 22.

7.3.1. How to Set Setpoint from Front Panel





7.3.2. How to set setpoint from RS-485

Refer to section 22 for how to set through RS-485.

In the RS-485 mode, the setpoint value can be checked with the **PROG** key, but it cannot be changed.

8. CONNECTION WITH EXTERNAL DEVICES

The table below gives the pin assignment in the connection with external devices.

* Connector for connection "I/O": D-sub 15pin female (M2.6mm screw)

| 『I/O』 | Description | Remarks |
|-------|----------------------------|---|
| 2 | Output signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Output signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Input signal | Actuated when shorted to GND |
| 6 | Input signal | Actuated when shorted to GND |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS485+ output |
| 13 | Input signal | Actuated when shorted to GND |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

8.1. Output Signal

For the output of signals such as setpoint, the photocoupler operates and become a Lo signal.

Photocoupler rating: 30VDC_{MAX}, 50mA_{MAX}, 70mW

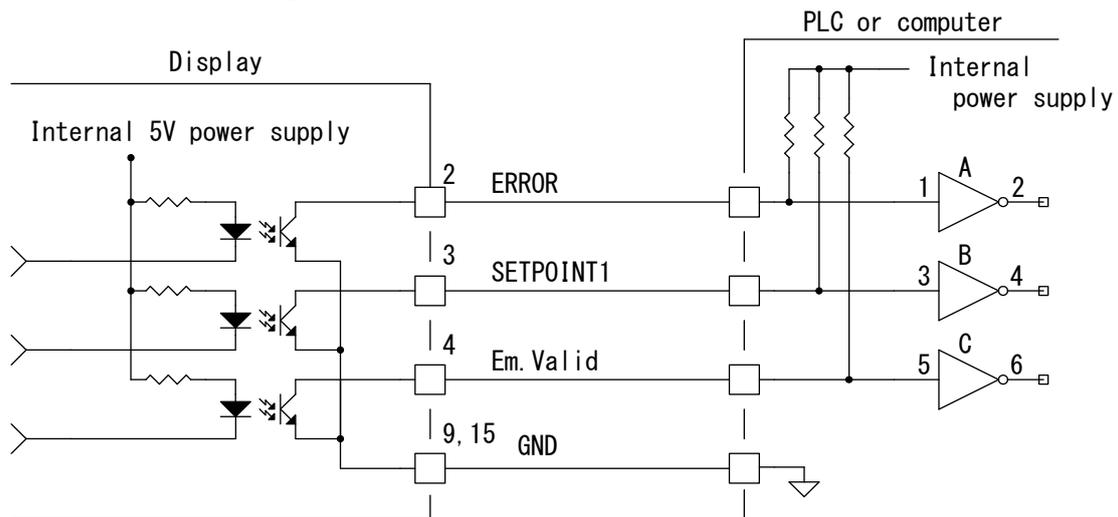


Fig.8-1 Output Signal

8.2. Input Signal

| | |
|--|---|
|  CAUTION | <u>Contact capacity</u> Use a capacity for externally installed contacts greater than the input power supply voltage and 30VDC or higher. |
|  CAUTION | <u>Contact leak current</u> Be aware of contact leak current. If a current of 0.08mA or higher flows between the input signal pin to the GND terminal, that may be treated as signal input. |

When input each signal, set each terminal to GND.

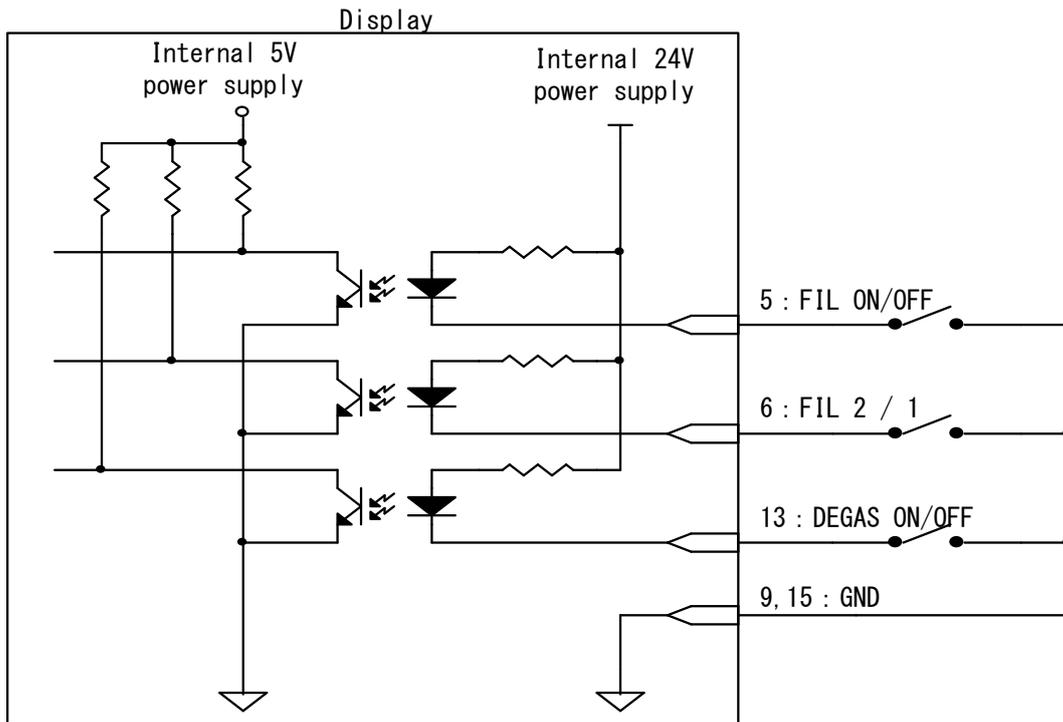


Fig.8-2 Input Signal

8.2.1. RS-485 communication

Refer to section 22 for RS-485 communication.

9. PIRANI GAUGE SW1

| | |
|--|--|
|  CAUTION | Connection with a standard type SW1-1 is recommended. Zero point and atmosphere adjustment will be impossible if it connects with a serial communication type. Moreover, Filament error signal may not be outputted. |
|--|--|

This section describes the operation of the sensor unit of the Pirani gauge SW1.
Before reading this section, read the standard operating procedure in the preceding sections.

9.1. Sensor Unit Setting: “SP2”

Turn on the power to this unit and make sure that “SP2” lights for several seconds.

To display others, press the  key several times within 3sec after turning on power to change over the display to “SP2” and make it definite with the  key.

Refer to section 6 for more information about the sensor unit setting.

9.2. Front Panel

9.2.1. Pressure display state

| | |
|--|---|
|  CAUTION | Burnout detection If the main component of the measurement gas is hydrogen (H ₂) or helium (He), this output signal may be output even if the filament is broken. |
|--|---|

| Condition | Pressure indicator | LED |
|--|--|----------------|
| In normal measurement | 5.0×10^{-2} Pa to $1.2 \times 10^{+5}$ Pa | |
| Below measurement pressure range | 0.0×10^{-2} Pa | |
| Above measurement pressure range | F.F $\times 10^{+F}$ Pa | |
| When filament has burnt out. (When filament burnout signal is input.) | Err | Err LED lights |
| When filament has burnt out. (When filament burnout signal is not input.) | Err | |
| When sensor unit is not connected. | - - - | Err LED lights |

9.2.2. Description of front panel keys

| Name (notation) | Function | Remarks |
|-----------------|-------------------------------------|---------------------|
| PROG | Enters into the program mode | Refer to section 5. |
| ZERO | Not used | |
| DEG | Not used | |
| FIL | Makes zero point and ATM adjustment | |

9.3. Setting Operation

The following settings are available for zero point and atmospheric pressure adjustment.

| Setting | Overview |
|-----------------------------|--|
| Front panel operation mode | Can be operated on the front panel only. |
| External I/O operation mode | Only external I/O can be operated. |
| RS-485 communication mode | Only RS-485 communication can be operated. |

9.3.1. RS-485 communication operation setting “L1”, “L2”

Select whether zero point adjustment and atmospheric pressure adjustment are to be made through RS-485 communication or not.

Refer to section 22 for the detailed settings of RS-485.

| Display | Detail | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation of front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Operation of only RS-485 communication | |

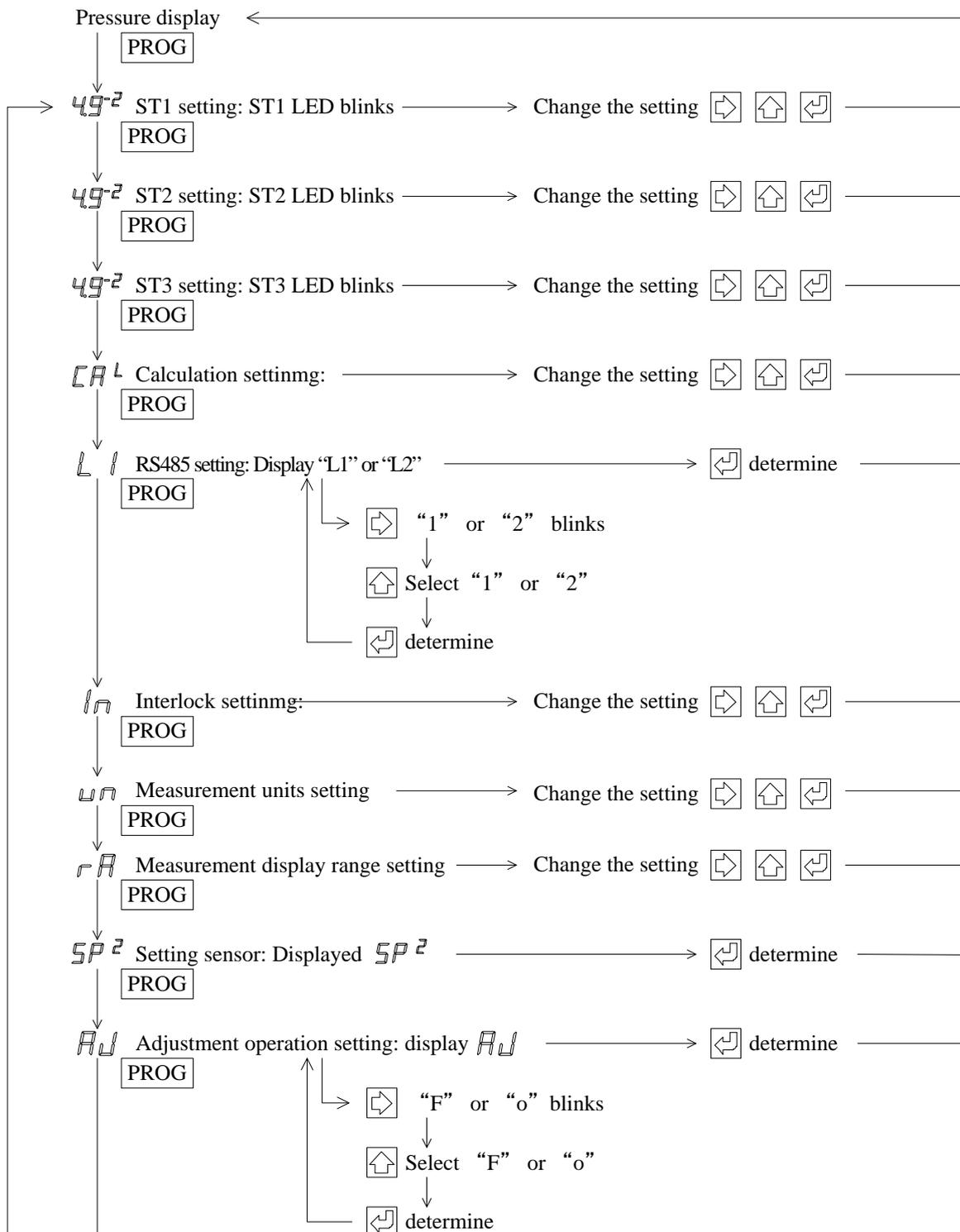
9.3.2. Front panel, external I/O operation setting: “AJ”

Selects whether the zero point and atmospheric pressure adjustment are not be made on the front panel or with external I/O.

| Display | Detail |
|---------|-----------------------------------|
| “F” | Operation on the front panel only |
| “o” | Only I/O is operated. |

9.3.3. Method of setting

Press the “PROG” key to change over the mode. Each press on the “PROG” key changes the mode as follows.



9.4. Connection with Sensor Unit

The table below gives the pin assignment in connecting with the sensor unit SW1-1. In connecting with the sensor unit, it is recommended to connect all of the following pins.

* Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw

* Connector for connection “SW1”: D-sub 15pin connector female, M2.6mm screw

| “SENSOR” | Description | Remarks | Sensor unit |
|----------|-------------------------|---|-------------|
| 1 | 24VDC power | 24VDC power to the sensor unit | 1 |
| 2 | Filament error signal | Error signal is input when filament has burnt out | 2 |
| 5 | ADJ adjustment | Makes zero point and ATM adjustment | 5 |
| 8 | Pressure signal input + | Pressure signal is input | 8 |
| 9 | Power GND | Power GND to the sensor unit | 9 |
| 15 | Pressure signal input - | Pressure signal is input | 15 |
| Case | FG | Frame ground | Case |

9.5. Connection to External Device

The table below gives the pin assignment in connecting with external devices.

* Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|------------------------------|---|
| 2 | Filament error signal output | Lo when error, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Adjustment | Actuated when shorted to GND |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output + | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS-485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

9.6. Various Signals

9.6.1. Output voltage

Output voltage is outputted with +[8pin] → GND [15pin] of the I/O connector.

$$P = 10^{(V - k) \times C} \leftrightarrow V = \log(P / C) + k$$

P: Pressure value

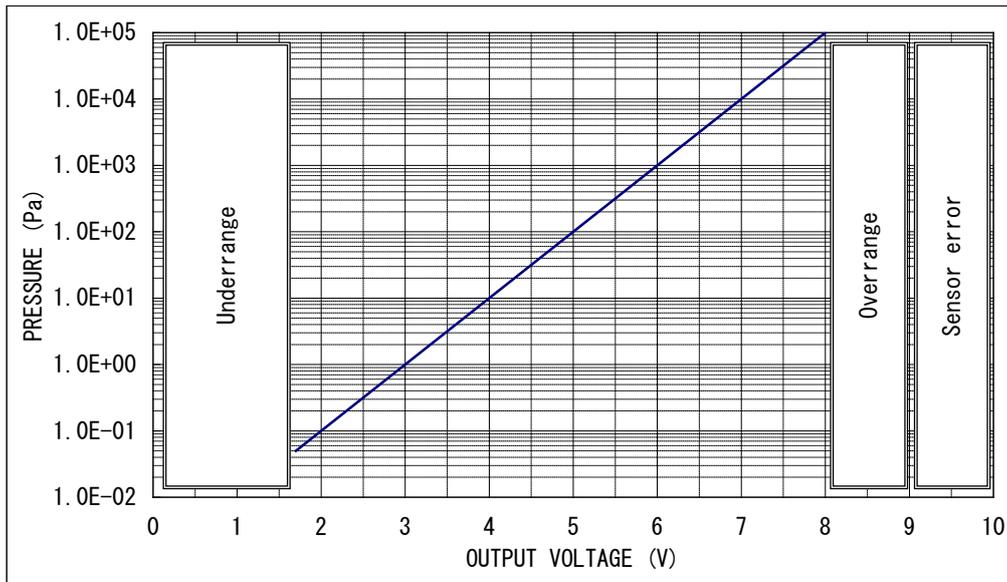
V: Measurement value output voltage (V)

C: Calculation value (Refer to section 18)

k: Conversion factor (Refer to the table below)

| Measurement Unit | k |
|------------------|--------|
| Pa | 3 |
| Torr | 5.1249 |
| mbar | 5 |

| Status | Measurement value output voltage |
|-----------------------------------|--|
| In normal measurement | Voltage corresponding to the measured pressure |
| Above the measurable higher limit | 8.1V or higher |
| Below the measurable lower limit | 1.7V or less |
| In case of filament burnout | 9V or higher |



9.6.2. Filament burnout signal

The filament burnout signal is output when the sensor head filament has burnt out. If the filament burns out, Lo is output in the open collector format.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

In case of filament burnout, “Err” is displayed on the front panel, but also it can be confirmed by reading the status from the I/O connector through RS-485 communication.

Refer to the manual for SW1 for the check method when the filament is intact.

9.6.3. ADJ adjustment

Makes zero point adjustment and atmospheric pressure adjustment of SW1-1.

Refer to Section 7 for how to adjust and use the setpoint.

+ [5pin] of the I/O connector → output with GND [15pin]

Refer to the manual for SW1 for the adjustment of SW1.

9.6.4. Setpoint

Refer to Section 7 for how to adjust and use the setpoint.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

9.6.5. RS-485 communication

Refer to section 22 for RS-485 communication.

9.7. Zero Point Adjustment and Atmospheric Pressure Adjustment



CAUTION

Refer to the instructions manual of a sensor

Please read the instructions manual of sensor unit, when zero point adjusted and atmospheric pressure adjusted.

9.7.1. Adjusting method

Zero point adjustment and atmospheric pressure adjustment can be made by the following method.

| Adjusting Method | Operating procedure | |
|------------------|---------------------|---|
| Front panel | Adjustment | Hold down the “FIL” switch for 1sec or more. |
| | Adjustment reset | Hold down the “FIL” switch for 5sec or more. |
| External I/O | Adjustment | Turn on (short) “adjustment input” from I/O for 1sec or more. |
| | Adjustment reset | Turn on (short) “adjustment input” from I/O for 5sec or more. |
| RS-485 | refer to section 22 | |

10. COLD CATHODE GAUGE SC1

This section describes the operation of the cold cathode gauge SC1.

Before reading this section, go through the standard operating procedure described in the preceding sections and the manual for the sensor unit.

10.1. Setting The Sensor Unit

Turn on the power to this unit and make sure that “Sc1” blinks for about 3sec.

In any other display appears, press the  key within 3sec after turning on power and, after changing the display to “Sc1”, make it definite with the  key.

Refer to section 6 for more information about the sensor unit setting.

10.2. Front Panel

10.2.1. Pressure display

| Condition | Pressure display | LED |
|--|--|------------|
| In normal measurement | 1.0×10^{-5} Pa to $1.0 \times 10^{+0}$ Pa | |
| Below measurement pressure range | 0.0×10^{-5} Pa | |
| Below measurable greatly lower limit ^{*1} | HuO | |
| Above measurement pressure range | HuO | |
| When HV is off when power is turned on | HuF | |
| Immediately after HV is turned on | HuO | |
| When discharge check signal is not yet connected ^{*2} | Pressure indication | Err blinks |
| When sensor unit is not connected | - - - | Err lights |

*1: Below measurable greatly lower limit. Refer to the manual of SC1.

*2: The discharge check signal indicates that discharge current is flowing normally.
The setpoint of this unit is not actuated unless this signal is input.

10.2.2. Front panel key description

| Name (notation) | Function | Remarks |
|---|------------------------------|---|
|  | Enters into the program mode | Refer to section 5 and this section |
|  | Not used | |
|  | Not used | |
|  | HV ON/OFF operation | Cannot be operated when RS-485 and external I/O are set |

10.3. Settings Operation

The following settings are available for turning ON/OFF high voltage.

| Setting | Overview |
|-----------------------------|---|
| Front panel operation mode | Only the front panel can be operated |
| External I/O operation mode | Only external I/O can be operated |
| RS-485 communication mode | Only RS-485 communication can be operated |

10.3.1. RS-485 communication operation setting “L1”, “L2”

Select whether HV ON/OFF is to be operated by RS-485 communication or not.

Refer to section 22 for detailed setting of RS-485, commands and others.

| Display | Detail | Remark |
|---------|---|-------------------------------|
| “L1” | Operation of front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only RS-485 communication operation | |

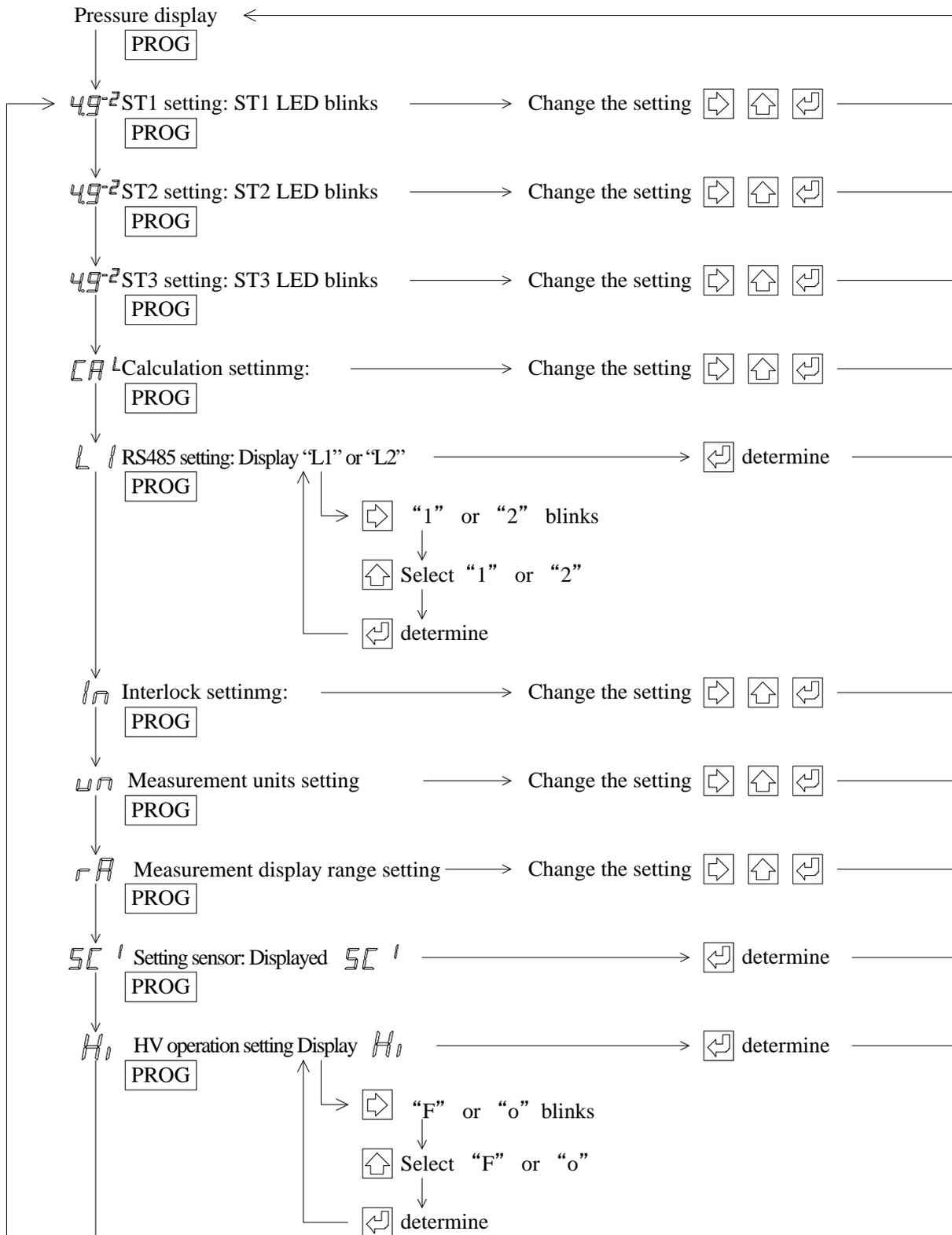
10.3.2. Front panel, external I/O operation setting: “Hi”

Selects whether HV ON/OFF is to be operated on the front panel or with external I/O.

| Display | Detail |
|---------|-------------------------------|
| “HiF” | Only operation on front panel |
| “Hio” | Only operation of I/O |

10.3.3. Operation setting method

Press the **PROG** key to change over the mode. Each press on the **PROG** key changes the display as follows. If HV is on (local or remote), this unit cannot do HV settings operation.



10.4. Connection to The Sensor Unit: “SENSOR” Connector

The table below gives the pin assignment in the connection with the sensor unit. In the connection with the sensor unit, it is recommended to connect all of the following pins.

* Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw

* Connector for connection “SC1”: D-sub 15pin connector female, M2.6mm screw

| “SENSOR” | Description | Details | Sensor unit |
|----------|--------------------------|---------------------------------------|-------------|
| 1 | 24 VDC power | 24VDC power supply to the sensor unit | 1 |
| 4 | Discharge check signal*1 | Signal showing that discharge: input | 4 |
| 5 | HV ON/OFF | HV ON/OFF signal: output | 5 |
| 8 | Pressure signal input+ | Pressure signal: input. | 8 |
| 9 | Power GND | Power GND to the sensor unit | 9 |
| 15 | Pressure signal input- | Pressure signal: input. | 15 |
| Case | FG | Frame ground | Case |

*1 The discharge check signal indicates that discharge current is flowing normally.

The setpoint of this instrument is not actuated unless this signal is input.

10.5. Connection with External Devices: “I/O” Connector

The table below gives the pin assignment in the connection with external devices.

* Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|-----------------------------------|---|
| 3 | Setpoint1 actuating signal output | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Discharge check signal output | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | HV ON/OFF signal input | Actuated when shorted to GND |
| 7 | Setpoint3 actuating signal output | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | Signal GND |
| 10 | RS485- | Serial communication RS-485- output |
| 11 | Setpoint2 actuating signal output | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 15 | Signal GND | Signal GND |
| Case | FG | Frame ground |

10.6. Signals

10.6.1. Output voltage

Output voltage is outputted with the I/O connector +[8pin] → GND [15pin].

$$P = 10 \times (V - E) \times 10^{(E - 8 + C)}$$

P : Pressure value

V : Measurement value output voltage (V)

E : Measurement value output voltage V from which fractions are rounded off

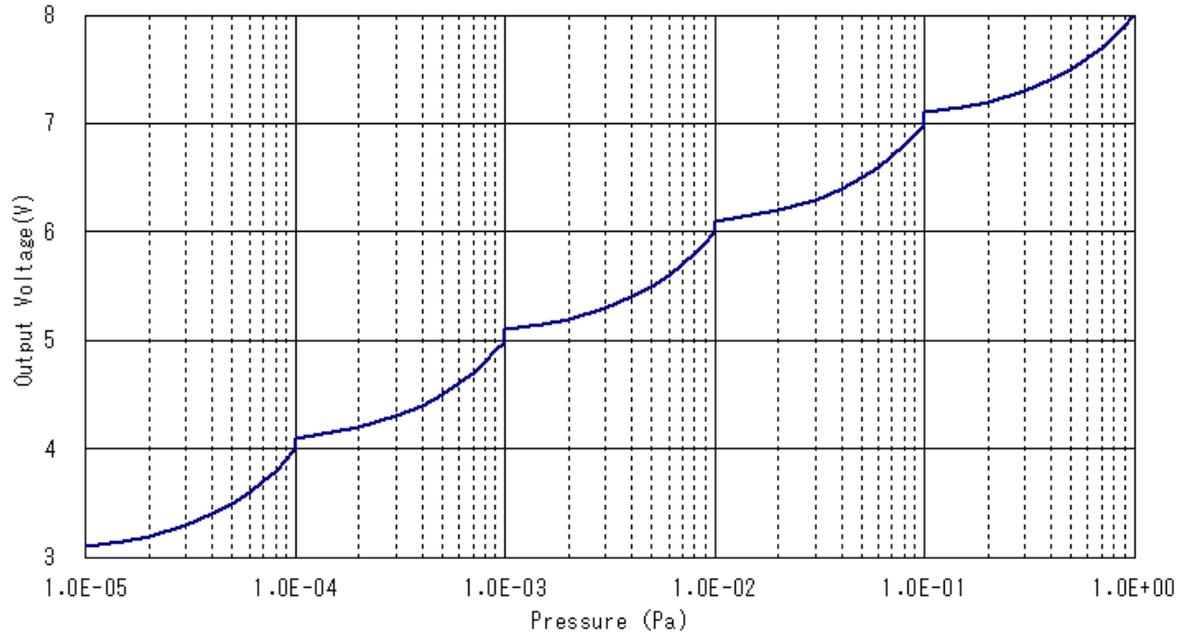
C : Exponent value of calculation value

(The value of C in A.B×10^C, refer to section 18)

The (V-E) calculated value may become 0.1 or lower due to errors in the sensor's output voltage and errors with the measuring instrument. If it falls below 0.1 in this manner, we recommend rounding up to 0.1 and calculating.

| Status | Measurement value output voltage |
|------------------------------------|--|
| In normal measurement | Voltage corresponding to the measured pressure |
| Above the measurable higher limit | 8.1V or higher |
| Below the measurable lower limit*1 | 3V |
| When HV is off | 10V |
| No discharge | 10V |

*1: Refer to the manual of SC1.



10.6.2. HV ON signal: Pin 5

Before turning on HV, short pin 5 to GND with the external switch.

When front panel operation or RS-485 communication is set, input of this signal will be invalid.

10.6.3. Discharge check signal: Pin 4

Start of discharge is output as a signal. If discharge occurs, the open collector will be Lo output.

Photocoupler rating: $30V_{MAX}$, $50mA_{MAX}$, $70mW$

For more information about the discharge check signal and corrective actions against the discharge signal not being turned on, refer to the manual for the sensor unit.

10.6.4. Setpoint: Pins 3, 7, 11

Refer to section 7 for how to adjust and use the setpoint.

Photocoupler rating: $30V_{MAX}$, $50mA_{MAX}$, $70mW$

10.6.5. RS485 communication: Pins 10, 12

Refer to section 22 for communication through RS-485.

11. PIRANI GAUGE BPR2/SP1



Power supply to the BPR2

If 24VDC is supplied to the BPR2, the display when the sensor unit is unconnected is shown.

This section describes how to use the Pirani gauge BPR2 or SP1 sensor unit.

Before reading this section, refer to the standard operating procedure in the foregoing sections.

11.1. Sensor Unit Setting: “SP1”

Turn on the power to this unit and make sure that “SP1” is lit for several seconds.

To display others, press the  key several times within 3sec after turning on power to change over the display to “SP1” and then make it definite with the  key.

Refer to section 6 for more information about the settings of the sensor unit.

11.2. Front Panel

11.2.1. Pressure display



Note

If the main component of the measurement gas is hydrogen (H₂) or helium (He), this output signal may be output even if the filament is broken.

| Condition | Pressure indication | LED |
|---|--|-----------------|
| In normal measurement | 4.0×10^{-1} Pa to $3.0 \times 10^{+3}$ Pa | |
| Below measurement pressure range | 0.0×10^{-1} Pa | |
| Above measurement pressure range | FFF | |
| When filament has burnt out (When filament burnout signal is input) | Err | Err LED lights |
| When filament has burnt out (When filament burntout signal is not input) | Err | |
| When the sensor unit is not connected | - - - | Err LED lights. |

11.2.2. Description of front panel keys

| Description (notation) | Function | Remarks |
|------------------------|------------------------------|--------------------|
| PROG | Enters into the program mode | Refer to section 5 |
| ZERO | Not used | |
| DEG | Not used | |
| FIL | Not used | |

11.3. Setting Operation

11.3.1. RS-485 communication operation setting “L1”, “L2”

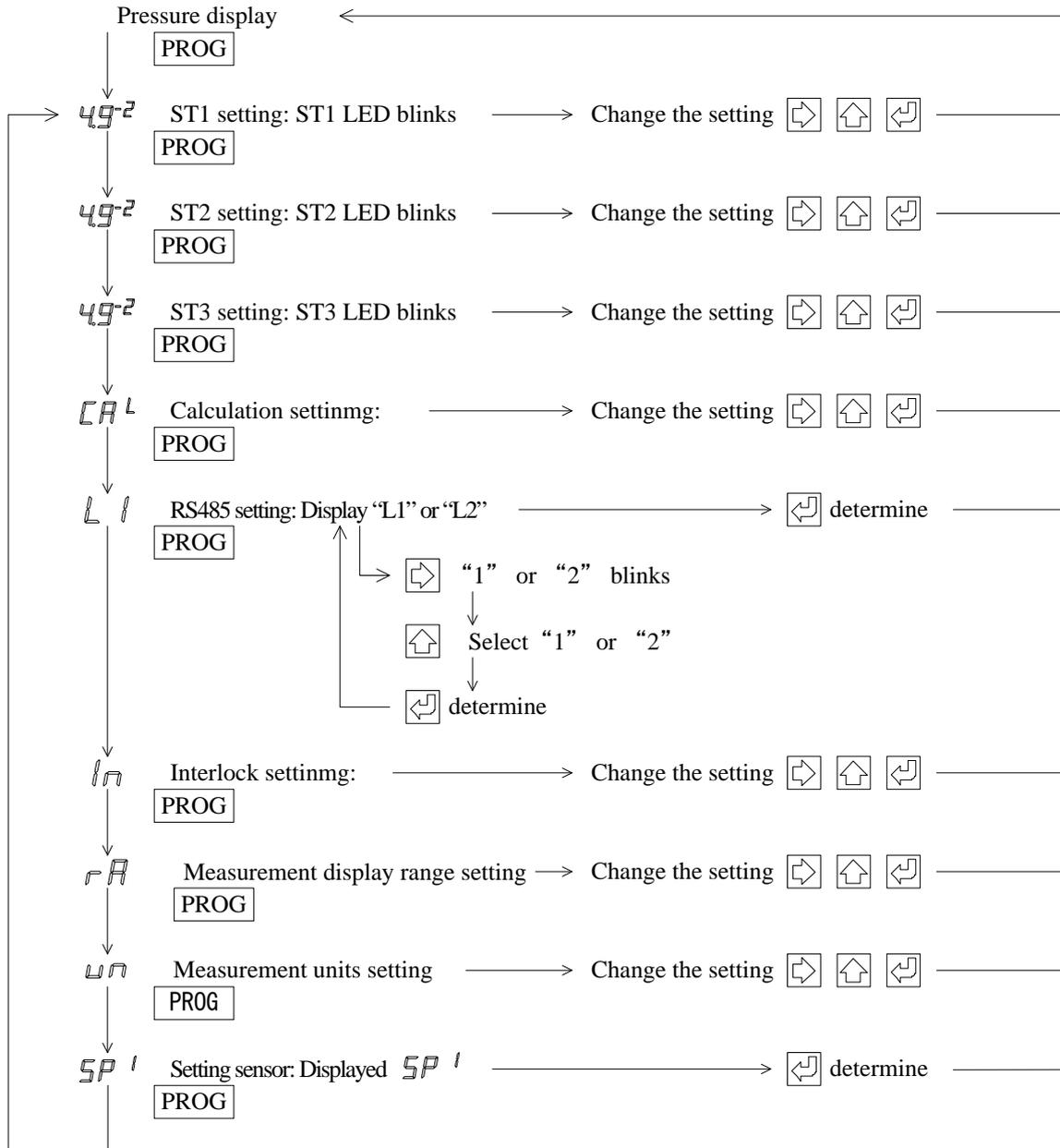
Select whether HV ON/OFF is to be operated by RS-485 communication or not.

Refer to Section 22 for detailed setting of RS-485, commands and others.

| Display | Detail | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation of front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only RS-485 communication operation | |

11.3.2. Operation setting method

Press the **PROG** key to change over the mode. Each press on the **PROG** key changes the display as follows.



11.4. Connecting to The Sensor Unit

The table below gives the pin assignment in connecting to the sensor unit. In connecting to the sensor unit, it is recommended to connect all the following pins.

* Connector for connection "SENSOR": D-sub 15pin connector male, M2.6mm screw

* Connector for connection "BPR2/SP1": D-sub 15pin connector female, M2.6mm screw

| "SENSOR" | Description | Remarks | Sensor unit |
|----------|--|--|-------------|
| 1 | 24VDC power supply | 24VDC power supply to the sensor unit | 1 |
| 2 | Burnout signal | Error signal of filament burnout is input. | 2 |
| 4 | Measuring unit connection check signal | Measuring unit connection check signal is input. | 4 |
| 8 | Pressure signal input+ | Pressure signal is input. | 8 |
| 9 | Power GND | Power GND to the sensor unit | 9 |
| 15 | Pressure signal input- | Pressure signal is input. | 15 |
| Case | FG | Frame ground | Case |

11.5. Connection with External Devices

The table below gives the pin assignment in connecting to an external device.

* Connector for connection "I/O": D-sub 15pin connector female, M2.6mm screw

| "I/O" pin | Description | Remarks |
|-----------|----------------------------|---|
| 2 | Burnout signal output | Lo when error, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS-485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

11.6. External Input/Output Signal

11.6.1. Output voltage

Output voltage output : I/O connector 4 [8pin] → GND [15pin]

$$P=10 \times (V - E) \times 10^{(E - 1 + C)}$$

P: Pressure value

V: Measured value output voltage (V)

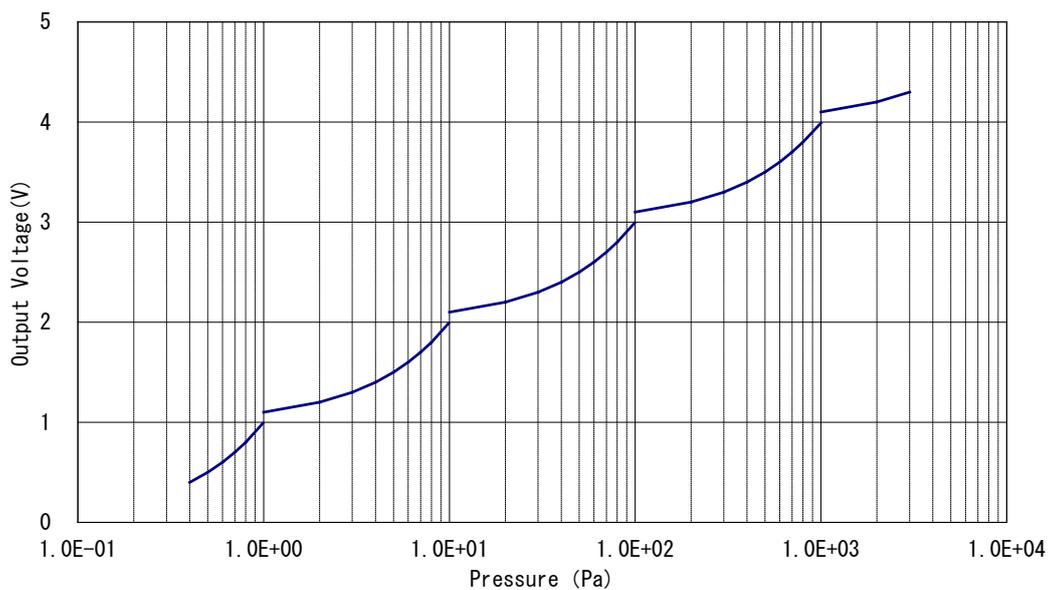
E: Measured value output voltage from which decimal point is omitted

C: Exponent value of calculation value

(The value of C in A.B×10^C, refer to section 18)

The (V-E) calculated value may become 0.1 or lower due to errors in the sensor's output voltage and errors with the measuring instrument. If it falls below 0.1 in this manner, we recommend rounding up to 0.1 and calculating.

| Condition | Measured output voltage |
|--|--|
| In normal measurement | Voltage corresponding to the measured pressure |
| When measurable higher limit is exceeded | 5.1V |
| When lower than measurable lower limit | 0V |
| When filament has burnt out | 9V or higher |



11.6.2. Burnout signal



Burnout detection

If the main component of the measurement gas is hydrogen (H₂) or helium (He), this output signal may be output even if the filament is broken.

The burnout signal is a signal that is output when a the sensor head filament has burnt out. If the filament burns out, Lo output is given in the open collector format.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

In case of filament burnout, “Err” is displayed on the front panel and the Err LED lights, but also it can be confirmed by reading status through RS-485 communication.

For how to check the filament for burnout, refer to the manual for the sensor unit.

11.6.3. Setpoint

For how to adjust and use the setpoint, refer to section 7.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

11.6.4. RS-485 communication

Refer to section 22 for RS-485 communication.

12. HOT CATHODE GAUGE BMR2

| | |
|--|---|
|  CAUTION | <u>Cable connecting the basic unit and BMR2</u> The cable (24AWG) connecting the basic unit and BMR2 is 10m long maximum. If a longer cable is necessary, connect the power source directly to the BMR2 or use a cable with a larger diameter. |
|--|---|

This section describes the operation of the BMR2 ionization vacuum gauge.

Before reading this section, read the standard operating procedure in the foregoing sections.

12.1. Sensor Unit Setting: “Sn1”

Turn on the power to this unit and make sure that “Sn1” lights for several seconds.

To display others, press the  key several times within 3sec after turning on power, change the display to “Sn1” and make it definite with the  key.

For more information about the sensor unit setting, refer to Section 6.

12.2. Front Panel

12.2.1. Pressure display

| Status | Pressure indicator | LED |
|---|--|------------|
| In normal measurement | 5.0×10^{-8} Pa to $9.9 \times 10^{+0}$ Pa | |
| Below measurement pressure range | 0.0×10^{-8} Pa | |
| Above measurement pressure range and when pressure protection signal is input | Prt | |
| Above measurement pressure range and when pressure protection signal is not input | FiO | |
| When power is turned on | FiF | |
| Immediately after filament is turned on | FiO | |
| When degassing is on | Pressure indication | DEG is lit |
| When emission valid is off | Pressure indication | Err blinks |
| When sensor unit is not connected | - - - | Err lights |

*1: When a CALCULATION function is used, it displays to 10^{-11} at the minimum.

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as ‘6’ of the figure.

12.2.2. Description of front panel keys

| Inscription | Function | Remarks |
|---|----------------------------|---|
|  | Enters into program mode | Refer to section 5 |
|  | Not used | |
|  | Degassing ON/OFF operation | Cannot be operated when RS-485 and external I/O are set |
|  | Filament ON/OFF operation | Cannot be operated when RS-485 and external I/O are set |

12.3. Setting Operation

12.3.1. Setting overview

The following settings are available for turning on the filament or degassing and for changing over the filament1/2.

| Setting | Overview |
|-----------------------------|--|
| RS-485 communication mode | Only RS-485 communication is available |
| Front panel operation mode | Only front panel operation is available |
| External I/O operation mode | Only external I/O operation is available |

12.3.2. RS-485 communication operation setting “L1”, “L2”

Selects if filament ON/OFF, degassing ON/OFF or filament1/2 changeover is to be operated through RS-485 communication. Refer to section 22 for more information about the detailed setting of RS-485.

| Display | Details | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation on the front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only operation through RS-485 communication | |

12.3.3. Front panel, external I/O operation setting

12.3.3.1. Filament operation setting “F1”

Selects whether filament ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

| Display | Detail |
|---------|-----------------------------------|
| “F” | Operation on the front panel only |
| “o” | Operation of external I/O only |

12.3.3.2. Degas operation setting “dE”

Selects whether degassing ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if RS-485 communication is set.

| Display | Detail |
|---------|--------------------------------|
| “F” | Operation on front panel only |
| “o” | Operation of external I/O only |

12.3.3.3. Filament changeover setting “FL”

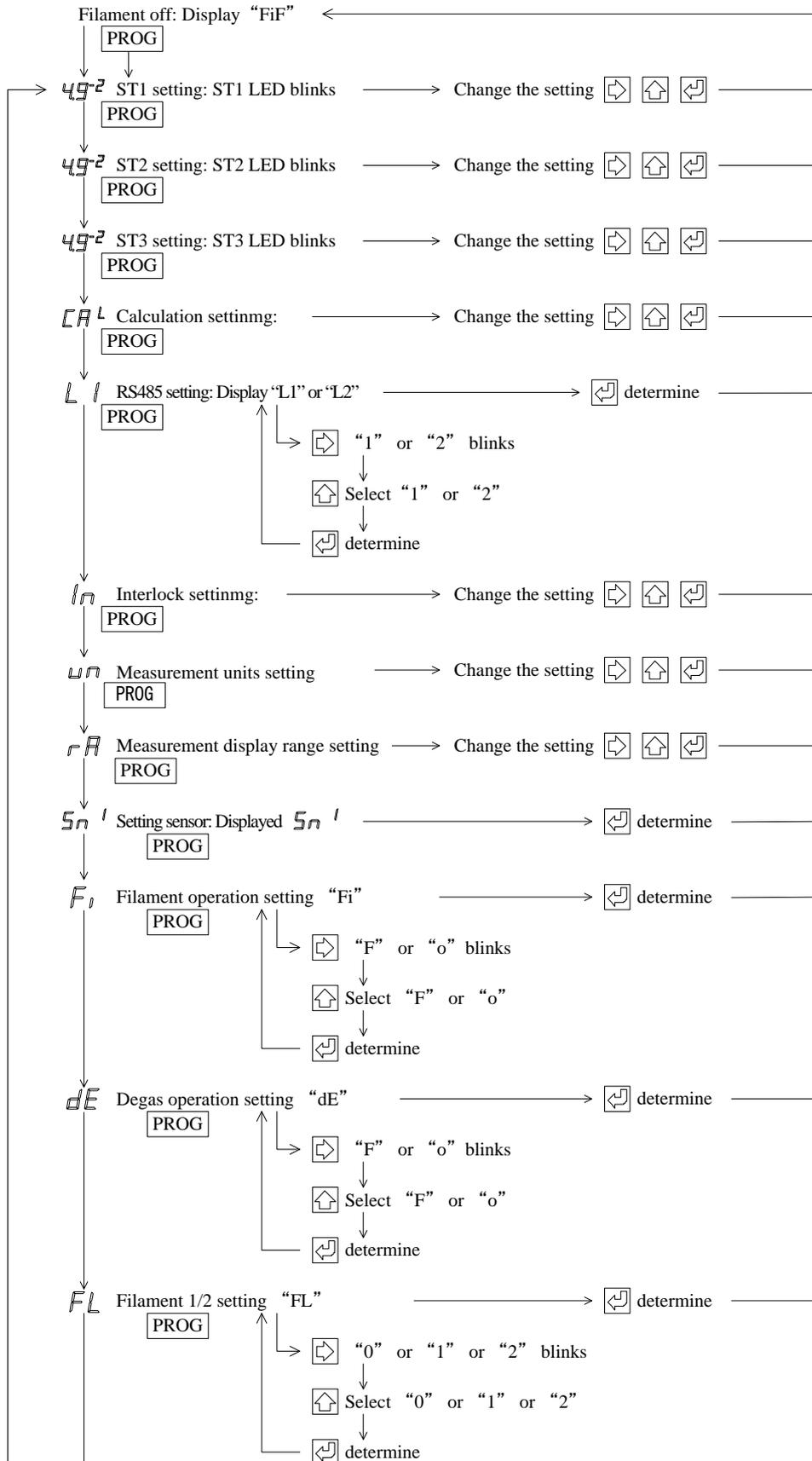
Selects whether selection of filament 1/2 is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

Also the filament set on the front panel will be invalidated when operation is changed over to external I/O.

| Display | Detail |
|---------|--------------------------------|
| “0” | Operation of external I/O only |
| “1” | Setting of filament1 |
| “2” | Setting of filament2 |

12.3.3.4. Operation setting method

Press the program key to change over the set mode. Each press on the program key changes over the display as follows. If filament is on (local or remote), this unit cannot do filament setting, degas setting, and filament1/2 setting.



12.4. Connection with The Sensor Unit

The table below gives the pin assignment in connecting to the sensor unit.

In connecting to the sensor unit, it is recommended to connect all pins below.

* Connector for connection “SENSOR”: D-sub15 pin connector male, M2.6mm screw

* Connector for connection “BMR2”: D-sub15 pin connector female, M2.6mm screw

| “SENSOR” | Description | Detail | Sensor unit |
|----------|------------------------------|---|-------------|
| 1 | 24VDC power supply | 24VDC power supply to the sensor unit | 1 |
| 2 | Pressure protection signal | Protection signal in excess of the higher limit of measurement is input | 2 |
| 4 | Emission valid* ¹ | Emission valid signal is input | 4 |
| 5 | Filament on | Filament on signal is output | 5 |
| 6 | Filament1/2 changeover | Outputs filament1/2 changeover signal | 6 |
| 8 | Pressure signal input+ | Pressure signal is input | 8 |
| 9 | Power supply GND | Power supply GND to the sensor unit | 9 |
| 13 | Degas on | Degas on signal is output | 13 |
| 15 | Pressure signal input- | Pressure signal is input | 15 |
| Case | FG | Frame ground | Case |

*1: The emission valid signal is a signal indicating that emission current is flowing normally.
The setpoint of this instrument is not actuated unless this signal is input.

12.5. Connection with External Devices

The table below gives the pin assignment in the connection to external devices.

* Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|----------------------------|---|
| 2 | Pressure protection signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Emission valid | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Filament on | Actuated when shorted to GND |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure, burnout, setpoint, etc. |
| 10 | RS485- | Serial communication RS-485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 13 | Degas on | Actuated when shorted to GND |
| 15 | Signal GND | GND of pressure, burnout, setpoint, etc. |
| Case | FG | Frame ground |

12.6. Various Signals

12.6.1. Output voltage

The output voltage is output with + [8pin] of the I/O connector → GND [15pin]

In case CAL function is enabled, the conversion formula is different from the above

The equation for converting pressure:

$$P = 10 \times (V - E) \times 10^{(E - 8 + C)}$$

P: Pressure value

V: Measurement value output voltage (V)

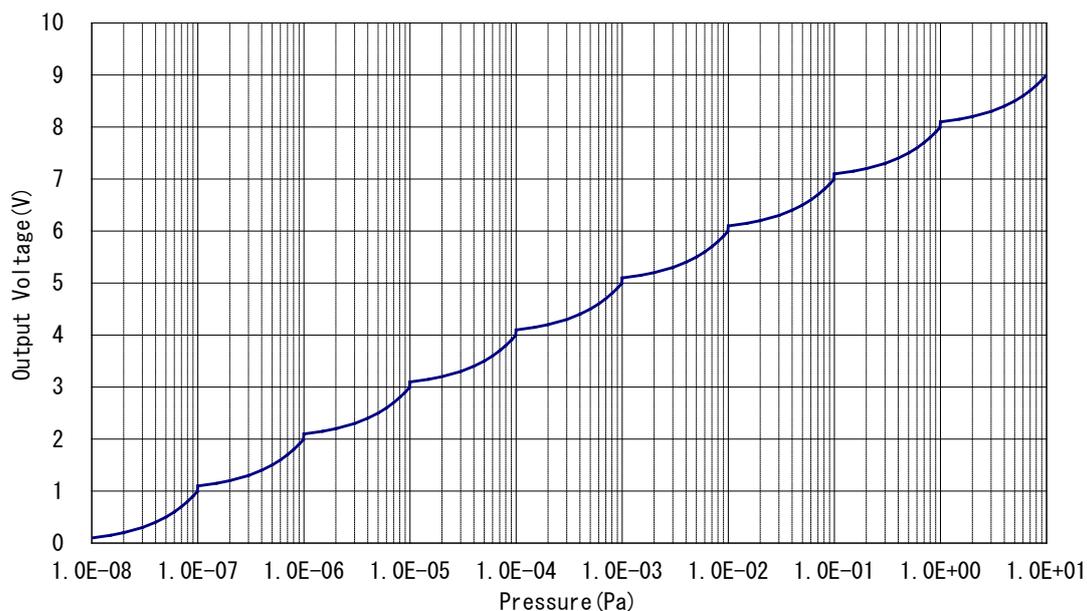
E: Measured value output voltage from which decimal point is omitted

C: Exponent value of calculation value

(The value of C in $A.B \times 10^C$, refer to section 18)

The (V-E) calculated value may become 0.1 or lower due to errors in the sensor's output voltage and errors with the measuring instrument. If it falls below 0.1 in this manner, we recommend rounding up to 0.1 and calculating.

| State | Measurement value output voltage |
|-----------------------------------|--|
| In normal measurement | Voltage corresponding to measured pressure |
| At above measurement higher limit | 9.9V or higher |
| At below measurement lower limit | 0.5V or less |
| When filament is off | 9.9V or higher |



12.6.2. Filament on signal

Signal that turns on the filament. To turn on the filament, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

12.6.3. Degas on signal

Signal that turns on degassing. To turn it on, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

12.6.4. Filament1/2 changeover signal

Signal that changes over filament1/2. To change it over to filament2, connect it to GND. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

12.6.5. Pressure protection signal

If the sensor unit exceeds the higher limit of measurement pressure, pressure protection will be actuated. If it is actuated, the open collector will be Lo output.

Photocoupler rating: $30V_{MAX}$, $50mA_{MAX}$, $70mW$

For more information about pressure protection and actions in case of pressure protection signal being turned on, refer to the sensor unit manual.

12.6.6. Emission valid signal

When the emission current is flowing normally or not is output as a signal. If emission current is flowing normally, the open collector will be Lo output.

Photocoupler rating: $30V_{MAX}$, $50mA_{MAX}$, $70mW$

For more information about the emission valid signal and corrective actions in case when the emission valid signal is turned off, refer to the sensor unit manual.

12.6.7. Setpoint

For how to adjust and use the setpoint, refer to section 7

Photocoupler rating: $30V_{MAX}$, $50mA_{MAX}$, $70mW$

12.6.8. RS485 communication

For RS-485 communication, refer to section 22

13. MULTI IONIZATION GAUGE SH2/ST2/SH200/ST200

| | |
|--|--|
|  CAUTION | <u>The support model of SH2 becomes manufacturing numbers after 01000</u> If manufacturing number of SH2 is before 01000, this unit may not output setpoints. |
|  CAUTION | <u>We recommended a connection with the analog output type</u> When connecting to the serial communication type SH2-2/ST2-2/SH200-R/ST200-R, FIL ON, etc., cannot be performed with the sensor. Depending on the cable connection, there is a risk of damage to the SH2-2/ST2-2/SH200-R/ST200-R. |
|  CAUTION | <u>Sensor and SH2/ST2/SH200/ST200 connection cable</u> The cable to connect the sensor and the SH2/ST2/SH200/ST200 has a maximum length of 20m for the 24AWG. To use the sensor with a cable longer than 20m, directly connect the SH2 to a power supply or increase the cable diameter. |

This section describes the operation of the multi ionization gauge SH2/ST2/SH200/ST200. Before reading this section, read the standard operating procedure in the foregoing sections.

13.1. Sensor Unit Setting: “Sh2”

Turn on the power to this unit and make sure that “Sh2” lights for several seconds.

To display others, press the  key several times within 3sec after turning on power, change the display to “Sh2” and make it definite with the  key.

For more information about the sensor unit setting, refer to Section 6

13.2. Front Panel

13.2.1. Pressure display

| Status | Pressure indicator | LED |
|---|--|------------|
| In normal measurement | 5.0×10^{-8} Pa to $1.0 \times 10^{+1}$ Pa | |
| Below measurement pressure range | 0.0×10^{-8} Pa | |
| Above measurement pressure range and when pressure protection signal is input | Prt | |
| Above measurement pressure range and when pressure protection signal is not input | FiO | |
| When power is turned on | FiF | |
| Immediately after filament is turned on | FiO | |
| When degassing is on | Pressure indication | DEG is lit |
| When emission valid is off | Pressure indication | Err blinks |
| When sensor unit is not connected | - - - | Err lights |

*1: When a CALCULATION function is used, it displays to 10^{-11} at the minimum.

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

13.2.2. Description of front panel keys

| Inscription | Function | Remarks |
|-------------|----------------------------|---|
| PROG | Enters into program mode | Refer to Section 5 and this section |
| ZERO | Not used | |
| DEG | Degassing ON/OFF operation | Cannot be operated when RS-485 and external I/O are set |
| FIL | Filament ON/OFF operation | Cannot be operated when RS-485 and external I/O are set |

13.3. Setting Operation

13.3.1. Setting overview

The following settings are available for turning on the filament or degassing and for changing over the filament1/2.

| Setting | Overview |
|-----------------------------|--|
| RS-485 communication mode | Only RS-485 communication is available |
| Front panel operation mode | Only front panel operation is available |
| External I/O operation mode | Only external I/O operation is available |

13.3.2. RS-485 communication operation setting “L1”, “L2”

Selects if filament ON/OFF, degassing ON/OFF or filament1/2 changeover is to be operated through RS-485 communication. Refer to Section 22 for more information about the detailed setting of RS-485.

| Display | Details | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation on the front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only operation through RS-485 communication | |

13.3.3. Front panel, external I/O operation setting

13.3.3.1. Filament operation setting “Fi”

Selects whether filament ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

| Display | Detail |
|---------|-----------------------------------|
| “F” | Operation on the front panel only |
| “o” | Operation of external I/O only |

13.3.3.2. Degas operation setting “dE”

Selects whether degassing ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if RS-485 communication is set.

| Display | Detail |
|---------|--------------------------------|
| “F” | Operation on front panel only |
| “o” | Operation of external I/O only |

13.3.3.3. Filament changeover setting “FL”

| | |
|--|--|
|  CAUTION | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |
|--|--|

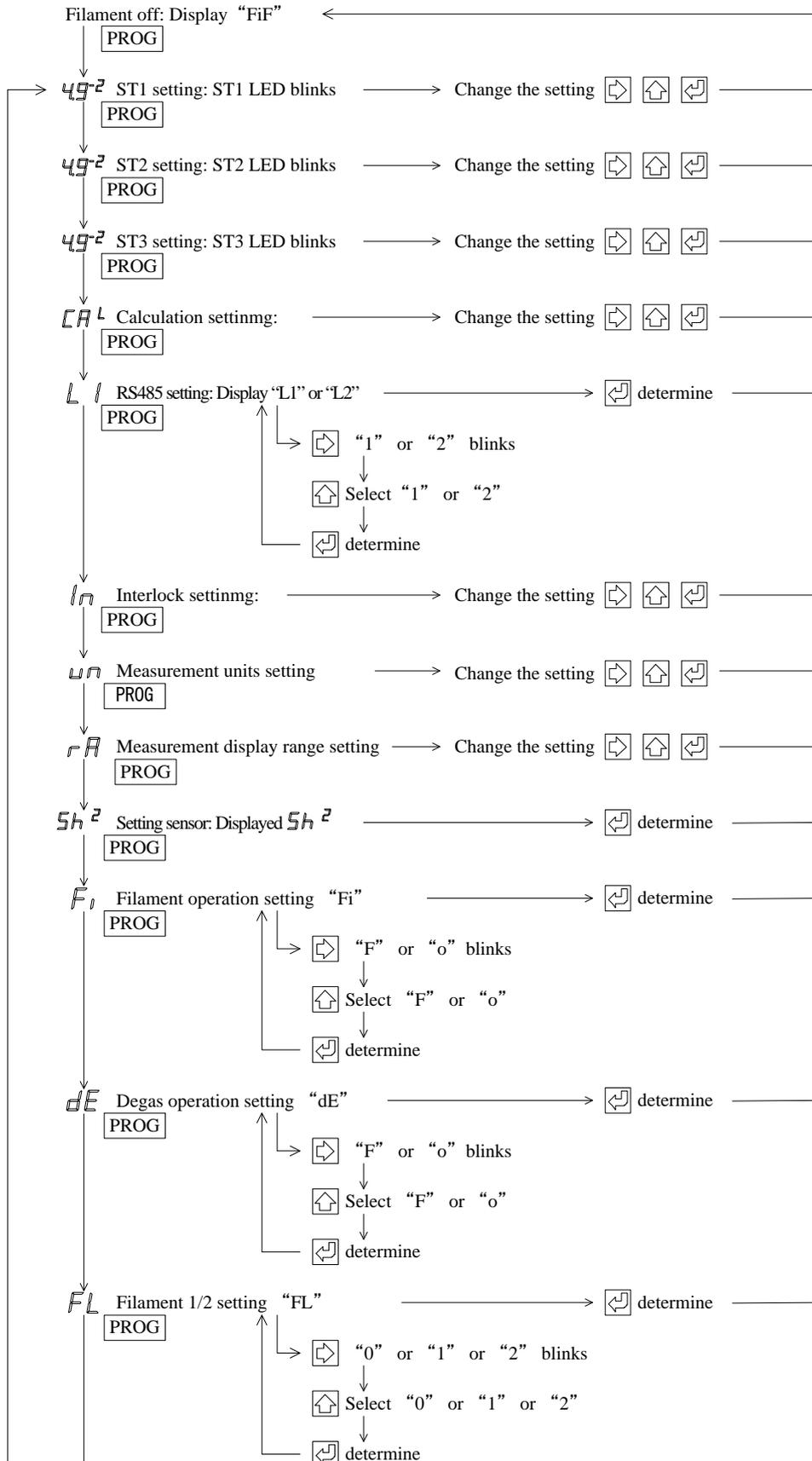
Selects whether selection of filament1/2 is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

Also the filament set on the front panel will be invalidated when operation is changed over to external I/O.

| Display | Detail |
|---------|--------------------------------|
| “0” | Operation of external I/O only |
| “1” | Setting of filament1 |
| “2” | Setting of filament2 |

13.3.3.4. Operation setting method

Press the program key to change over the set mode. Each press on the program key changes over the display as follows. If filament is on (local or remote), this unit cannot do filament setting, degas Setting, and filament1/2 setting.



13.4. Connection with The Sensor Unit

The table below gives the pin assignment in connecting to the sensor unit.

In connecting to the sensor unit, it is recommended to connect all pins below.

- * Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw
- * Connector for connection “SH2/ST2/SH200/ST200”: D-sub 15pin connector female, M2.6mm screw

| “SENSOR” | Description | Detail | Sensor unit |
|----------|--------------------------------------|---------------------------------------|-------------|
| 1 | 24VDC power supply | 24VDC power supply to the sensor unit | 1 |
| 2 | Error signal | Error signal is input | 2 |
| 4 | Emission valid ^{*1} | Emission valid is input | 4 |
| 5 | Filament off | Filament off signal is output | 5 |
| 6 | Filament1/2 changeover ^{*2} | Outputs filament1/2 changeover signal | 6 |
| - | FIL power monitor ^{*3} | Not used | 7 |
| 8 | Pressure signal input+ | Pressure signal is input | 8 |
| 9 | Power supply GND | Power supply GND to the sensor unit | 9 |
| 13 | Degas on | Degas on signal is output | 13 |
| 15 | Pressure signal input- | Pressure signal is input | 15 |
| Case | FG | Frame ground | Case |

*1: The emission valid signal is a function that outputs a signal as on (low) when the multi ionization gauge emission current is within the specified range.

*2: Not use in ST2/ST200.

*3: This unit cannot use. The filament power monitor signal is a function that outputs a signal as on (low) when the power supplied to the multi ionization gauge filament has exceed the specified value range.

13.5. Connection with External Devices

The table below gives the pin assignment in the connection to external devices.

- * Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|---------------------------------------|---|
| 2 | Pressure protection signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Emission valid | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Filament on | Actuated when shorted to GND |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 6 | Filament 1/2 changeover ^{*1} | Setting of Filament2 when shorted to GND |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS485+ output |
| 13 | Degas on | Actuated when shorted to GND |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

*1: Setting only firament1, if you used ST2/ ST200.

13.6. Various Signals

13.6.1. Output voltage

The output voltage is output with + [8pin] of the I/O connector → GND [15pin]

$$P = 10^{ \{ (V - 7.25) / 0.75 + k \} \times C}$$

$$\longleftrightarrow V = 7.25 + 0.75 \times (\log (P / C - k))$$

P: Pressure value

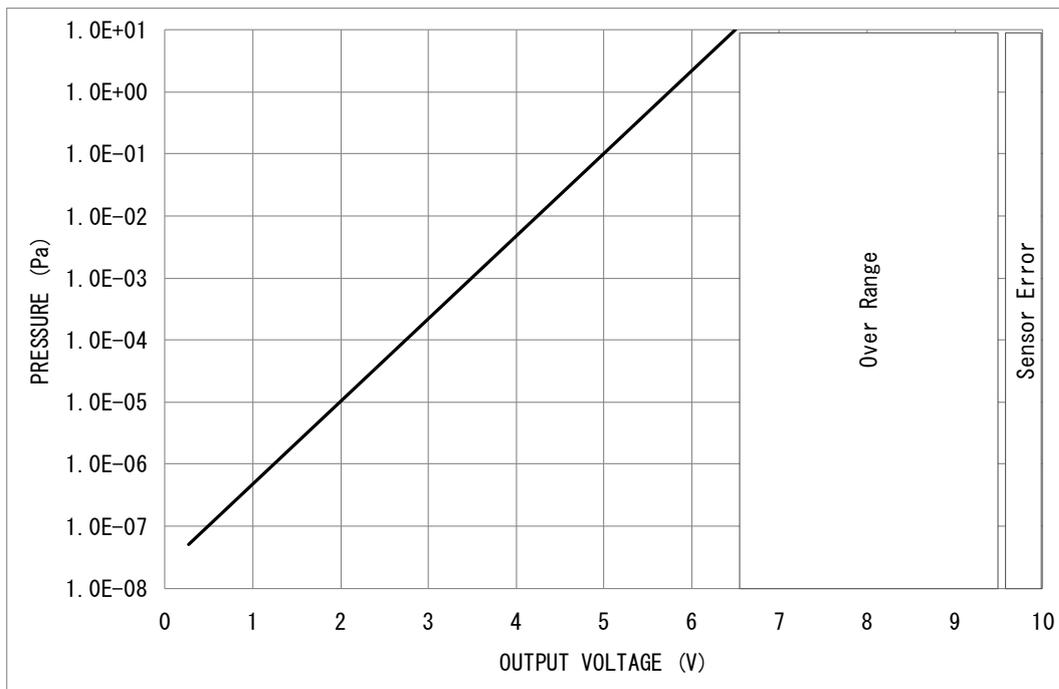
V: Measurement value output voltage (V)

C: Calculation value (Refer to section 18)

k: Conversion factor (Refer to the table below)

| Measurement Unit | k |
|------------------|--------|
| Pa | 2 |
| Torr | 0.1249 |
| mbar | 0 |

| State | Measurement value output voltage |
|-----------------------------------|--|
| In normal measurement | Voltage corresponding to measured pressure |
| At above measurement higher limit | 9.9V or higher |
| At below measurement lower limit | 0.25V or less |
| When filament is off | 9.9V or higher |



13.6.2. Filament on signal

Signal that turns on the filament. To turn on the filament, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

13.6.3. Degas on signal

Signal that turns on degassing. To turn it on, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

13.6.4. Filament1/2 changeover signal

| | |
|--|--|
|  CAUTION | <u>Filament1/2 materials</u> M-44/M-45/M-46: Both filament1 and filament2 are yttria-coated iridium wire. M-34/M-35/M-36: Filament1 is a yttria-coated iridium wire. Filament2 is a tungsten wire. |
|  CAUTION | <u>Setting only filament1, if you used ST2/ST200</u> ST2/ST200 has only one filament. Setting only filament1. |

Signal that changes over filament1/2. To change it over to filament2, connect it to GND. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

13.6.5. Pressure protection signal

If the sensor unit exceeds the higher limit of measurement pressure, pressure protection will be actuated. If it is actuated, the open collector will be Lo output.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

For more information about pressure protection and actions in case of pressure protection signal being turned on, refer to the sensor unit manual.

13.6.6. Emission valid signal

When the emission current is flowing normally or not is output as a signal. If emission current is flowing normally, the open collector will be Lo output.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

For more information about the emission valid signal and corrective actions in case when the emission valid signal is turned off, refer to the sensor unit manual.

13.6.7. Setpoint

For how to adjust and use the setpoint, refer to section 7

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

13.6.8. RS-485 communication

For RS-485 communication, refer to section 22

14. MULTI-IONIZATION GAUGE SH2/ST2/SH200/ST200 (SPU COMBINATION MODE)

| | |
|--|---|
|  CAUTION | <u>The support model of SH2 becomes manufacturing numbers after 01000</u> If manufacturing number of SH2 is before 01000, this unit may not output setpoints. |
|  CAUTION | <u>We recommended a connection with the standard type</u> When connecting to the serial communication type SH2-2/ST2-2/SH200-R/ST200-R, FIL ON, etc., cannot be performed with the sensor. Depending on the cable connection, there is a risk of damage to the SH2-2/ST2-2/SH200-R/ST200-R. |
|  CAUTION | <u>Sensor and SH2/ST2/SH200/ST200 connection cable</u> The cable to connect the sensor and the SH2/ST2/SH200/ST200 has a maximum length of 20m for the 24AWG. To use the sensor with a cable longer than 20m, directly connect the SH2 to a power supply or increase the cable diameter. |

This section describes the operation of the multi ionization vacuum gauge SH2/ST2/SH200/ST200 (SPU combination mode). Before reading this section, read the standard operating procedure in the foregoing sections.

14.1. Sensor Unit Setting: “SPU”

Turn on the power to this unit and make sure that “SPU” lights for several seconds.

To display others, press the  key several times within 3sec after turning on power, change the display to “SPU” and make it definite with the  key.

For more information about the sensor unit setting, refer to section 6

14.2. Front Panel

14.2.1. Pressure display

| Status | Pressure indicator | LED |
|---|---|---------------------|
| In normal measurement | 5.0×10^{-8} Pa to $1.0 \times 10^{+4}$ Pa | |
| Below measurement pressure range | 0.0×10^{-8} Pa | |
| Above measurement pressure range | F.F $\times 10^{+F}$ Pa | |
| When error of SH2/ST2/SH200/ST200 (When error signal is input) | Pressure indication more than 1.0×10^{-1} Pa | Err LED lights |
| When error of Pirani gauge (When error signal is input) | Err (Setpoints off) | Err LED lights |
| When error of Pirani gauge (When error signal is not input) | Err (Setpoints off) | |
| SH2/ST2/SH200/ST200 Emission valid off*1 | Display is pressure (Setpoints off) | Err LED blinking |
| When SH2/ST2/SH200/ST200 degassing is on | Pressure indication | DEG is lit |
| SH2/ST2/SH200/ST200 FIL OFF | Pressure indication more than 1.0×10^{-1} Pa | |

*1: However, the error of SH2/ST2/SH200/ST200 is cleared by turning FIL off (Forced FIL OFF).

*: When a CALCULATION function is used, it displays to 10^{-11} at the minimum.

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

14.2.2. Description of front panel keys

| Inscription | Function | Remarks |
|---|----------------------------|---|
|  | Enters into program mode | Refer to Section 5 and this section |
|  | Not used | |
|  | Degassing ON/OFF operation | Cannot be operated when RS-485 and external I/O are set |
|  | Filament off operation | Cannot be operated when RS-485 and external I/O are set |

14.3. Setting Operation

14.3.1. Setting Overview

The following settings are available for turning on the filament or degassing and for changing over the filament1/2.

| Setting | Overview |
|-----------------------------|--|
| RS-485 communication mode | Only RS-485 communication is available. |
| Front panel operation mode | Only front panel operation is available. |
| External I/O operation mode | Only external I/O operation is available |

14.3.2. RS-485 communication operation setting “L1”, “L2”

Selects if filament off, degassing ON/OFF or filament1/2 changeover is to be operated through RS-485 communication. Refer to section 22 for more information about the detailed setting of RS-485.

| Display | Details | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation on the front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only operation through RS-485 communication | |

14.3.3. Front panel, external I/O operation setting

14.3.3.1. Filament operation setting “Fi”

Selects whether filament OFF is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

| Display | Detail |
|---------|-----------------------------------|
| “F” | Operation on the front panel only |
| “o” | Operation of external I/O only |

14.3.3.2. Degas operation setting “dE”

Selects whether degassing ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if RS-485 communication is set.

| Display | Detail |
|---------|--------------------------------|
| “F” | Operation on front panel only |
| “o” | Operation of external I/O only |

14.3.3.3. Filament changeover setting “FL”

| | |
|--|--|
|  CAUTION | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |
|--|--|

Selects whether selection of filament 1/2 is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

Also the filament set on the front panel will be invalidated when operation is changed over to external I/O.

| Display | Detail |
|---------|--------------------------------|
| “0” | Operation of external I/O only |
| “1” | Setting of filament 1 |
| “2” | Setting of filament 2 |

14.4. Connection with the Sensor Unit

The table below gives the pin assignment in connecting to the sensor unit.

In connecting to the sensor unit, it is recommended to connect all pins below.

- * Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw
- * Connector for connection “SH2/ST2/SH200/ST200”: D-sub15 pin connector female, M2.6mm screw

| “SENSOR” | Description | Detail | Sensor unit |
|----------|--------------------------------------|--|-------------|
| 1 | 24VDC power supply | 24VDC power supply to the sensor unit | 1 |
| 2 | Error signal | Error signal is input. | 2 |
| 4 | Emission valid ^{*1} | Emission valid is input | 4 |
| 5 | Filament off | Filament off signal is output. | 5 |
| 6 | Filament1/2 changeover ^{*3} | Outputs filament1/2 changeover signal. | 6 |
| - | FIL power monitor ^{*3} | Not used | 7 |
| 8 | Pressure signal input+ | Pressure signal is input. | 8 |
| 9 | Power supply GND | Power supply GND to the sensor unit | 9 |
| 13 | Degas on | Degas on signal is output. | 13 |
| 15 | Pressure signal input- | Pressure signal is input. | 15 |
| Case | FG | Frame ground | Case |

*1: The emission valid signal is a function that outputs a signal as on (low) when the emission current of SH2/ST2/SH200/ST200 is within the specified range.

*2: Not use in ST2/ST200.

*3: This unit cannot use. The filament power monitor signal is a function that outputs a signal as on (low) when the power supplied to the filament of SH2/ST2/SH200/ST200 has exceed the specified value range.

14.5. Connection with External Devices

The table below gives the pin assignment in the connection to external devices.

- * Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|--------------------------------------|---|
| 2 | Error signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Emission valid | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Filament on | Actuated when shorted to GND |
| 6 | Filament1/2 changeover ^{*1} | Input a signal when selecting FIL2 |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS485+ output |
| 13 | Degas on | Actuated when shorted to GND |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

*1: Setting only firament1, if you used ST2/ST200.

14.6. Various Signals

14.6.1. Output voltage

The output voltage is output with + [8pin] of the I/O connector → GND [15pin]

$$P = 10^{ \{ (V - 7.25) / 0.75 + k \} \times C}$$

$$\longleftrightarrow V = 7.25 + 0.75 \times (\log (P / C) - k)$$

P: Pressure value

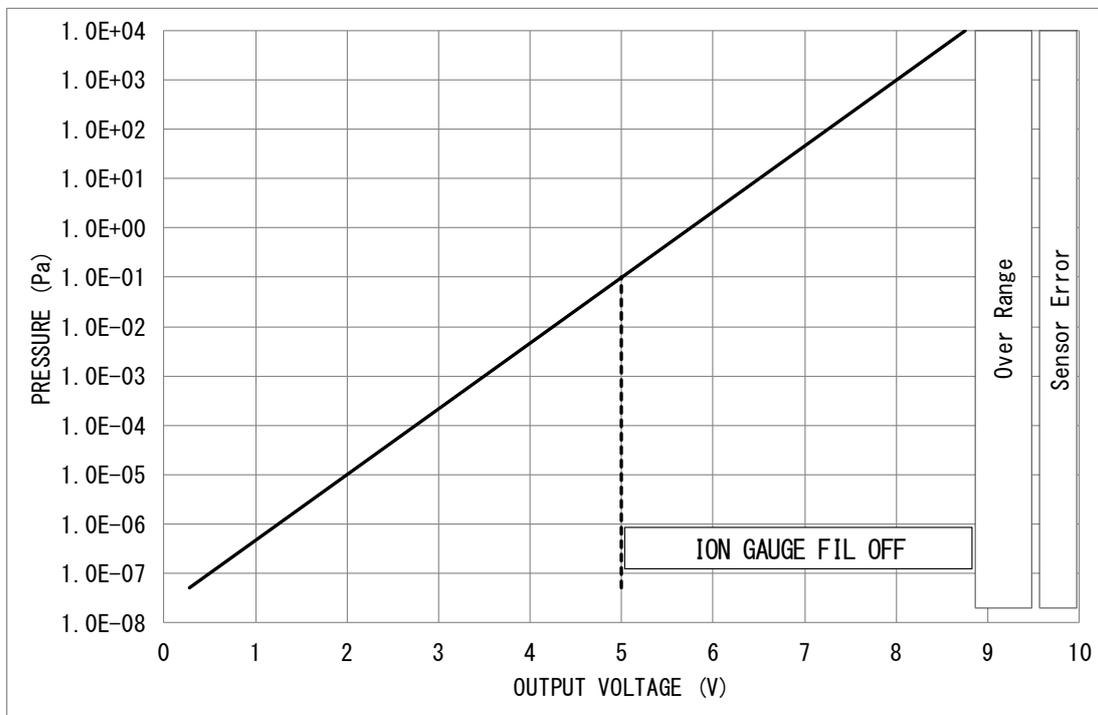
V: Measurement value output voltage (V)

C: Calculation value (Refer to section 18)

k: Conversion factor (Refer to the table below)

| Measurement Unit | k |
|------------------|--------|
| Pa | 2 |
| Torr | 0.1249 |
| mbar | 0 |

| Operating state | Analog output voltage |
|--|--|
| During normal measurements | Voltage corresponding to the measured pressure 0.27V to 8.75V |
| 1x10 ⁴ Pa or higher | 8.75V |
| SH2/ST2/SH200/ST200 gauge FIL OFF | Voltage corresponding to the measured by SPU 5V to 8.75V |
| SH2/ST2/SH200/ST200 error (Errors such as a filament break) | Voltage corresponding to the measured by SPU 5V to 8.75V |
| SPU error (Errors such as a filament break) | 9.9V or higher |
| Power supply voltage abnormality, sensor unit fault, etc. | 0.1V or less |



14.6.2. Filament off signal

Signal that turns off the filament. To turn off the filament, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

14.6.3. Degas on signal

Signal that turns on degassing. To turn it on, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

14.6.4. Filament1/2 changeover signal

| | |
|--|---|
|  CAUTION | Filament1/2 materials M-44/M-45/M-46: Both filament1 and filament2 are yttria-coated iridium wire. M-34/M-35/M-36: Filament1 is a yttria-coated iridium wire. Filament2 is a tungsten wire. |
|  CAUTION | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |

Signal that changes over filament1/2. To change it over to filament2, connect it to GND. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

14.6.5. Sensor error signal

Sensor errors are signals that are output when an error occurs on sensor units.

When SH2/ST2/SH200/ST200 is error, this unit displays pressure of Pirani gauge. When Pirani gauge is error, this unit displays “Err”.

When a sensor error occurs, the signal becomes low output

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

For more information about sensor error and actions in case of sensor error signal being turned on, refer to the sensor unit manual.

14.6.6. Emission valid signal

When this signal switches off (high), this unit cannot accurately measure pressure. The pressure is output as a reference value, but the setpoints do not operate.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

14.6.7. Setpoint

For how to adjust and use the setpoint, refer to section 7.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

14.6.8. RS-485 communication

For RS-485 communication, refer to section 22

15. Multi Ionization Gauge SH2/ST2/SH200/ST200 (SAU combination mode)

| | |
|--|--|
|  CAUTION | <u>The support model of SH2 becomes manufacturing numbers after 01000</u> If manufacturing number of SH2 is before 01000, this unit may not output setpoints. |
|  CAUTION | <u>We recommended a connection with the analog output type</u> When connecting to the serial communication type SH2-2/ST2-2/SH200-R/ST200-R, FIL ON, etc. cannot be performed with the sensor. Depending on the cable connection, there is a risk of damage to the multi ionization gauge SH2-2/ST2-2/SH200-R/ST200-R. |
|  CAUTION | <u>Sensor and SH2/ST2/SH200/ST200 connection cable</u> The cable to connect the sensor and the SH2/ST2/SH200/ST200 has a maximum length of 20m for the 24AWG. To use the sensor with a cable longer than 20m, directly connect the SH2/ST2 to a power supply or increase the cable diameter. |

This section describes the operation of the SH2/ST2/SH200/ST200 (SAU combination mode). Before reading this section, read the standard operating procedure in the foregoing sections.

15.1. Sensor Unit Setting: “SAU”

Turn on the power to this unit and make sure that “SAU” lights for several seconds.

To display others, press the  key several times within 3sec after turning on power, change the display to “SAU” and make it definite with the  key.

For more information about the sensor unit setting, refer to section 6.

15.2. Front Panel

15.2.1. Pressure display

| Status | Pressure indicator | LED |
|---|--|---------------------|
| In normal measurement | 5.0×10^{-8} Pa to $1.0 \times 10^{+5}$ Pa | |
| Below measurement pressure range | 0.0×10^{-8} Pa | |
| Above measurement pressure range | F.F $\times 10^{+F}$ Pa | |
| When error of SH2/ST2/SH200/ST200 (When error signal is input) | Pressure indication more than 1.0×10^{-1} Pa | Err LED lights |
| When error of Pirani gauge (When error signal is input) | Pressure indication more than $1.0 \times 10^{+4}$ Pa | Err LED lights |
| When error of Pirani gauge (When error signal is input) | Err (Setpoints off) | Err LED lights |
| When error of SAU (When error signal is not input) | Err (Setpoints off) | |
| SH2/ST2/SH200/ST200 emission valid off *1 | Display is pressure (Setpoints off) | Err LED blinking |
| When SH2/ST2/SH200/ST200 degassing is on | Pressure indication | DEG LED lights |
| SH2/ST2/SH200/ST200 FIL OFF | Pressure indication more than 1.0×10^{-1} Pa | ZERO LED lights |

*1: However, the error of SH2/ST2/SH200/ST200 is cleared by turning FIL off (Forced FIL OFF).

*: When a CALCULATION function is used, it displays to 10^{-11} at the minimum.

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

15.2.2. Description of front panel keys

| Inscription | Function | Remarks |
|-------------|----------------------------|--|
| PROG | Enters into program mode | Refer to section 5 and this section |
| ZERO | Not used | |
| DEG | Degassing ON/OFF operation | Cannot be operated when RS485 and external I/O are set |
| FIL | Filament off operation | Cannot be operated when RS485 and external I/O are set |

15.3. Setting Operation

15.3.1. Setting overview

The following settings are available for turning on the filament or degassing and for changing over the filament1/2.

| Setting | Overview |
|-----------------------------|--|
| RS-485 communication mode | Only RS-485 communication is available. |
| Front panel operation mode | Only front panel operation is available. |
| External I/O operation mode | Only external I/O operation is available |

15.3.2. RS-485 communication operation setting “L1”, “L2”

Selects if filament OFF, degassing ON/OFF or filament1/2 changeover is to be operated through RS-485 communication. Refer to section 22 for more information about the detailed setting of RS-485.

| Display | Details | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation on the front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only operation through RS-485 communication | |

15.3.3. Front panel, external I/O operation setting

15.3.3.1. Filament operation setting “Fi”

Selects whether filament off is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

| Display | Detail |
|---------|-----------------------------------|
| “F” | Operation on the front panel only |
| “o” | Operation of external I/O only |

15.3.3.2. Degas operation setting “dE”

Selects whether degassing ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if RS-485 communication is set.

| Display | Detail |
|---------|--------------------------------|
| “F” | Operation on front panel only |
| “o” | Operation of external I/O only |

15.3.3.3. Filament changeover setting “FL”

| | |
|--|--|
|  CAUTION | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |
|--|--|

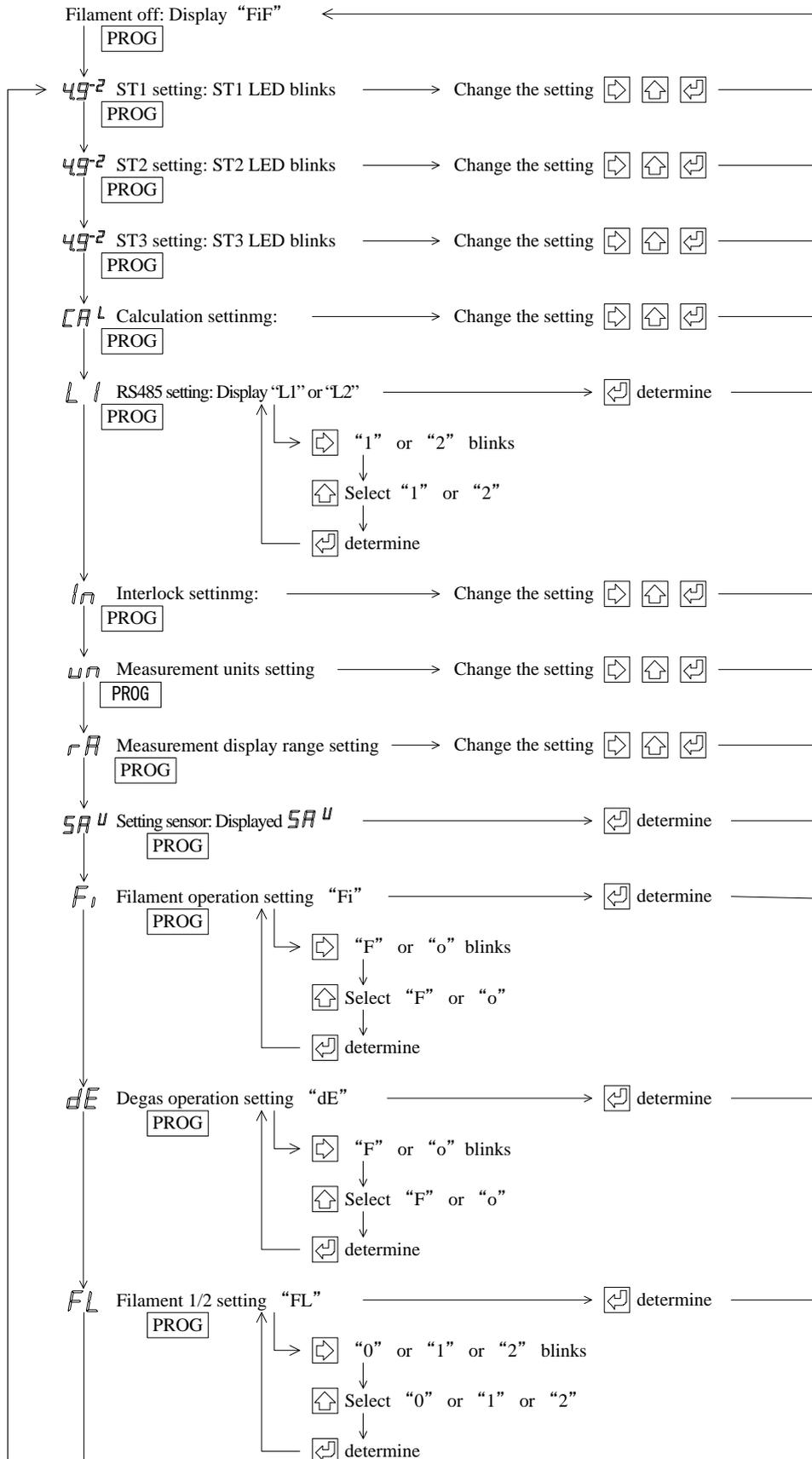
Selects whether selection of filament1/2 is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

Also the filament set on the front panel will be invalidated when operation is changed over to external I/O.

| Display | Detail |
|---------|--------------------------------|
| “0” | Operation of external I/O only |
| “1” | Setting of filament1 |
| “2” | Setting of filament2 |

15.3.4. Operation setting method

Press the program key to change over the set mode. Each press on the program key changes over the display as follows. If filament is on (local or remote), this unit cannot do filament setting, degas Setting, and filament1/2 setting.



15.4. Connection with The Sensor Unit

The table below gives the pin assignment in connecting to the sensor unit.

In connecting to the sensor unit, it is recommended to connect all pins below.

- * Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw
- * Connector for connection “SH2/ST2/SH200/ST200”: D-sub 15pin connector female, M2.6mm screw

| “SENSOR” | Description | Detail | Sensor unit |
|----------|--------------------------------------|--|-------------|
| 1 | 24VDC power supply | 24VDC power supply to the sensor unit | 1 |
| 2 | Error signal | Error signal is input. | 2 |
| 4 | Emission valid ^{*1} | Emission valid is input | 4 |
| 5 | Filament on | Filament on signal is output. | 5 |
| 6 | Filament1/2 changeover ^{*2} | Outputs filament1/2 changeover signal. | 6 |
| - | FIL power monitor ^{*3} | Not use | 7 |
| 8 | Pressure signal input | Pressure signal is input. | 8 |
| 9 | Power supply GND | Power supply GND to the sensor unit | 9 |
| 13 | Degas on | Degas on signal is output. | 13 |
| 15 | GND | GND of pressure signal and each signal | 15 |
| Case | FG | Frame ground | Case |

*1: The emission valid signal is a function that outputs a signal as on (low) when the emission current of SH2/ST2/SH200/ST200 is within the specified range.

*2: Not use in ST2/ST200.

*3: This unit cannot use. The filament power signal is a function that outputs a signal as on (low) when the power supplied to the filament of SH2/ST2/SH200/ST200 has exceeded the specified value range.

15.5. Connection with External Devices

The table below gives the pin assignment in the connection to external devices.

- * Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|--------------------------------------|---|
| 2 | Error signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Emission valid | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Filament on | Actuated when shorted to GND |
| 6 | Filament1/2 changeover ^{*1} | Input a signal when selecting FIL2 |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10 VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS-485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 13 | Degas ON | Actuated when shorted to GND |
| 15 | GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

*1: Setting only firament1, if you used ST2/ST200.

15.6. Various Signals

15.6.1. Output voltage

The output voltage is output with + [8pin] of the I/O connector → GND [15pin]

$$P = 10^{(V - 7.25) / 0.75 + k} \times C$$

$$\leftrightarrow V = 7.25 + 0.75 \times (\log(P / C - k))$$

P: Pressure value

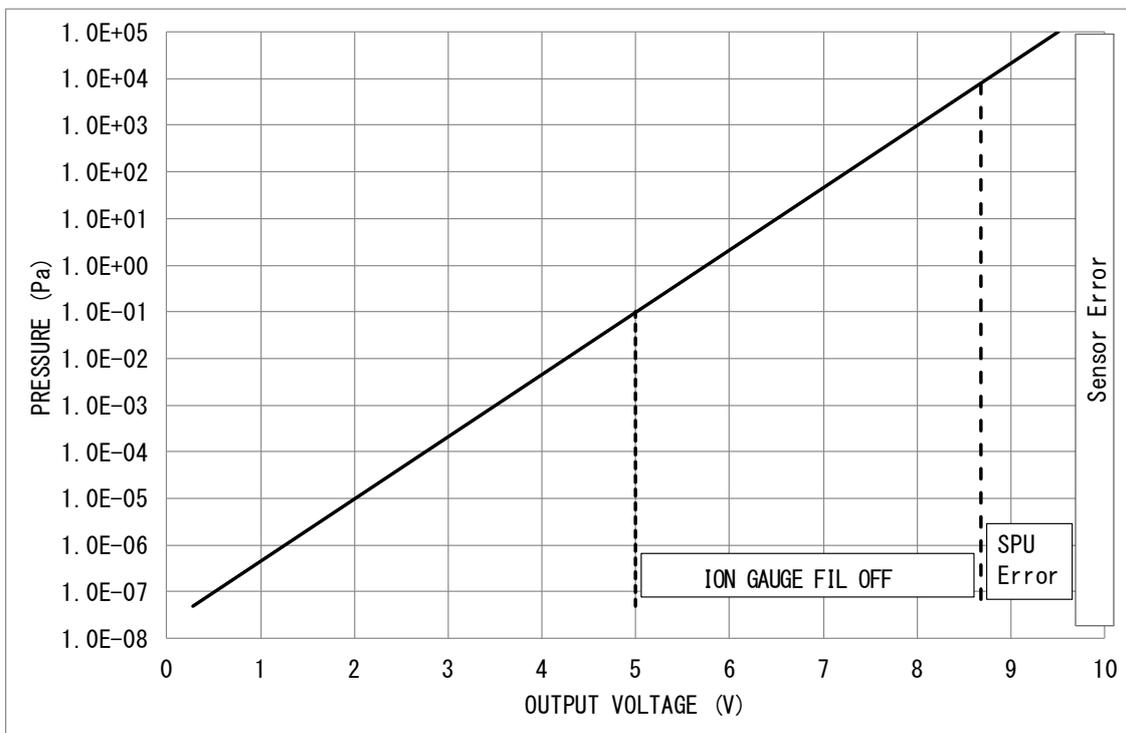
V: Measurement value output voltage (V)

C: Calculation value (Refer to section18)

k: Conversion factor (Refer to the table below)

| Measurement Unit | k |
|------------------|--------|
| Pa | 2 |
| Torr | 0.1249 |
| mbar | 0 |

| Operating state | Analog output voltage |
|--|---|
| During normal measurements | Voltage corresponding to the measured pressure 0.27V to 9.5V |
| Atmospheric pressure or higher | 9.5V |
| SH2/ST2/SH200/ST200 FIL OFF | Voltage corresponding to the measured by SPU 5V to 9.5V |
| SH2/ST2/SH200/ST200 error (Errors such as a filament break) | Voltage corresponding to the measured by SPU 5V to 9.5V |
| SPU error (Errors such as a filament break) | Voltage corresponding to the measured by SAU 8.677V to 9.5V |
| SAU error (Errors such as a filament break) | 9.9V or higher |
| Power supply voltage abnormality, sensor unit fault, etc. | 0.1V or less |



15.6.2. Filament off signal

Signal that turns off the filament. To turn off the filament, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

15.6.3. Degas on signal

Signal that turns on degassing. To turn it on, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

15.6.4. Filament1/2 changeover signal

| | |
|--|---|
|  CAUTION | Filament1/2 materials M-44/M-45/M-46: Both filament1 and filament2 are yttria-coated iridium wire. M-34/M-35/M-36: Filament1 is a yttria-coated iridium wire. Filament2 is a tungsten wire. |
| | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |

Signal that changes over filament1/2. To change it over to filament2, connect it to GND. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

15.6.5. Sensor error signal

Sensor errors are signals that are output when an error occurs on sensor units.

When SH2/ST2/SH200/ST200 is error, this unit displays pressure of Pirani gauge. When Pirani gauge is error, this unit displays “Err”

When a sensor error occurs, the signal becomes low output.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

For more information about sensor error and actions in case of sensor error signal being turned on, refer to the sensor unit manual.

15.6.6. Emission valid signal

When this signal switches off (high), this unit cannot accurately measure pressure. The pressure is output as a reference value, but the setpoints do not operate.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

15.6.7. Setpoint

For how to adjust and use the setpoint, refer to section 7.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

15.6.8. RS-485 communication

For RS-485 communication, refer to section 22.

16. MULTI IONIZATION GAUGE SH2/ST2/SH200/ST200 (SWU COMBINATION MODE)

| | |
|--|--|
|  CAUTION | <u>The support model of SH2 becomes manufacturing numbers after 01000</u> If manufacturing number of SH2 is before 01000, this unit may not output setpoints. |
|  CAUTION | <u>We recommended a connection with the analog output type</u> When connecting to the serial communication type SH2-2/ST2-2/SH200-R/ST200-R, FIL ON, etc. cannot be performed with the sensor. Depending on the cable connection, there is a risk of damage to the multi ionization gauge SH2-2/ST2-2/SH200-R/ST200-R. |
|  CAUTION | <u>Sensor and SH2/ST2/SH200/ST200 connection cable</u> The cable to connect the sensor and the SH2/ST2/SH200/ST200 has a maximum length of 20m for the 24AWG. To use the sensor with a cable longer than 20m, directly connect the SH2/ST2 to a power supply or increase the cable diameter. |

This section describes the operation of the SH2/ST2/SH200/ST200 (SWU combination mode). Before reading this section, read the standard operating procedure in the foregoing sections.

16.1. Sensor Unit Setting: “SAU”

Turn on the power to this unit and make sure that “SAU” lights for several seconds.

To display others, press the  key several times within 3sec after turning on power, change the display to “SAU” and make it definite with the  key.

For more information about the sensor unit setting, refer to Section 6.

16.2. Front Panel

16.2.1. Pressure display

| Status | Pressure indicator | LED |
|---|---|---------------------|
| In normal measurement | 5.0×10^{-8} Pa to $1.0 \times 10^{+5}$ Pa | |
| Below measurement pressure range | 0.0×10^{-8} Pa | |
| Above measurement pressure range | F.F $\times 10^{+F}$ Pa | |
| When error of SH2/ST2/SH200/ST200 (When error signal is input) | Pressure indication more than 1.0×10^{-1} Pa | Err LED lights |
| When error of Pirani gauge (When error signal is input) | Err (Setpoints off) | Err LED lights |
| When error of Pirani gauge (When error signal is not input) | Err (Setpoints off) | |
| SH2/ST2/SH200/ST200 emission valid OFF *1 | Display is pressure (Setpoints off) | Err LED blinking |
| When SH2/ST2/SH200/ST200 degassing is on | Pressure indication | DEG is lit |
| SH2/ST2/SH200/ST200 FIL off | Pressure indication more than 1.0×10^{-1} Pa | |

*1: However, the error of SH2/ST2/SH200/ST200 is cleared by turning FIL off (Forced FIL OFF).

*: When a CALCULATION function is used, it displays to 10^{-11} at the minimum.

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

16.2.2. Description of front panel keys

| Inscription | Function | Remarks |
|---|----------------------------|--|
|  | Enters into program mode | Refer to section 5 and this section |
|  | Not used | |
|  | Degassing ON/OFF operation | Cannot be operated when RS485 and external I/O are set |
|  | Filament off operation | Cannot be operated when RS485 and external I/O are set |

16.3. Setting Operation

16.3.1. Setting overview

The following settings are available for turning on the filament or degassing and for changing over the filament1/2.

| Setting | Overview |
|-----------------------------|--|
| RS-485 communication mode | Only RS-485 communication is available |
| Front panel operation mode | Only front panel operation is available |
| External I/O operation mode | Only external I/O operation is available |

16.3.2. RS-485 communication operation setting “L1”, “L2”

Selects if filament off, degassing ON/OFF or filament1/2 changeover is to be operated through RS-485 communication. Refer to section 22 for more information about the detailed setting of RS-485.

| Display | Details | Remarks |
|---------|---|-------------------------------|
| “L1” | Operation on the front panel and external I/O | RS-485: Pressure reading only |
| “L2” | Only operation through RS-485 communication | |

16.3.3. Front panel, external I/O operation setting

16.3.3.1. Filament operation setting “Fi”

Selects whether filament OFF is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

| Display | Detail |
|---------|-----------------------------------|
| “F” | Operation on the front panel only |
| “o” | Operation of external I/O only |

16.3.3.2. Degas operation setting “dE”

Selects whether degassing ON/OFF is to be operated on the front panel or with external I/O. This function will be invalidated if RS-485 communication is set.

| Display | Detail |
|---------|--------------------------------|
| “F” | Operation on front panel only |
| “o” | Operation of external I/O only |

16.3.3.3. Filament changeover setting “FL”

| | |
|--|--|
|  CAUTION | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |
|--|--|

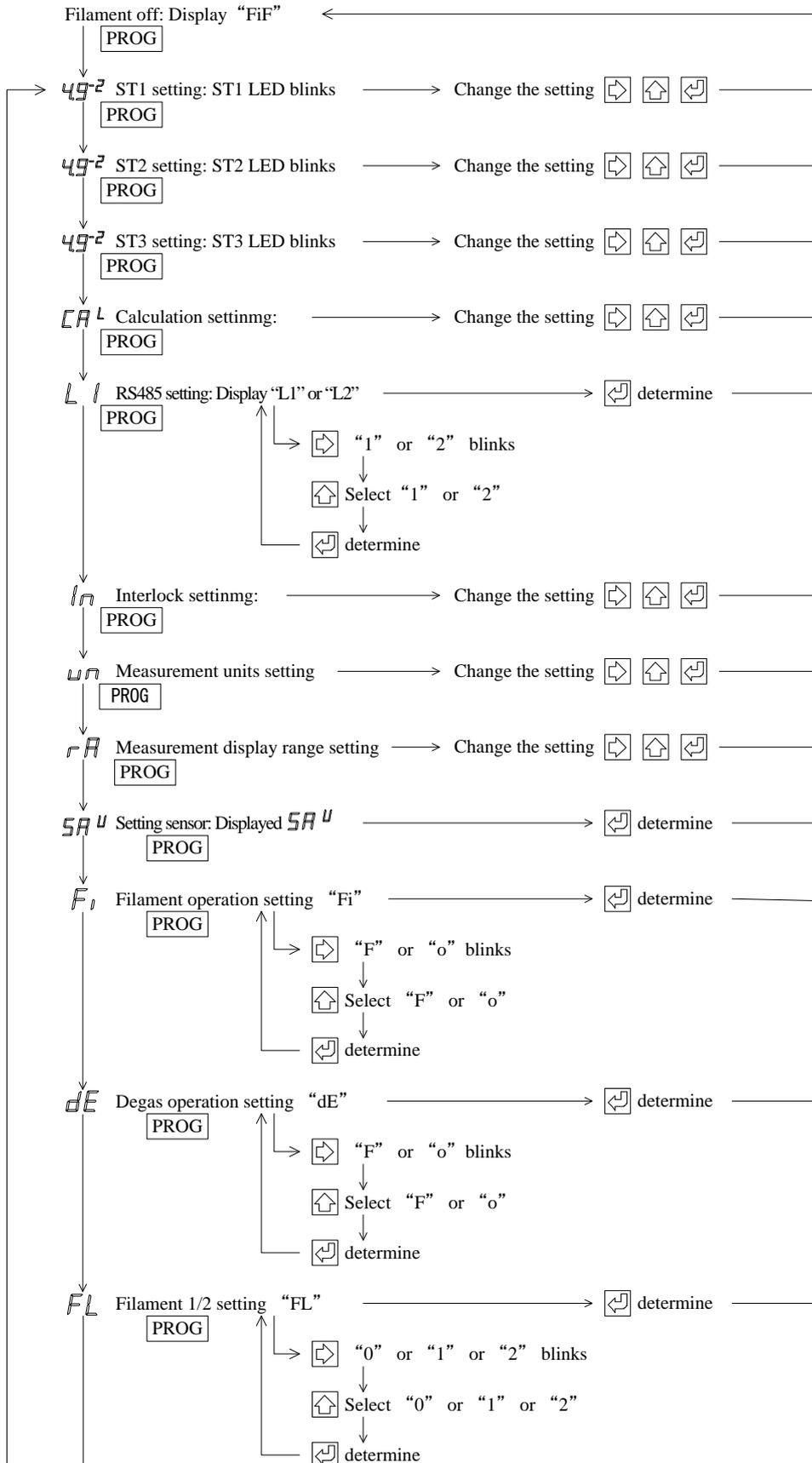
Selects whether selection of filament1/2 is to be operated on the front panel or with external I/O. This function will be invalidated if it is set at RS-485 communication.

Also the filament set on the front panel will be invalidated when operation is changed over to external I/O.

| Display | Detail |
|---------|--------------------------------|
| “0” | Operation of external I/O only |
| “1” | Setting of filament1 |
| “2” | Setting of filament2 |

16.3.4. Operation setting method

Press the program key to change over the set mode. Each press on the program key changes over the display as follows. If filament is on (local or remote), this unit cannot do filament setting, degas setting, and filament1/2 setting.



16.4. Connection with The Sensor Unit

The table below gives the pin assignment in connecting to the sensor unit.

In connecting to the sensor unit, it is recommended to connect all pins below.

- * Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw
- * Connector for connection “SH2/ST2/SH200/ST200”: D-sub15pin connector female, M2.6mm screw

| “SENSOR” | Description | Detail | Sensor unit |
|----------|--------------------------------------|--|-------------|
| 1 | 24VDC power supply | 24VDC power supply to the sensor unit | 1 |
| 2 | Error signal | Error signal is input. | 2 |
| 4 | Emission valid ^{*1} | Emission valid is input | 4 |
| 5 | Filament off | Filament off signal is output. | 5 |
| 6 | Filament1/2 changeover ^{*2} | Outputs filament1/2 changeover signal. | 6 |
| - | FIL power monitor ^{*3} | Not used | 7 |
| 8 | Pressure signal input+ | Pressure signal is input. | 8 |
| 9 | Power supply GND | Power supply GND to the sensor unit | 9 |
| 13 | Degas on | Degas on signal is output. | 13 |
| 15 | Pressure signal input- | Pressure signal is input. | 15 |
| Case | FG | Frame ground | Case |

*1: The emission valid signal is a function that outputs a signal as on (low) when the emission current of SH2/ST2/SH200/ST200 is within the specified range.

*2: Not use in ST2/ST200.

*3: This unit cannot use. The filament power signal is a function that outputs a signal as on (low) when the power supplied to the filament of SH2/ST2/SH200/ST200 has exceed the specified value range.

16.5. Connection with External Devices

The table below gives the pin assignment in the connection to external devices.

- * Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|--------------------------------------|---|
| 2 | Error signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 4 | Emission valid | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 5 | Filament on | Actuated when shorted to GND |
| 6 | Filament1/2 changeover ^{*1} | Input a signal when selecting FIL2 |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication R-S485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 13 | Degas on | Actuated when shorted to GND |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

*1: Setting only firament1, if you used ST2/ST200.

16.6. Various Signals

16.6.1. Output voltage

The output voltage is output with + [8pin] of the I/O connector → GND [15pin]

$$P = 10^{ \left\{ (V - 7.25) / 0.75 + k \right\} \times C}$$

$$\longleftrightarrow V = 7.25 + 0.75 \times (\log (P / C) - k)$$

P: Pressure value

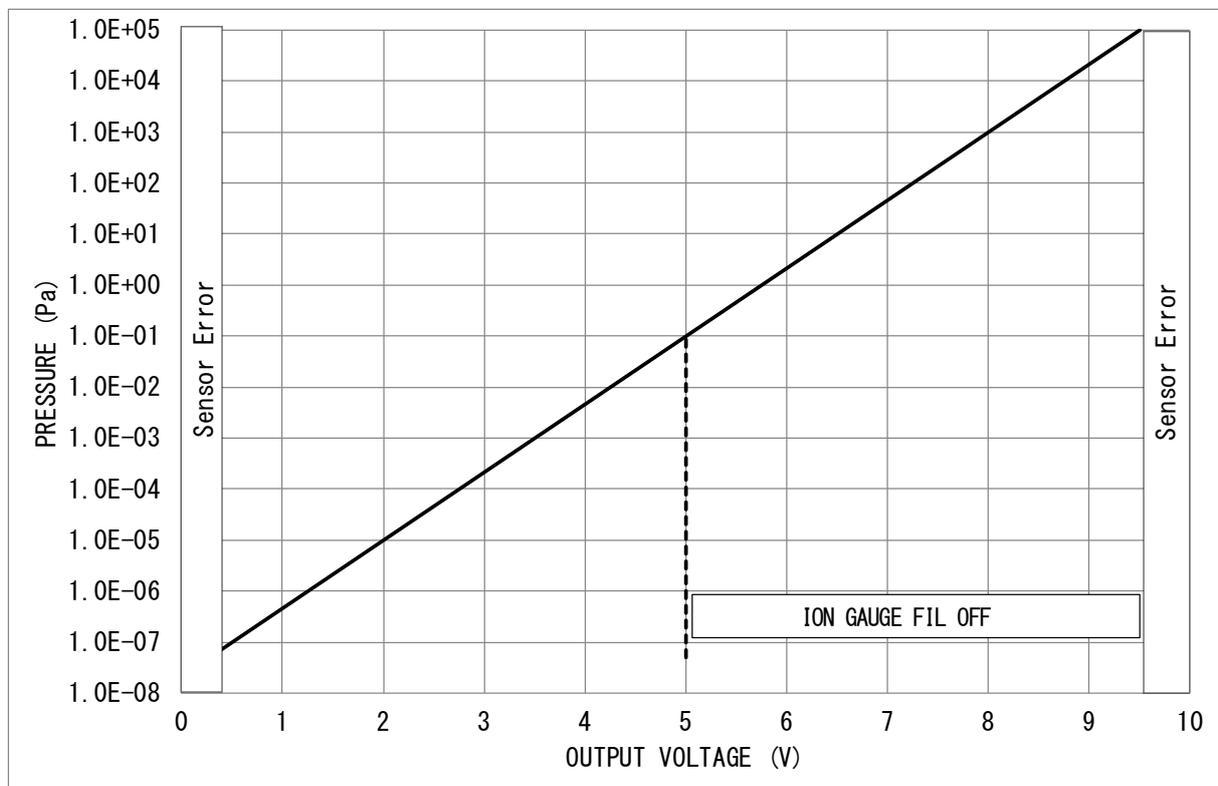
V: Measurement value output voltage (V)

C: Calculation value (Refer to section 18)

k: Conversion factor (Refer to the table below)

| Measurement Unit | k |
|------------------|--------|
| Pa | 2 |
| Torr | 0.1249 |
| mbar | 0 |

| Operating state | Analog output voltage |
|--|---|
| During normal measurements | Voltage corresponding to the measured pressure 0.27V to 9.5V |
| Atmospheric pressure or higher | 9.5V or higher |
| SH2/ST2/SH200/ST200 FIL OFF | Voltage corresponding to the measured by SWU 5V to 9.5V |
| SH2/ST2/SH200/ST200 error (Errors such as a filament break) | Voltage corresponding to the measured by SWU 5V to 9.5V |
| SPU error (Errors such as a filament break) | 9.9V or higher |
| Power supply voltage abnormality, sensor unit fault, etc. | 0.1V or less |



16.6.2. Filament off signal

Signal that turns off the filament. To turn off the filament, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

16.6.3. Degas on signal

Signal that turns on degassing. To turn it on, connect it to GND with the external switch. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

16.6.4. Filament 1/2 changeover signal

| | |
|--|---|
|  CAUTION | Filament1/2 materials M-44/M-45/M-46: Both filament1 and filament2 are yttria-coated iridium wire. M-34/M-35/M-36: Filament1 is a yttria-coated iridium wire. Filament2 is a tungsten wire. |
| | Setting only filament1, if you used ST2/ST200 ST2/ST200 has only one filament. Setting only filament1. |

Signal that changes over filament1/2. To change it over to filament2, connect it to GND. In the case of front panel operation or RS-485 communication setting, input of this signal will be invalid.

16.6.5. Sensor error signal

Sensor errors are signals that are output when an error occurs on sensor units.

When SH2/ST2/SH200/ST200 is error, this unit displays pressure of Pirani gauge. When Pirani gauge is error, this unit displays “Err”

When a sensor error occurs, the signal becomes low output

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

For more information about sensor error and actions in case of sensor error signal being turned on, refer to the sensor unit manual.

16.6.6. Emission valid signal

When this signal switches off (high), this unit cannot accurately measure pressure. The pressure is output as a reference value, but the setpoints do not operate.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

16.6.7. Setpoint

For how to adjust and use the setpoint, refer to section 7.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

16.6.8. RS-485 communication

For RS-485 communication, refer to Section 22.

17. CCM SERIES CERAMIC CAPASITANCE MANOMETER

This section describes the operation of the CCMT-A series, CCMT-D series and CCMH-A series ceramic capacitance manometers.

Before reading this section, read the standard operating procedure in the preceding sections.

17.1. Sensor Unit Setting

Turn on the power to this unit and make sure that the following display lights for several seconds.

For display of others, change the setting as shown below, referring to section 6.

| Display | Sensor unit | | |
|---------|-------------|------------|------------|
| Cn3 | CCMT-1000A | CCMT-1000D | CCMH-1000A |
| Cn2 | CCMT-100A | CCMT-100D | CCMH-100A |
| Cn1 | CCMT-10A | CCMT-10D | CCMH-10A |
| Cn0 | - | CCMT-1D | CCMH-1A |

17.2. Front Panel Display

17.2.1. Pressure display

| State | Pressure indicator | LED |
|---|--|-----------------|
| In normal measurement | $0.0 \times 10^{+N-3}$ Pa to $1.3 \times 10^{+N}$ Pa | |
| Below measurement pressure range | Display by blinking | |
| Above measurement pressure range | FFF | |
| When zero point adjustment is completed | $0.0 \times 10^{+N-3}$ Pa | ZERO LED lights |
| When zero point adjustment is reset | Pressure indication | ZERO LED lights |
| When sensor unit is not connected | - - - | Err LED lights |

17.2.2. Front panel operation

| Inscription | Function | Remarks |
|-------------|------------------------------|--------------------------------------|
| PROG | Enters into the program mode | Refer to Section 5 and this section. |
| ZERO | Makes zero point adjustment | |
| DEG | Not used | |
| FIL | Not used | |

17.3. Operation setting

For adjustment of the zero point, the following settings are available.

| Setting | Overview |
|-----------------------------|---|
| Front panel operation mode | Only operation on front panel is possible |
| External I/O operation mode | Only external I/O can be operated |
| RS-485 communication mode | Only RS-485 communication can be operated |

17.3.1. RS-485 communication operation setting “L1”, “L2”

Selects whether RS-485 communication is to be used or not.

Refer to section 22 for the detailed setting of RS-485.

| Display | Detail | Remarks |
|---------|--|------------------------------|
| “L1” | Operation on the front panel or external I/O | RS-485:Pressure reading only |
| “L2” | Only RS-485 communication can be operated | |

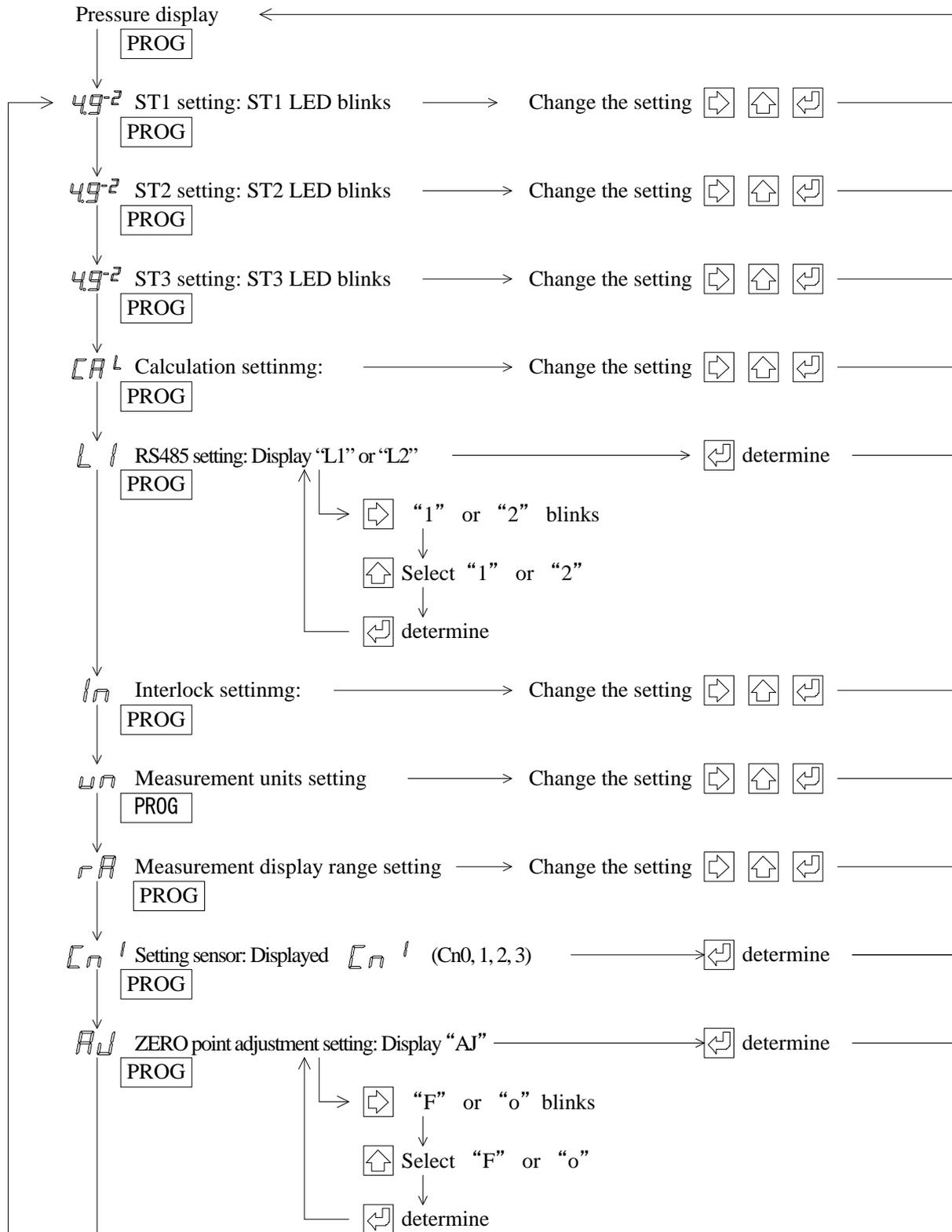
17.3.2. Front panel and external I/O operation setting “AJ”

Selects whether execution of zero point adjustment is to be made on the front panel or by external I/O.

| Display | Detail |
|---------|-------------------------------|
| “F” | Operation on front panel only |
| “O” | Operation of I/O only |

17.3.3. Setting method

Press the **PROG** key to change over the setting mode. Each press on the program key changes the display as follows.



17.4. Connection to Sensor Unit

The table below gives pin assignment in the connection with the sensor unit. It is recommended to connect all of the following pins in connecting to the sensor unit.

* Connector for connection “SENSOR”: D-sub 15pin connector male, M2.6mm screw

* Connector for connection “CCM”: D-sub 15pin connector female, M2.6mm screw

| “SENSOR” | Description | Remarks | Sensor unit |
|----------|------------------------|-----------------------------------|-------------|
| 1 | 24VDC power supply | 24VDC power supply to sensor unit | 11 |
| 8 | Pressure signal input+ | Pressure signal is input | 2 |
| 9 | Power supply GND | Power GND to the sensor unit | 5 |
| 15 | Pressure signal input- | Pressure signal is input | 12 |
| Case | FG | Frame ground | Case |

17.5. Connection to external device

The table below gives the pin assignment in connecting to external device.

* Connector for connection “I/O”: D-sub 15pin connector female, M2.6mm screw

| “I/O” | Description | Remarks |
|-------|----------------------------|---|
| 3 | Setpoint1 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 7 | Setpoint3 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 8 | Pressure signal output+ | 0V to 10VDC |
| 9 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| 10 | RS485- | Serial communication RS-485- output |
| 11 | Setpoint2 actuating signal | Lo when actuated, 30VDC _{MAX} , 50mA _{MAX} , 70mW |
| 12 | RS485+ | Serial communication RS-485+ output |
| 15 | Signal GND | GND of pressure signal, burnout signal, setpoint, etc. |
| Case | FG | Frame ground |

17.6. Signals

17.6.1. Output voltage

Output voltage is output from +[pin8] of the I/O connector to GND [pin15].

$$P = V \times k \times C \times m \quad \longleftrightarrow \quad V = P / k / C / m$$

P: Pressure value

V: Measurement value output voltage (V)

C: Calculation value (Refer to section 18)

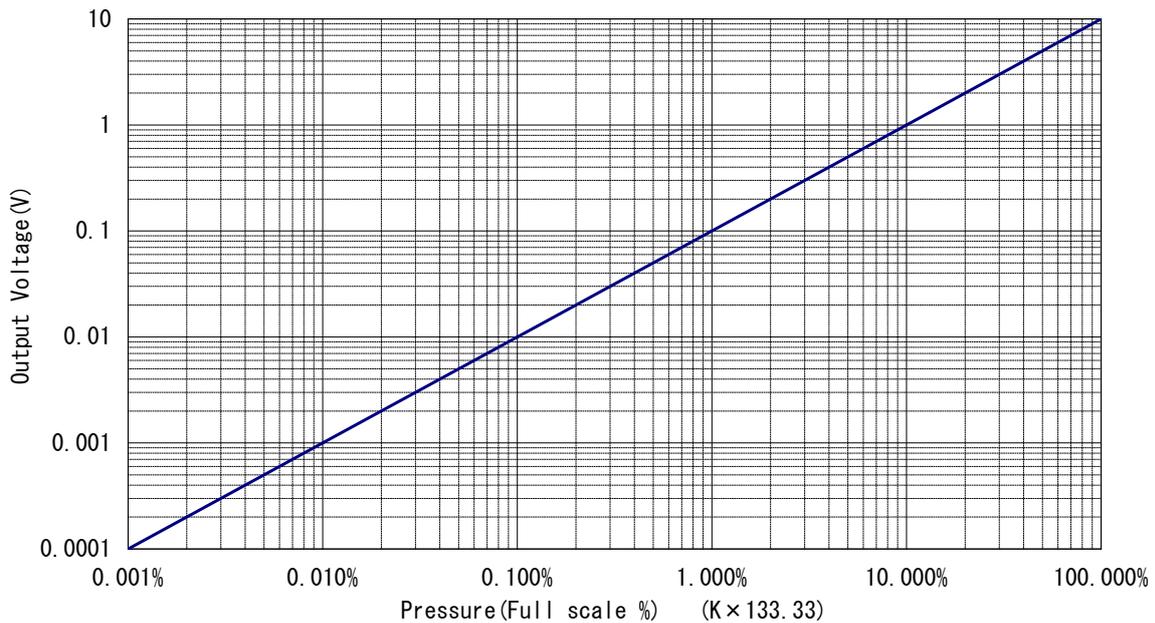
k: Conversion factor (Refer to the table below)

m: Factor of sensor type (Refer to the table below)

| m | Type of sensor | | |
|-----|----------------|------------|------------|
| | 1000 | CCMT-1000A | CCMT-1000D |
| 100 | CCMT-100A | CCMT-100D | CCMH-100A |
| 10 | CCMT-10A | CCMT-10D | CCMH-10A |
| 1 | | CCMT-1D | CCMH-1A |

| Measurement unit | k |
|------------------|--------|
| Pa | 13.33 |
| Torr | 0.1 |
| mbar | 0.1333 |

| State | Measurement value output voltage | Remarks |
|-------------------------------|--|-----------------------|
| In normal measurement | Voltage corresponding to measured pressure | |
| Above measurable higher limit | 10 V | The display is “FFF”. |
| Below measurable lower limit | 0 V | The display blinks. |



17.6.2. Setpoint

Refer to section 7 for how to adjust and use the setpoint.

Photocoupler rating: 30V_{MAX}, 50mA_{MAX}, 70mW

17.6.3. RS-485 communication

Refer to section 22 for RS-485 communication.

17.7. ZERO Point Adjustment

Zero point can be adjusted by the unit for ceramic capacitance manometer setting. It can be done from the front panel, external I/O, or RS485.

ZERO point adjustment range: Voltage from sensor unit = within $\pm 20\text{mV}$

Pressure value = within $\pm 2.6 \times 10^{+N-3}\text{Pa}$

17.7.1. Operation front panel

ZERO point adjustment: Hold down the “ZERO” switch for 1sec or more.

ZERO point reset : Hold down the “ZERO” switch for 3sec or more.

17.7.2. Operation external I/O

ZERO point adjustment: Turn on (short) “ZERO” from I/O for 1sec or more

ZERO point reset : Turn on (short) “ZERO” from I/O for 3sec or more

17.7.3. RS-485 communication

Refer to section 22 for RS-485 communication.

18. CALCULATING FUNCTION



CAUTION

Display of 10^{-10} , 10^{-11}

10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

CALCULATION function (Hereafter, it abbreviates to CAL) powers desired value (from $1.0 \times 10^{-3} \sim 1.0 \times 10^{+3}$) to the measured pressure value, and reflect to the display unit.

18.1. Display Pressure Value in CAL Function

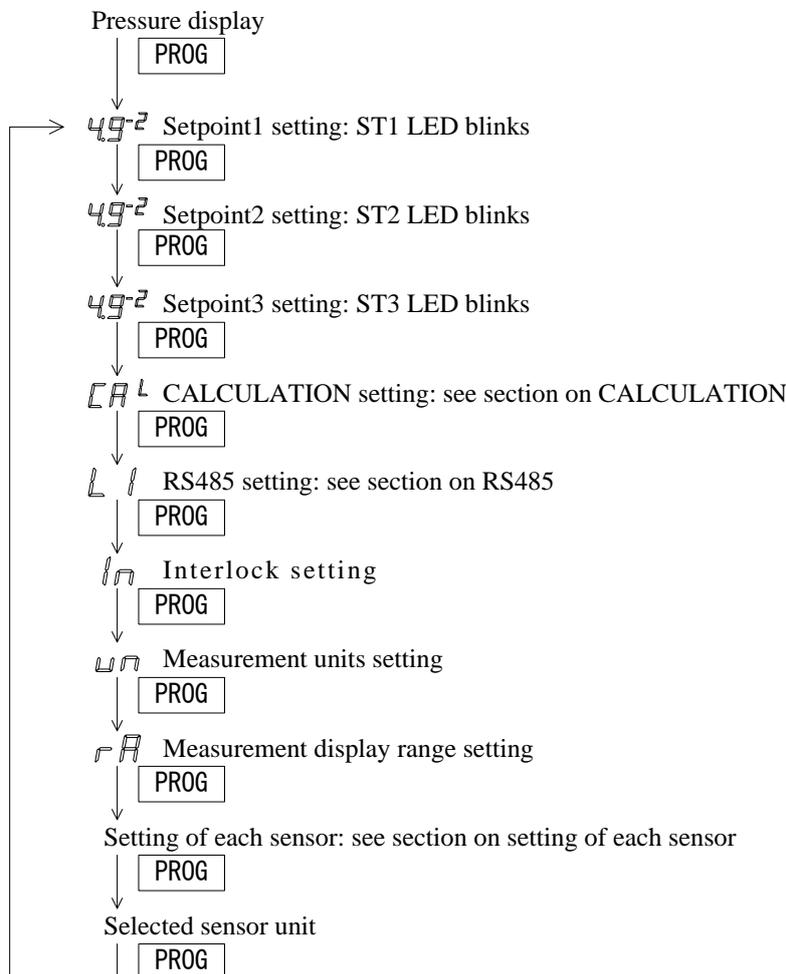
Displayed pressure value = Actual measured pressure \times CAL set value

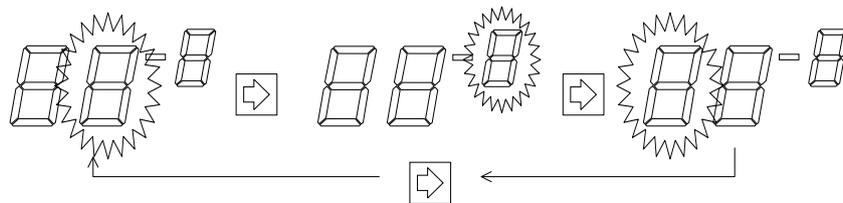
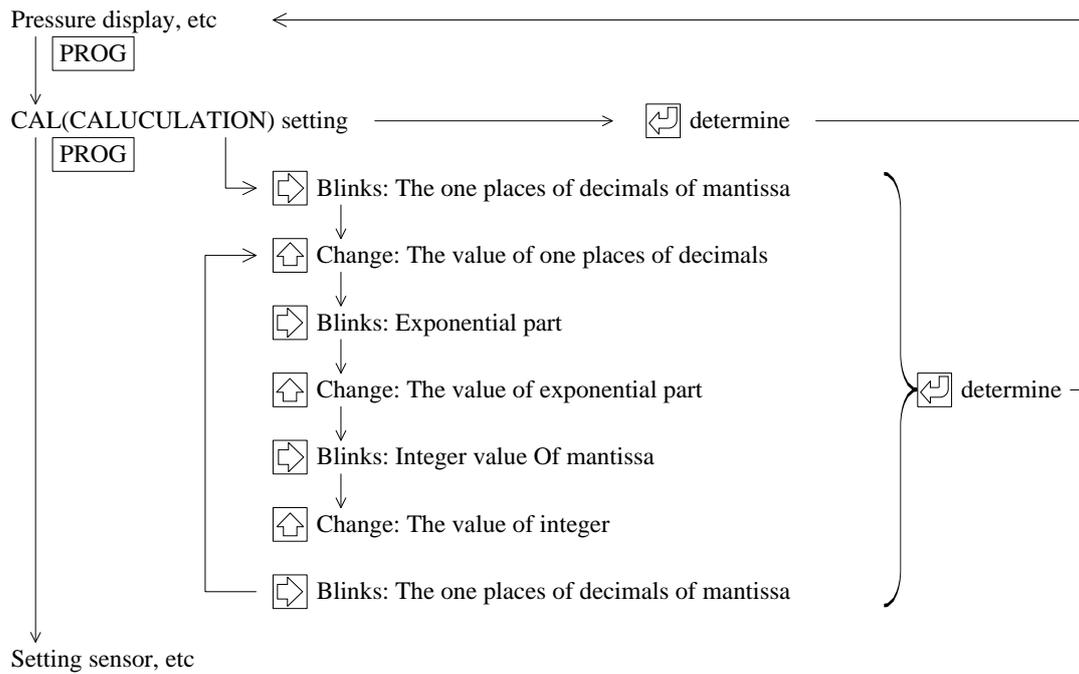
Please be aware that not only the displayed pressure value, but also the output voltage changes. 10^{-10} is “A (A of capital letter)”, 10^{-11} is “b (B of small letter)”. Please note “b (B of small letter)” to make a mistake as '6' of the figure.

18.2. Output voltage in CAL function mode

Please refer to each chapter.

18.3. Setting CAL value





18.4. Specific Sensitivity Value of Gas in Hot Cathode Ionization Gauge
Please refer to each manual.

18.5. CAL Value of Measurement Unit

| measurement unit | CAL value |
|------------------|----------------------|
| Pa | $1.0 \times 10^{+0}$ |
| Torr | 7.5×10^{-3} |
| mbar | 1.0×10^{-2} |

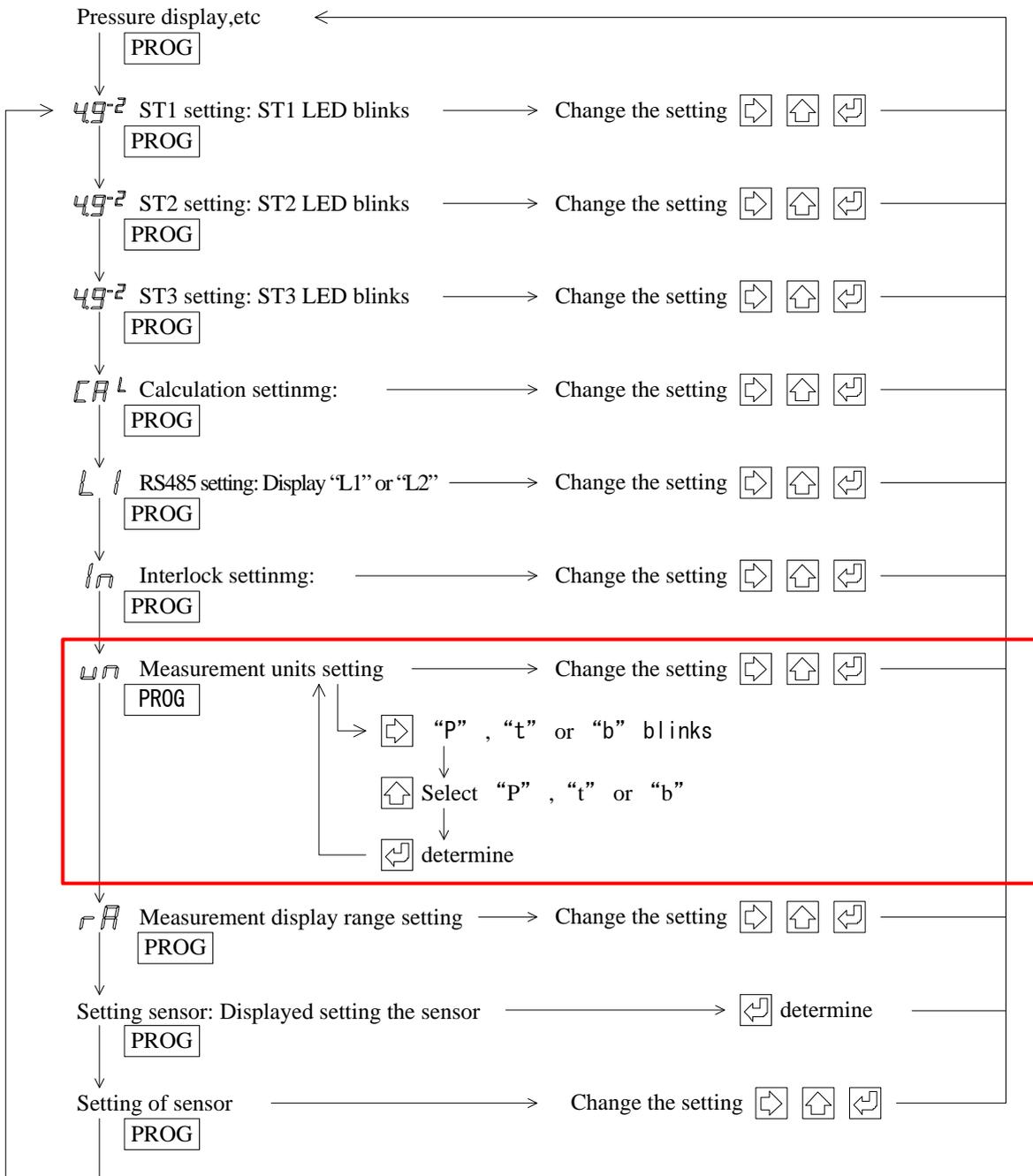
20. MEASUREMENT UNITS FUNCTION

20.1. Measurement Units Setting

Measurement units setting can only be changed from the front panel control.

| method | Operation |
|---------|---|
| Setting | PROG , set the measurement units “un” to “P”, “t” or “b” |

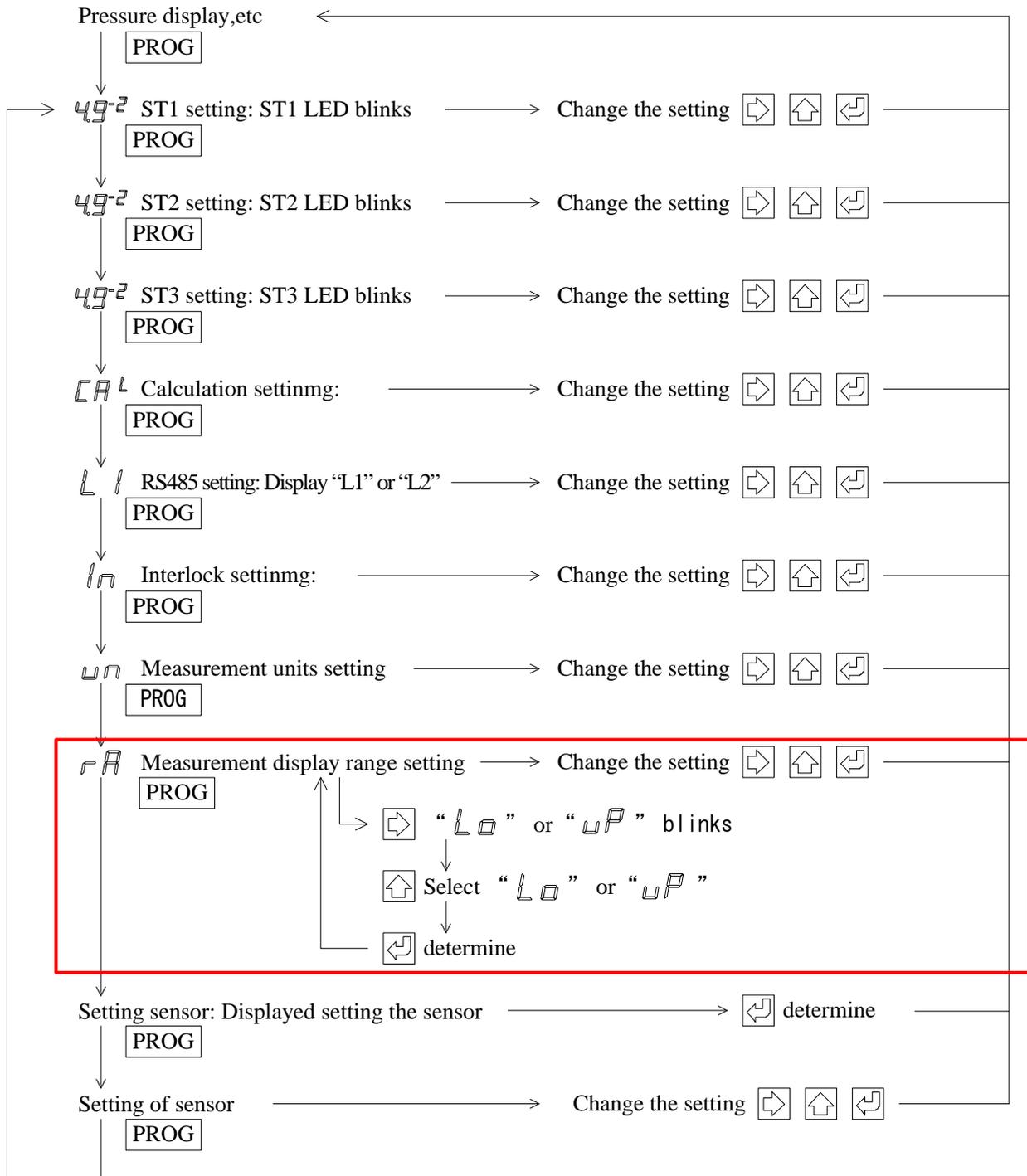
| Display | Detail |
|---------|--------|
| “P” | Pa |
| “t” | Torr |
| “b” | mbar |



21. MEASUREMENT DISPLAY RANGE SETTING

The pressure measurement display setting is the function which sets the range which measurement of the pressure. Indication lower than the lower limit which isn't indicated beyond the upper limit value isn't done.

21.1. Measurement display Range rA Setting



22. RS-485

| | |
|--|---|
|  CAUTION | <u>Caution in laying cables</u> When laying transmission lines for communication in the unit, see to it that they are not in the proximity of, or parallel to, the power line, high voltage line, high frequency line, etc. Failure to comply with this caution can cause malfunction. |
|  CAUTION | <u>Remote host</u> Use a noise-immune isolation for the remote host like PC, sequencer, etc. Otherwise, malfunction or failure can result. |

This section describes how to set and use RS-485.

22.1. Communication Specifications

22.1.1. Standard specifications

| | |
|-----------------------------------|----------------------|
| Two-wire system | |
| Half duplex | |
| Start-stop synchronization system | |
| ASCII code | |
| Transmission distance | 1200m* |
| Maximum number of connections | 32 (including host) |
| Baud rate | 9600/19200/38400 bps |

*: Maximum cable length is 1200m in the RS-485 standard.

Please check a specification of remote host and an environmental noise if you use the cable of 30m or more.

22.1.2. Communication setting

| | |
|---------|--------|
| DATA | 8 bits |
| Parity | None |
| Stopbit | 1 bit |

* Change over the mode to the receiving state within 20msec after sending data.

* Set the time-out before receiving data at 150msec or more.

* After receiving data, send the next data with an interval of 50msec or more.

22.2. Setting

22.2.1. RS-485 communication setting "L2"

To use RS-485, it is necessary to set communication at "L2".

| Display | Detail |
|---------|--|
| "L1" | Operation on front panel external I/O. |
| "L2" | Only RS-485 is operated. |

22.2.2. Baud rate setting

The table below gives the baud rate settings.

| Display | Detail |
|---------|-----------|
| 960 | 9600 bps |
| 192 | 19200 bps |
| 384 | 38400 bps |

22.2.3. Address setting

Address can be set from 01 to 32.

* Note that remote host may be allocated to 00.

* The maximum number of nodes is 32 per line, including the host.

* Settings are validated as and when necessary.

22.2.4. Setting the checksum collating function

Checksum collating function checks if all the data sent and received have been acquired.

| Display | Detail |
|---------|---------------------------|
| “o” | Checksum is collated. |
| “F” | Checksum is not collated. |

[Checksum off]

This instrument receives the checksum value of the data on the host side, but does not collate it with command data. Whatever the checksum data is, it is returned according to it if only the command is correct. (The checksum value of the data on the host side can be communicated as fixed to “00” or other.)

[Checksum on]

This instrument receives the checksum value of the data on the host side and collates it with command data. If any error occurs in sending/receiving data as a result of collation, it is returned as “n” and no action is taken against the command. If the result of collation agrees with the command data, it is returned accordingly.

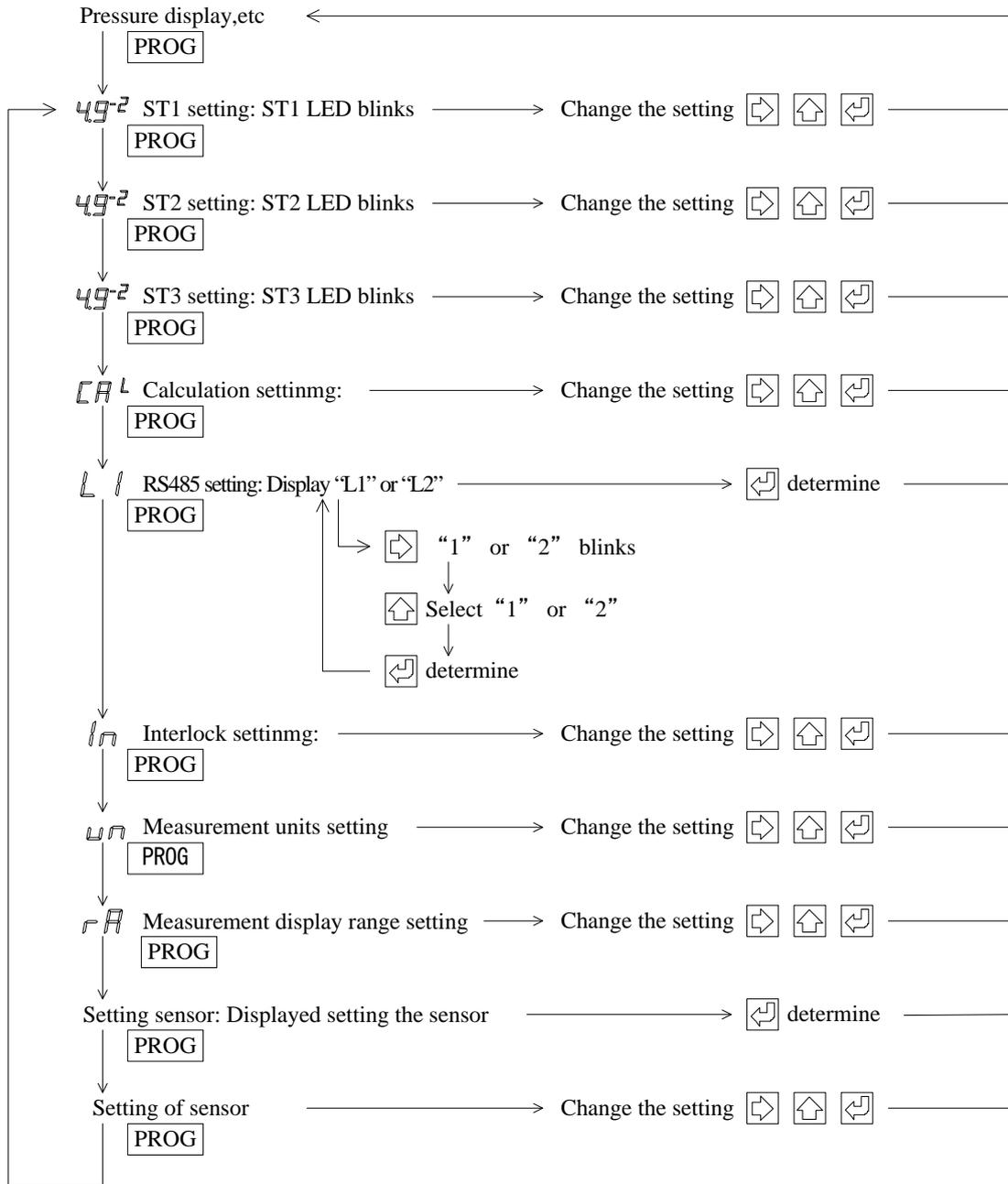
22.2.5. Setting the terminator

If the total length of the connected cable is 15m or more or if the frequency of communication errors is high, it is recommended to install a terminator in the terminating device. Turn it on on the terminating device of the transmission line.

| Display | Detail |
|---------|---------------------------|
| “o” | Termination resistance |
| “F” | No termination resistance |

22.2.6. Setting method

Press the **PROG** key to change over the setting mode. Each press on the program key changes the display as follows.



22.3. Standard Data Format

The table below gives the standard data sending/receiving format.

| | | | | | | | | | | | |
|---|-----|-----|-----|----|-------|----|----|----|------|------|----|
| : | AD0 | AD1 | CMD | D0 | | Dn | SH | SL | CHKH | CHKL | CR |
|---|-----|-----|-----|----|-------|----|----|----|------|------|----|

- : Colon
- AD0 Device address high order (0 - 9)
- AD1 Device address low order (0 - 9)
- CMD Various commands (note uppercase character/lowercase character)
- D0 Data
- Dn Data
- SH High order of status
- SL Low order of status
- CHKH High order of checksum (0 - 9, A - F)
- CHKL Low order of checksum (0 - 9, A - F)
- CR Carriage return

- * A command consists of uppercase characters and lowercase characters of alphanumeric characters.
- * Checksum is an exclusive logic sum (XOR) from AD0 to SL.
- * Convert all with the ASCII code.

22.3.1. Command list

| Command | Description | Command | Description |
|---------|------------------------------------|---------|--|
| D | Reads measurement value and status | 1W | Writes setpoint1 |
| SR | Reads status | 2W | Writes setpoint2 |
| SW | Writes status | 3W | Writes setpoint3 |
| T | Reads software | ZER | Adjusts SW1 zero point |
| 1R | Reads setpoint1 | ATM | Adjusts SW1 atmospheric pressure |
| 2R | Reads setpoint2 | CLR | Resets adjustment of SW1 zero point, atmospheric pressure adjustment |
| 3R | Reads setpoint3 | CZR | CCM zero point adjustment |
| | | CCR | Resets CCM zero point adjustment |

22.3.2. When received normally

The following is returned when data is normally received.

When a pressure value is returned

| | | | | | | | | | | | | | | | | |
|---|-----|-----|---|---|---|---|---|---|---|---|---|----|----|------|------|----|
| : | AD0 | AD1 | D | X | . | X | X | E | ± | X | X | SH | SL | CHKH | CHKL | CR |
|---|-----|-----|---|---|---|---|---|---|---|---|---|----|----|------|------|----|

When writing setpoint or adjusting

| | | | | | | |
|---|-----|-----|---|------|------|----|
| : | AD0 | AD1 | o | CHKH | CHKL | CR |
|---|-----|-----|---|------|------|----|

- * 'o' is a lowercase character.

22.3.3. When receiving is faulty

The following is returned when not normally received or when there is no command.

| | | | | | | |
|---|-----|-----|---|------|------|----|
| : | AD0 | AD1 | n | CHKH | CHKL | CR |
|---|-----|-----|---|------|------|----|

- * 'o' is a lowercase character.

22.4. Command

22.4.1. Reading the measurement value/status

Command

| | | | | | | |
|---|-----|-----|---|------|------|----|
| : | AD0 | AD1 | D | CHKH | CHKL | CR |
|---|-----|-----|---|------|------|----|

Format of returning from this instrument to PC

| | | | | | | | | | | | | | | | | |
|---|-----|-----|---|---|---|---|---|---|---|---|---|----|----|------|------|----|
| : | AD0 | AD1 | D | X | . | X | X | E | ± | X | X | SH | SL | CHKH | CHKL | CR |
|---|-----|-----|---|---|---|---|---|---|---|---|---|----|----|------|------|----|

* The measured pressure value is entered in the “X.XXE±XX” section.

Example 1: 3.00E+03 ⇒ 3.00×10⁺³

Example 2: 5.00E+00 ⇒ 5.00×10⁺⁰

Example 3: 4.00E-01 ⇒ 4.00×10⁻¹

* Measurement range is exceeded when “F.FFE+FF” is returned

* Filament has burnt out when “E.EEE+EE” is returned.

* Refer to the relevant section for the status “SH” and “SL”.

22.4.2. Writing status

Command that instructs filament ON/OFF, DEGAS ON/OFF and others.

Command

| | | | | | | |
|---|-----|-----|----|------|------|----|
| : | AD0 | AD1 | SW | CHKH | CHKL | CR |
|---|-----|-----|----|------|------|----|

* Refer to the relevant section for statuses “SH” and “SL”.

* If a command is normally received, normal receipt ‘o’ is returned.

If a command is correct, normal receipt ‘o’ will be returned even when a status that cannot be functionally possible is written.

22.4.3. Reading a status

Filament state and setpoint operational state can be confirmed.

Command

| | | | | | | |
|---|-----|-----|----|------|------|----|
| : | AD0 | AD1 | SR | CHKH | CHKL | CR |
|---|-----|-----|----|------|------|----|

Format of return from this instrument to PC

| | | | | | | | | |
|---|-----|-----|---|----|----|------|------|----|
| : | AD0 | AD1 | S | SH | SL | CHKH | CHKL | CR |
|---|-----|-----|---|----|----|------|------|----|

* Refer to the relevant section for the status “SH” and “SL”.

22.4.4. Reading the software version

Command

| | | | | | | |
|---|-----|-----|---|------|------|----|
| : | AD0 | AD1 | T | CHKH | CHKL | CR |
|---|-----|-----|---|------|------|----|

Format of return from this instrument to PC

| | | | | | | | | | | | | |
|---|-----|-----|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | T | I | S | G | 3 | 1 | 1 | CHKH | CHKL | CR |
|---|-----|-----|---|---|---|---|---|---|---|------|------|----|

* “ISG” denotes model name and “211” denotes software version Ver2.11.

* Version is subject to change without notice.

22.4.5. Reading setpoint1 value

Command

| | | | | | | |
|---|-----|-----|----|------|------|----|
| : | AD0 | AD1 | 1R | CHKH | CHKL | CR |
|---|-----|-----|----|------|------|----|

Format of returning from this instrument to PC

| | | | | | | | | | | | | | | |
|---|-----|-----|---|---|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | 1 | X | . | X | X | E | ± | X | X | CHKH | CHKL | CR |
|---|-----|-----|---|---|---|---|---|---|---|---|---|------|------|----|

* “±” denotes “+” or “-”.

22.4.6. Reading the setpoint2 value

Command

| | | | | | | |
|---|-----|-----|----|------|------|----|
| : | AD0 | AD1 | 2R | CHKH | CHKL | CR |
|---|-----|-----|----|------|------|----|

Format of returning from this instrument to PC

| | | | | | | | | | | | | | | |
|---|-----|-----|---|---|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | 2 | X | . | X | X | E | ± | X | X | CHKH | CHKL | CR |
|---|-----|-----|---|---|---|---|---|---|---|---|---|------|------|----|

* “±” denotes “+” or “-”.

22.4.7. Reading the setpoint3 value

Command

| | | | | | | |
|---|-----|-----|----|------|------|----|
| : | AD0 | AD1 | 3R | CHKH | CHKL | CR |
|---|-----|-----|----|------|------|----|

Format of returning from this instrument to PC

| | | | | | | | | | | | | | | |
|---|-----|-----|---|---|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | 3 | X | . | X | X | E | ± | X | X | CHKH | CHKL | CR |
|---|-----|-----|---|---|---|---|---|---|---|---|---|------|------|----|

* “±” denotes “+” or “-”.

22.4.8. Writing the setpoint1 set value

Command

| | | | | | | | | | | | | | | |
|---|-----|-----|----|---|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | 1W | X | . | X | X | E | ± | X | X | CHKH | CHKL | CR |
|---|-----|-----|----|---|---|---|---|---|---|---|---|------|------|----|

* A numeric value that can be set varies with each sensor. If a value lower than the lower limit set value of each sensor is set, it will be set at the lower limit value of setting or, if a value higher than the higher limit set value, it will be set at the higher limit value of setting.

* Internal mantissa part comparison processing is done at 2 digits below decimal point [$\square.\square \times 10^{-\square}$].

* If a command is normally received, ‘o’ of normal receipt will be returned.

22.4.9. Writing the setpoint2 set value

Command

| | | | | | | | | | | | | | | |
|---|-----|-----|----|---|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | 2W | X | . | X | X | E | ± | X | X | CHKH | CHKL | CR |
|---|-----|-----|----|---|---|---|---|---|---|---|---|------|------|----|

* A numeric value that can be set varies with each sensor. If a value lower than the lower limit set value of each sensor is set, it will be set at the lower limit value of setting or, if a value higher than the higher limit set value, it will be set at the higher limit value of setting.

* Internal mantissa part comparison processing is done at 2 digits below decimal point [$\square.\square \times 10^{-\square}$].

* If the command is normally received, ‘o’ of normal receipt will be returned.

22.4.10. Writing the setpoint3 set value

Command

| | | | | | | | | | | | | | | |
|---|-----|-----|----|---|---|---|---|---|---|---|---|------|------|----|
| : | AD0 | AD1 | 3W | X | . | X | X | E | ± | X | X | CHKH | CHKL | CR |
|---|-----|-----|----|---|---|---|---|---|---|---|---|------|------|----|

* A numeric value that can be set varies with each sensor. If a value lower than the lower limit set value of each sensor is set, it will be set at the lower limit value of setting or, if a value higher than the higher limit set value, it will be set at the higher limit value of setting.

* Internal mantissa part comparison processing is done at 2 digits below decimal point [$\square.\square \times 10^{-\square}$].

* If the command is normally received, ‘o’ of normal receipt will be returned.

22.4.11. SW1 ZERO point adjustment command

Command

| | | | | | | |
|---|-----|-----|-----|------|------|----|
| : | AD0 | AD1 | ZER | CHKH | CHKL | CR |
|---|-----|-----|-----|------|------|----|

* Adjustable pressure range: Approx. ± 1 Pa

* Signal for zero point adjustment is output from the I/O connector.

* If a command is normally received, normal receipt ‘o’ will be returned though adjustment is not made. Read the measurement value and others after adjustment and check them.

22.4.12. SW1 atmospheric pressure adjustment command

Command

| | | | | | | |
|---|-----|-----|-----|------|------|----|
| : | AD0 | AD1 | ATM | CHKH | CHKL | CR |
|---|-----|-----|-----|------|------|----|

* The adjustable pressure range is 1×10^{-4} to 2×10^{-5} Pa

* Signal for atmospheric pressure adjustment is output from the I/O connector.

* If a command is normally received, normal receipt ‘o’ will be returned though adjustment is not made. Read the measurement value and others after adjustment and check them.

22.4.13. SW1 zero point, atmospheric pressure adjustment correction reset command

Command

| | | | | | | |
|---|-----|-----|-----|------|------|----|
| : | AD0 | AD1 | CLR | CHKH | CHKL | CR |
|---|-----|-----|-----|------|------|----|

* Reset signal is output from the I/O connector.

* If the command is normally received, normal receipt ‘o’ will be returned.

22.6. Status Setting List

22.6.1. When writing

Only BMR2, SC1, SH2, ST2, SH200, ST200

SH (high order Status)

| | | 0 [30H] | 8 [38H] | C [43H] | 4 [34H] | D [44H] | 5 [35H] |
|----|--------------|---------|---------|---------|---------|---------|---------|
| B7 | FIL-2/1 | 0 | 1 | 1 | 0 | 1 | 0 |
| B6 | FIL-ON/OFF | 0 | 0 | 1 | 1 | 1 | 1 |
| B5 | N·C | 0 | 0 | 0 | 0 | 0 | 0 |
| B4 | DEGAS-ON/OFF | 0 | 0 | 0 | 0 | 1 | 1 |

| | | |
|--------------------------------|---------|---------|
| FIL-2/1 | 1: FIL1 | 0: FIL2 |
| 「Sn1」 「SC1」 : FIL(HV) ON/OFF | 1: ON | 0: OFF |
| 「Sh2」 「SPU」 「SAU」 : FIL OFF/ON | 1: OFF | 0: ON |
| DEGAS-ON/OFF | 1: ON | 0: OFF |

SL (low order 4 Status)

| | | 0 [30H] | F [46H] |
|----|-----|---------|---------|
| B3 | N·C | 0(X) | 1(X) |
| B2 | N·C | 0(X) | 1(X) |
| B1 | N·C | 0(X) | 1(X) |
| B0 | N·C | 0(X) | 1(X) |

* The N.C portion can also be actuated with [1] or [0].

* SC1 does not have FIL 1/2 or DEGAS, so this part works with either [1] or [0].

The data configuration of the reading status and that of the writing status are similar, but they differs from the those of reading/writing values to the same register.

Therefore, the low order of the reading status will not be [F] even if [F] is written in the low order when writing.

22.6.2. When reading
SH (high order Status)

* CCM: This SH is all "0" = plus
This SH is all "F" := minus (display by blinking)

| | | 0 [30H] | 4 [34H] | 6 [36H] | 5 [35H] | 7 [37H] |
|----|--------------|---------|---------|---------|---------|---------|
| B7 | FIL-2/1 | 0 | 0 | 0 | 0 | 0 |
| B6 | FIL-ON/OFF | 0 | 1 | 1 | 1 | 1 |
| B5 | Em.Valid | 0 | 0 | 1 | 0 | 1 |
| B4 | DEGAS-ON/OFF | 0 | 0 | 0 | 1 | 1 |

| | | 8 [38H] | C [43H] | E [45H] | D [44H] | F [46H] |
|----|--------------|---------|---------|---------|---------|---------|
| B7 | FIL-2/1 | 1 | 1 | 1 | 1 | 1 |
| B6 | FIL-ON/OFF | 0 | 1 | 1 | 1 | 1 |
| B5 | Em.Valid | 0 | 0 | 1 | 0 | 1 |
| B4 | DEGAS-ON/OFF | 0 | 0 | 0 | 1 | 1 |

| | | |
|--------------------------------|----------|----------|
| FIL-2/1 | 1: FIL-1 | 0: FIL-2 |
| 「Sn1」 「SC1」 : FIL(HV) ON/OFF | 1: ON | 0: OFF |
| 「Sh2」 「SPU」 「SAU」 : FIL OFF/ON | 1: OFF | 0: ON |
| Em.Valid | 1: OK | 0: NG |
| DEGAS-ON/OFF | 1: ON | 0: OFF |

SL (low order Status)

| | | 0 [30H] | 1 [31H] | 2 [32H] | 3 [33H] | 4 [34H] |
|----|-----------|---------|---------|---------|---------|---------|
| B3 | PROTECT | 0 | 0 | 0 | 0 | 0 |
| B2 | SETPOINT3 | 0 | 0 | 0 | 0 | 1 |
| B1 | SETPOINT2 | 0 | 0 | 1 | 1 | 0 |
| B0 | SETPOINT1 | 0 | 1 | 0 | 1 | 0 |

| | | 5 [35H] | 6 [36H] | 7 [37H] | 8 [38H] |
|----|-----------|---------|---------|---------|---------|
| B3 | PROTECT | 0 | 0 | 0 | 1 |
| B2 | SETPOINT3 | 1 | 1 | 1 | 0 |
| B1 | SETPOINT2 | 0 | 1 | 1 | 0 |
| B0 | SETPOINT1 | 1 | 0 | 1 | 0 |

| | | |
|-----------|-------|--------|
| PROTECT | 1: ON | 0: OFF |
| SETPOINT3 | 1: ON | 0: OFF |
| SETPOINT2 | 1: ON | 0: OFF |
| SETPOINT1 | 1: ON | 0: OFF |

22.7. ASCII Code Table

| ASII | Hex | ASII | Hex | ASII | Hex | ASII | Hex |
|-------|-----|------|-----|------|-----|-------|-----|
| (nul) | 00 | (sp) | 20 | @ | 40 | ‘ | 60 |
| (soh) | 01 | ! | 21 | A | 41 | a | 61 |
| (stx) | 02 | “ | 22 | B | 42 | b | 62 |
| (etx) | 03 | # | 23 | C | 43 | c | 63 |
| (eot) | 04 | \$ | 24 | D | 44 | d | 64 |
| (enq) | 05 | % | 25 | E | 45 | e | 65 |
| (ack) | 06 | & | 26 | F | 46 | f | 66 |
| (bel) | 07 | ‘ | 27 | G | 47 | g | 67 |
| (bs) | 08 | (| 28 | H | 48 | h | 68 |
| (tab) | 09 |) | 29 | I | 49 | i | 69 |
| (lf) | 0A | * | 2A | J | 4A | j | 6A |
| (vt) | 0B | + | 2B | K | 4B | k | 6B |
| (ff) | 0C | , | 2C | L | 4C | l | 6C |
| (cr) | 0D | - | 2D | M | 4D | m | 6D |
| (so) | 0E | . | 2E | N | 4E | n | 6E |
| (si) | 0F | / | 2F | O | 4F | o | 6F |
| (dle) | 10 | 0 | 30 | P | 50 | p | 70 |
| (dc1) | 11 | 1 | 31 | Q | 51 | q | 71 |
| (dc2) | 12 | 2 | 32 | R | 52 | r | 72 |
| (dc3) | 13 | 3 | 33 | S | 53 | s | 73 |
| (dc4) | 14 | 4 | 34 | T | 54 | t | 74 |
| (nak) | 15 | 5 | 35 | U | 55 | u | 75 |
| (syn) | 16 | 6 | 36 | V | 56 | v | 76 |
| (etb) | 17 | 7 | 37 | W | 57 | w | 77 |
| (can) | 18 | 8 | 38 | X | 58 | x | 78 |
| (em) | 19 | 9 | 39 | Y | 59 | y | 79 |
| (sub) | 1A | : | 3A | Z | 5A | z | 7A |
| (esc) | 1B | ; | 3B | [| 5B | { | 7B |
| (fs) | 1C | < | 3C | ¥ | 5C | | 7C |
| (gs) | 1D | = | 3D |] | 5D | } | 7D |
| (rs) | 1E | > | 3E | ^ | 5E | ~ | 7E |
| (us) | 1F | ? | 3F | _ | 5F | (del) | 7F |

23. TROUBLESHOOTING

Possible causes of malfunction of this unit include erroneous electric wiring. If any trouble is suspected, check the following.

- (1) Wiring between the display unit and sensor unit
- (2) Wiring between the display unit and remote host
- (3) Short/open signal

Refer to the troubleshooting chart below after checking these. The arrow mark [→] in the corrective action column represents the reference page.

Turn off the power before making these checks.

- ① No display appears when power is turned on.

| Possible cause | Corrective action |
|---|---|
| Erroneous wiring or disconnection of the power supply cable | Correct the wiring and check continuity using a circuit tester. |
| Line voltage is below the specified range. | Check the line voltage using a voltmeter. Line voltage is to be within $24V \pm 1V$. |
| CPU has run out of control because of external noise. | Turn on the power again to start up CPU again. |
| | Corrective measures against noise should be taken otherwise. |
| Internal fuse has blown out. | Check and/or repair at ULVAC are necessary. |
| Failure of display unit indicating circuit. | Check and/or repair at ULVAC are necessary. |
| Failure in the display unit circuit. | Check and/or repair at ULVAC are necessary. |

- ② Pressure has changed, but the indication remains constant.

| Possible cause | Corrective action |
|---|--|
| Pressure is below the measurement range. | Normal |
| Erroneous wiring between sensor unit and display unit (pressure signal is not input to the display unit) or wiring is broken. | Correct the wiring and check continuity using a circuit tester or other. |
| Cable connecting the sensor unit and the sensor head is disconnected (when the box unit is used). | Reconnect the cable and fix it securely. |
| Line voltage is too low. | Check the line voltage using a circuit tester. Line voltage: $24V \pm 1V$ |

- ③ [FULL] is not displayed under atmospheric pressure

| Possible cause | Corrective action |
|--|---|
| The sensor head or cable length differs from the specified one. | Change it with a specified one or recalibrate it with the current one. → Refer to the sensor unit manual |
| Gas under measurement is not air. | Normal → Refer to the sensor unit manual |
| Gas under measurement is air, but it contains much water and/or oil. | Normal → Refer to the sensor unit manual |

④ Pressure display does not indicate a constant value.

| Possible cause | Corrective action |
|--|--|
| Pressure is changing. | Normal |
| The type of sensor unit differs from the specified one. | Change it with the specified one. Or readjust and recalibrate the sensor being used. |
| The sensor head is contaminated or the sensor head filament has worn out. | Replace the sensor. → Refer to the sensor unit manual. |
| There is a leak in the sensor head or in the vicinity of the portion where the sensor head is installed. | Leak in the sensor. → Replace the sensor. |
| | Other leak → Stop the leak. |
| Poor contact of the sensor head cable or increased resistance of the wire rod due to corrosion. | Check cable connection. |
| The cable is subject to electromagnetic induction (by external noise). | Change the cable laying position. Or turn off a component that can be a source of noise. |
| | Recheck the method of laying cables. |
| | Examine measures against noise otherwise. |

⑤ The indicated pressure value differs largely from expected value.

| Possible cause | Corrective action |
|---|--|
| The sensor head is contaminated and sensitivity has lowered noticeably. | Change the sensor with another one and check symptom. If ok with another sensor, there is a problem in the sensor. → Refer to the sensor unit manual. |
| Failure of the internal circuit in the display unit. (The sensor unit itself operates normally.) | Check and/or repair at ULVAC is necessary. |
| The actual pressure differs from the expected pressure. | Check pressure using another vacuum gauge. |

24. WARRANTY

This product was shipped after rigid company inspection. However, in case any failure occurs under ULVAC's responsibility, such as defect in manufacturing and damage during transportation, Buyer shall inform ULVAC, Inc. or the local ULVAC representatives. ULVAC will repair or exchange it at free of charge.

Warrantable Items

- 1) This unit

Duration of guarantee

One (1) year after shipping date from ULVAC

Warranty scope

- 1) Domestic business in Japan: Product, which has damage, caused by a failure on delivery.
- 2) Direct export transaction: Product, which has damage, caused by a failure on delivery. The warranty scope shall conform to the new INCOTERMS.
- 3) Products not satisfying meet the standard specifications although the product is used under the normal service conditions such as temperature range and power etc.

Response procedure

- 1) Domestic business in Japan: ULVAC send a replacement or Buyer return the defective items to ULVAC, Inc. or to the local ULVAC representatives for repair. If field service is required, Buyer shall ask ULVAC, Inc. or the local ULVAC representatives.
- 2) Direct export transaction: ULVAC send a replacement or Buyer return the defective items to ULVAC, Inc. or to the local ULVAC representatives for repair. Return charge shall be paid by Buyer.

Disclaimer

- 1) Failure occurred after expiration of warranty period
- 2) Failure caused by force majeure, such as fire, storm and flood damage, earthquake, lightning strike, war etc
- 3) Failure occurred due to carelessness handling or faulty usage
- 4) Products remodeled, disassembled or repaired without ULVAC's acceptance
- 5) Failure occurred under abnormal environment, such as intense electromagnetic field, radiation, high-temperature, high-humidity, flammable gases, corrosive gases, dust etc.
- 6) Failure occurred by noise
- 7) Product deficiency or secondary damage occurred to Buyer, from law suit to ULVAC by third party for patent infringement.
- 8) Sensor head being used (expiration of life, measurement error, etc.)
- 9) Sensor head cable in use (cable burnout due to improper installation, poor contact, etc.)

Others

- 1) In case, special agreement or memorandum for specifications is made individually, the descriptions are prior to this article "13 Product Warranty".
- 2) Buyer shall inform ULVAC when this product is exported out of Japan. In the meantime, Buyer shall take necessary procedures according to Foreign Exchange and Foreign Trade Law.
- 3) As for the question and consultation, Buyer shall check the model and serial number and ask the local representative or ULVAC, Inc.
- 4) The content of this document is subject to change without notice in future.

25. China RoHS Declaration



This mark is applied to the electronic information product sold in the People's Republic of China. The figure at the center of the mark is the validity date of environmental protection. This product does not influence the environment, the human body and the property during the period reckoning the manufacturing date as long as the cautions for safe use regarding the products are observed.

*The environmental protection validity date is not the product warranty period.

Table1. Making format for names and contents of hazardous substances or elements

| Name of parts | Hazardous substances or elements | | | | | |
|-----------------------|----------------------------------|----|----|------------------|-----|------|
| | Pb | Hg | Cd | Cr ⁶⁺ | PBB | PBDE |
| Printed Circuit Board | × | ○ | ○ | ○ | ○ | ○ |
| Chassis | × | ○ | ○ | ○ | ○ | ○ |
| Connector | × | ○ | ○ | ○ | ○ | ○ |
| AC-DC Converter | × | ○ | ○ | ○ | ○ | ○ |
| Label | ○ | ○ | ○ | ○ | ○ | ○ |

○: indicating that content of the hazardous substance or element in all homogeneous materials of the part does not exceed the requirements for concentration limits specified by SJ/T11363-2006.

×: indicating that content of the hazardous substance or element in, at least one kind of, homogeneous materials of the part exceeds the requirements for concentration limits specified by SJ/T11363-2006. Producer may further explain the technical excuse to the items marked with “X” perspecific conditions here.

26. EC DECLARATION OF CONFORMITY

ULVAC

CE **EC DECLARATION OF CONFORMITY** **CE**

We hereby declare that the following our products conform the essential health and safety requirement of the following directives and standards.

Product 1CH Display Unit
Model ISG1
Manufacturer ULVAC, Inc.
 2500 HAGISONO, CHIGASAKI-SHI,
 KANAGAWA-KEN, 253-8543 JAPAN
Test standard EMC Directive EN61326-2-3: 2013
 2014/30/EU IEC61000-4-2:2008
 IEC61000-4-3:2006+A1:2007+A2:2010
 IEC61000-4-4:2004+A1:2010
 IEC61000-4-5:2005
 IEC61000-4-6:2008
 IEC61000-4-8:2009
 CISPR11:2009+A1:2010 Group 1 Class A
Restriction of the use of certain hazardous substances (RoHS) EN50581:2012
 2011/65/EU
Test lab. IPS Corporation.

Note: This declaration becomes invalid if technical or operational modifications are introduced without the manufacture's consent.

Signature : *T. Nakajima*
Date : 25/December/2020
Name : Toyoaki Nakajima
Title : Senior Manager of Components Division

27. Certificate of Decontamination



Form: A00315268-02-00

ULVAC Components / Certificate of Decontamination

This is a certificate of decontamination for repair and inspection request of ULVAC Components. All material must be certified as decontaminated and this certificate must be submitted to your closest local ULVAC service center or sales office prior to shipment.

Please consult with your closest local ULVAC service center or sales office if our components are used with toxic gases or contaminated with reactive products or substances produced by reaction.

Product model:

Model:

Serial No.:

Application:

Remarks: _____

Contaminant (Check an applicable box.)

- I guarantee that above returned item(s) is not contaminated with harmful substances.
- Above returned item(s) is contaminated with the following harmful substances.

| | Name of contaminant (molecular formula) | Characteristics |
|---|--|-----------------|
| 1 | | |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |

To: ULVAC

Attn: _____

Date: / / (YYYY/MM/DD)

Your company _____
 Division _____
 Contact _____
 Phone _____
 Fax _____
 E-mail _____

Please pack returned item(s) carefully before shipment. Any accident occurred during transportation to us and during disassembly caused by contaminant is under your responsibility. It is also to be understood that ULVAC may decline to repair returned item(s) depending on the type of contaminant and degree of contamination, and return it to you.

| | | |
|--------------------------|-------------|--|
| To be filled in by ULVAC | Received by | |
| Request for SDS: Yes/No | | |
| ULVAC job No. | | |